

SERVICE PARTS MANUAL

TRACKER
 ***OFF ROAD***TM

TRACKER SVX1000

Issued March 2019

695358-B
Revised September 2019

SERVICE PARTS MANUAL

GASOLINE POWERED VEHICLE

TRACKER SVX1000

STARTING MODEL YEAR 2020

Never modify the vehicle in any way that will alter the weight distribution of the vehicle, decrease its stability or increase the speed beyond the factory specifications. Such modifications can cause serious personal injury or death. The manufacturer prohibits and disclaims responsibility for any such modifications or any other alteration which would adversely affect the safety of the vehicle.

The manufacturer reserves the right to incorporate engineering and design changes to products in this manual, without obligation to include these changes on units sold previously.

The information contained in this manual may be revised periodically by the manufacturer, and therefore is subject to change without notice.

The manufacturer **DISCLAIMS LIABILITY FOR ERRORS IN THIS MANUAL**, and **SPECIFICALLY DISCLAIMS LIABILITY FOR INCIDENTAL AND CONSEQUENTIAL DAMAGES** resulting from the use of the information and materials in this manual.

These are the original instructions as defined by 2006/42/EC.

MANUFACTURER INFORMATION

Textron Specialized Vehicles, Inc.

1451 Marvin Griffin Road

Augusta, Georgia, USA 30906-3852

Dealer: 800-296-4804

Consumer: 877-394-6727

www.trackeroffroad.com

GENERAL INFORMATION

To obtain a copy of the limited warranty applicable to the vehicle, call or write a local Distributor, authorized Branch or the Warranty Department with vehicle serial number and manufacturer code.

The use of non Original Equipment Manufacturer (OEM) approved parts may void the warranty.

Tampering with or adjusting the governor to permit vehicle to operate at above factory specifications will void the vehicle warranty.

When servicing engines, all adjustments and replacement components must be per original vehicle specifications in order to maintain the United States of America Federal and State emission certification applicable at the time of manufacture.

BATTERY PROLONGED STORAGE

All batteries will self discharge over time. The rate of self discharge varies depending on the ambient temperature and the age and condition of the batteries.

A fully charged battery will not freeze in winter temperatures unless the temperature falls below -75° F (-60° C).

BATTERY DISPOSAL

Lead-acid batteries are recyclable. Return whole scrap batteries to distributor, manufacturer or lead smelter for recycling. For neutralized spills, place residue in acid-resistant containers with absorbent material, sand or earth and dispose of in accordance with local, state and federal regulations for acid and lead compounds. Contact local and/or state environmental officials regarding disposal information.

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HOW TO USE THE SERVICE PARTS MANUAL

This manual is divided into several sections:

- GENERAL INFORMATION
- ILLUSTRATED PARTS BREAKDOWN

The first section, GENERAL INFORMATION, contains the following information:

- WARRANTY INFORMATION
- TABLE OF CONTENT
- HOW TO USE THE SERVICE PARTS MANUAL

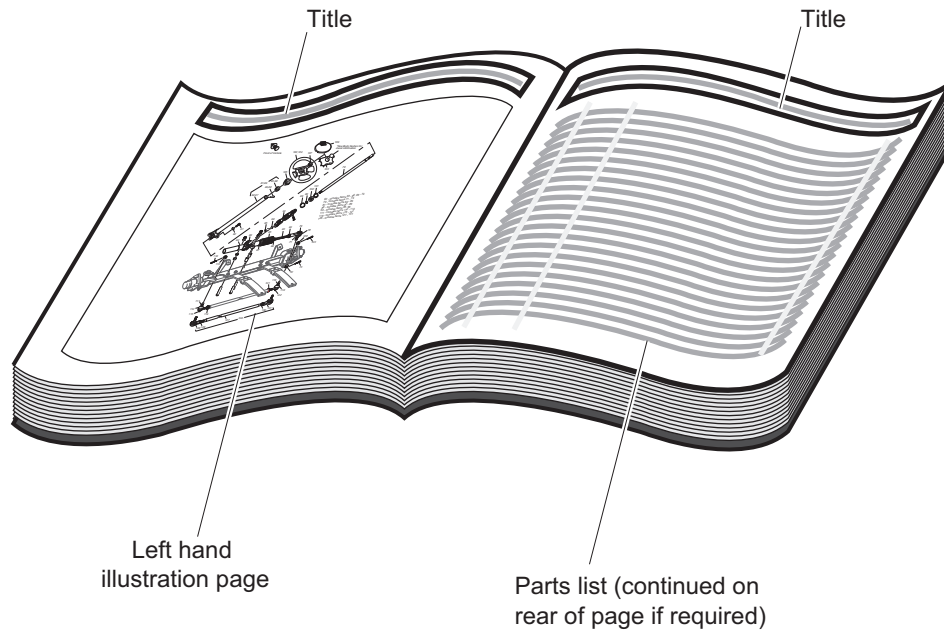
The second section, ILLUSTRATED PARTS BREAKDOWN, contains illustrations and parts lists for all systems of your vehicle.

USE OF THE MANUAL

To use this manual, consult the TABLE OF CONTENTS to locate the information or illustration required.

Introduction of some revisions varies due to supply of components; therefore, it is possible that various combinations of components may be found that are not directly reflected by each illustration. Consult the illustration that best suits your situation and then contact the Service Parts Department. It is important that the serial number or VIN of your vehicle and the model name be supplied to Service Parts when ordering any replacement components.

HOW TO USE THE SERVICE PARTS MANUAL



1. WHEN THE PART NUMBER IS NOT KNOWN

- Determine the function and application of the part required. Turn to the Table of Content and select the most appropriate title.
- Turn to the page number indicated and locate the desired part on the illustration.
- From the illustration, obtain the item number assigned to the desired part. Refer to the accompanying description for specific information regarding the part.

2. IF YOU KNOW THE PART NUMBER

- Locate the part number or description in the appropriate column on the parts list page.

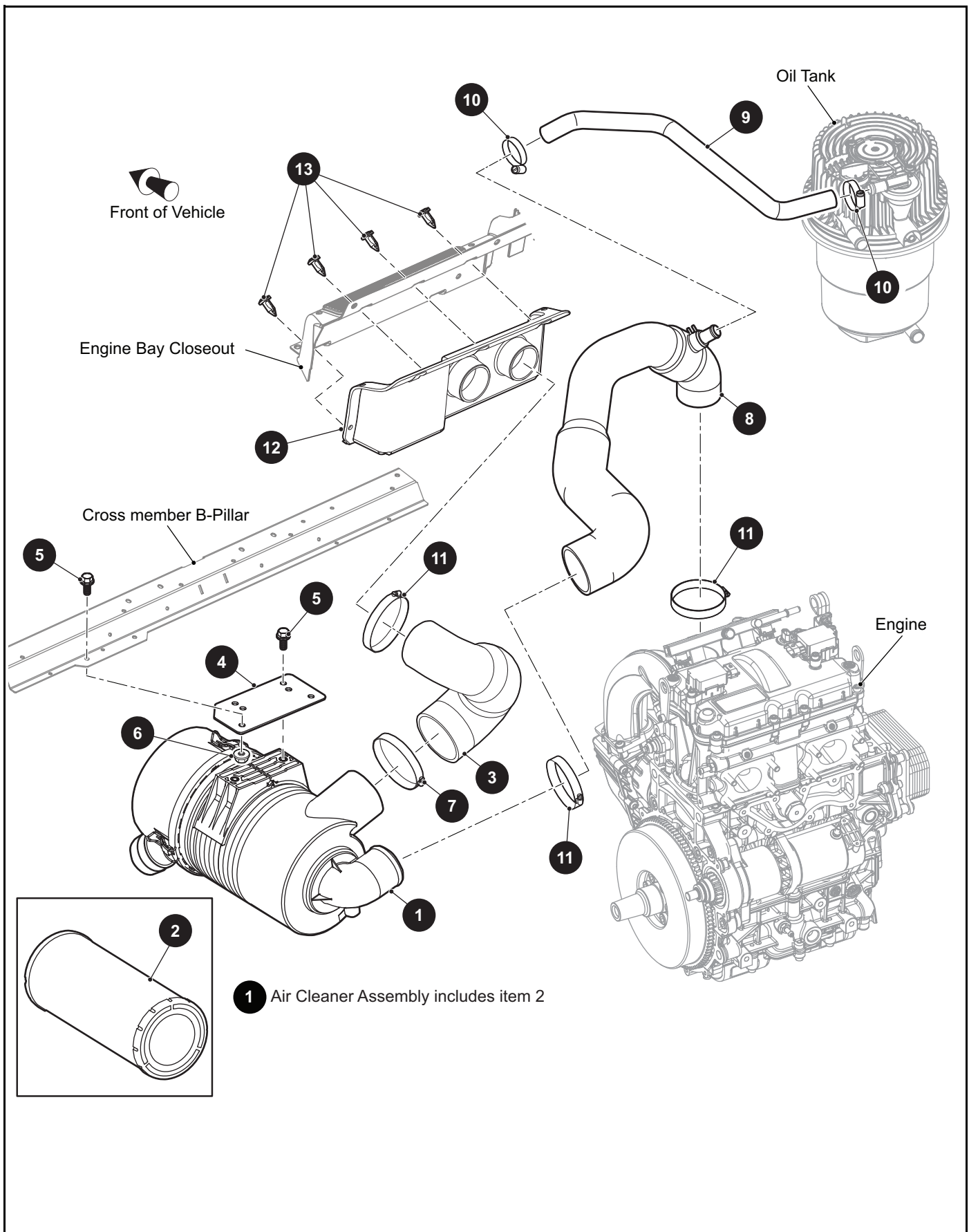
NOTE: It is suggested that you confirm that the part selected is correct by verifying it with the pictorial representation on the illustrated page.

Should an asterisk (*) appear in the part number column on the parts list page, read upwards until a part number is found. The part number is the lowest assembly sold by Service Parts and the asterisk (*) indicates that the part depicted is not available for purchase.

NOTE: Descriptions are indented under the assembly that they are used on. That assembly is, in turn listed under the assembly that it is used on. This process is repeated until the highest final assembly is reached.

To facilitate the maintenance and repair of the vehicle, a Repair and Service Manual is available from the Service Parts Department.

AIR FILTER



THE USE OF NON U.L. PARTS WILL VOID ANY U.L. LISTING.

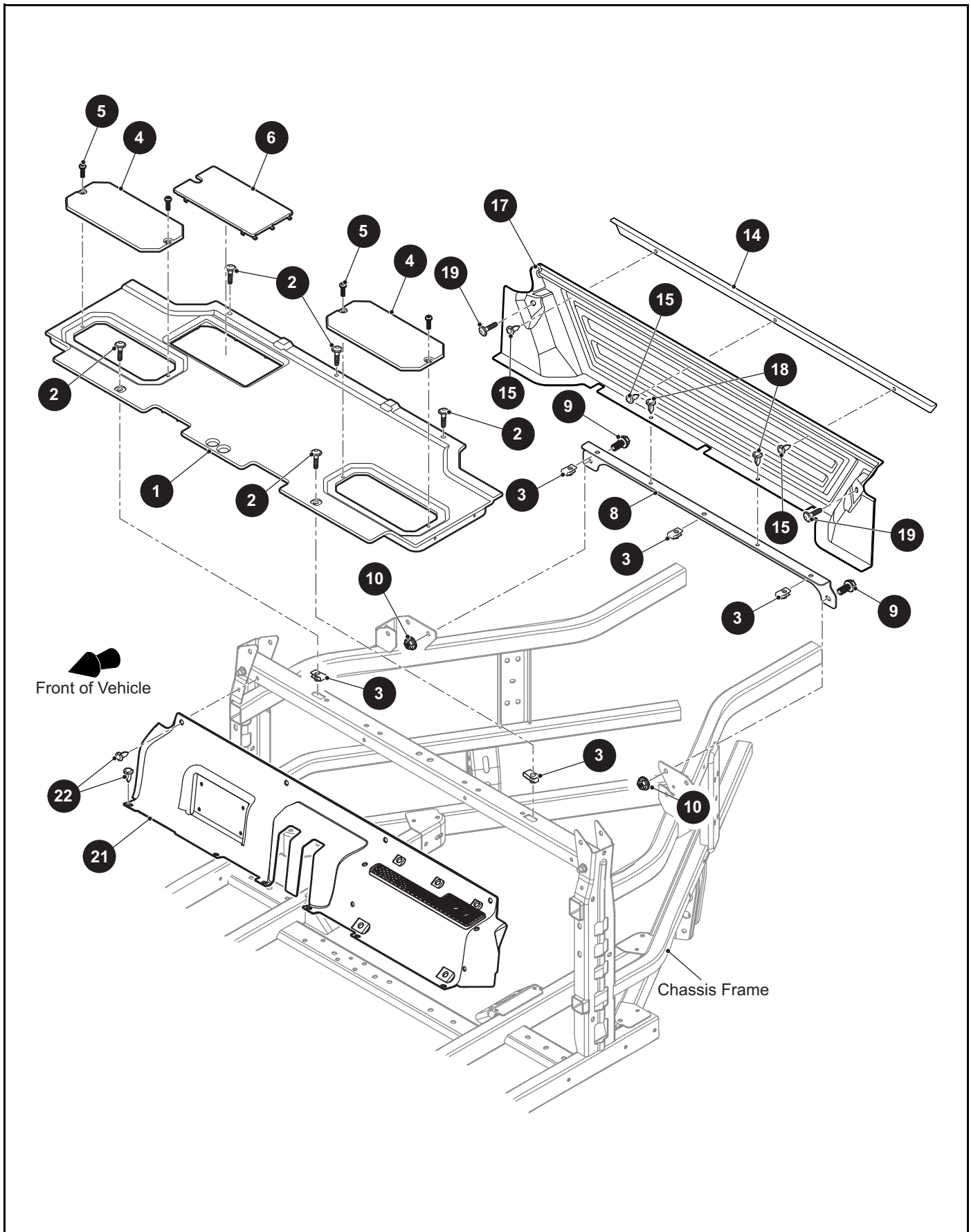
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	681302		Air Cleaner Assembly (Includes Item 2)	1
2	663655		Cartridge	1
3	678051		Intake Tube	1
4	677617G0390		Air Cleaner Bracket	1
5	606261		Flanged Hex Head Bolt, M8 - 1.25 x 20mm Lg	4
6	645956		Flanged Hex Lock Nut, M8 - 1.25	2
7	11391G6		Hose Clamp, 2.12"	1
8	678049		Intake Tube	1
9	642127		Hose (Blow By), 16mm	1
10	2623-038		Hose Clamp, 20 - 32mm	2
11	0423-018		Hose Clamp, 70mm x 9mm	3
12	646819		Air Box Connector	1
13	667790		Removable Rivet, .320"	9

EXTENDED CAB



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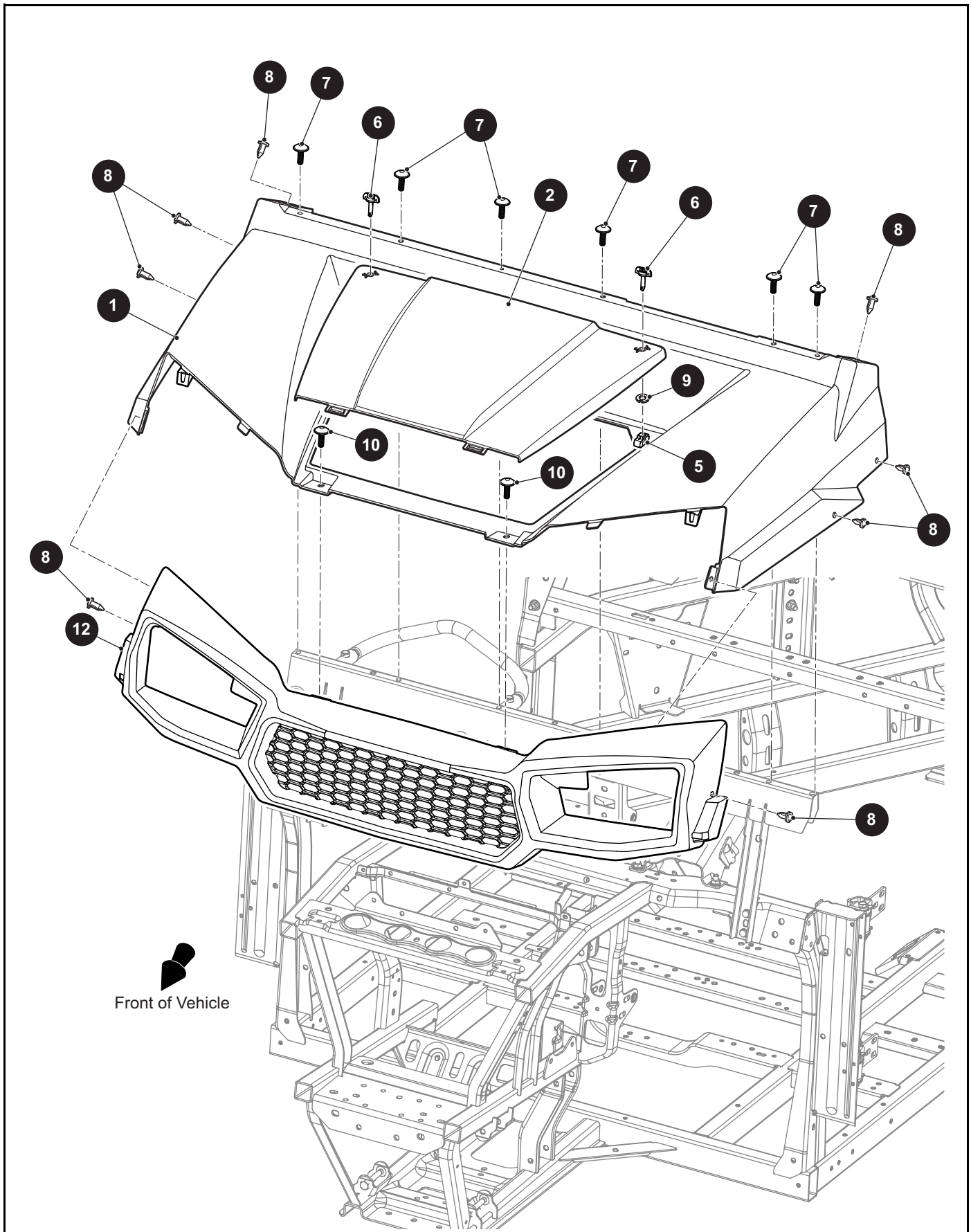
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	641321		Cargo Tray (Heat Shield Required See Section M)	1
2	645323		Button Head Torx Screw, M6 - 1 x 23.4mm Lg.....	5
3	602409		Barrel Clip, M6 - 1	5
4	670914		Storage Pocket Cover (Heat Shield Required See Section M)	1
5	649803		Pan Head Torx Screw, M6 - 2.65 x 25mm Lg.....	2
6	670911		Cargo Tray Door (Heat Shield Required See Section M).....	1
7				
8	643190G0390		Crossmember (C-pillar).....	1
9	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg	2
10	600525		Lock Nut, M10 - 1.5.....	2
11				
12				
13				
14	653516G0390		Extended Cab Support.....	1
15	667790		Removable Rivet, .320"	3
16				
17	641789		Closeout (Extended Cab).....	1
18	667790		Removable Rivet, .320"	2
19	645323		Button Head Torx Screw, M6 - 1 x 23.4mm Lg.....	2
20				
21	643524		Engine Bay Closeout.....	1
22	667790		Removable Rivet, .320"	10

BODY



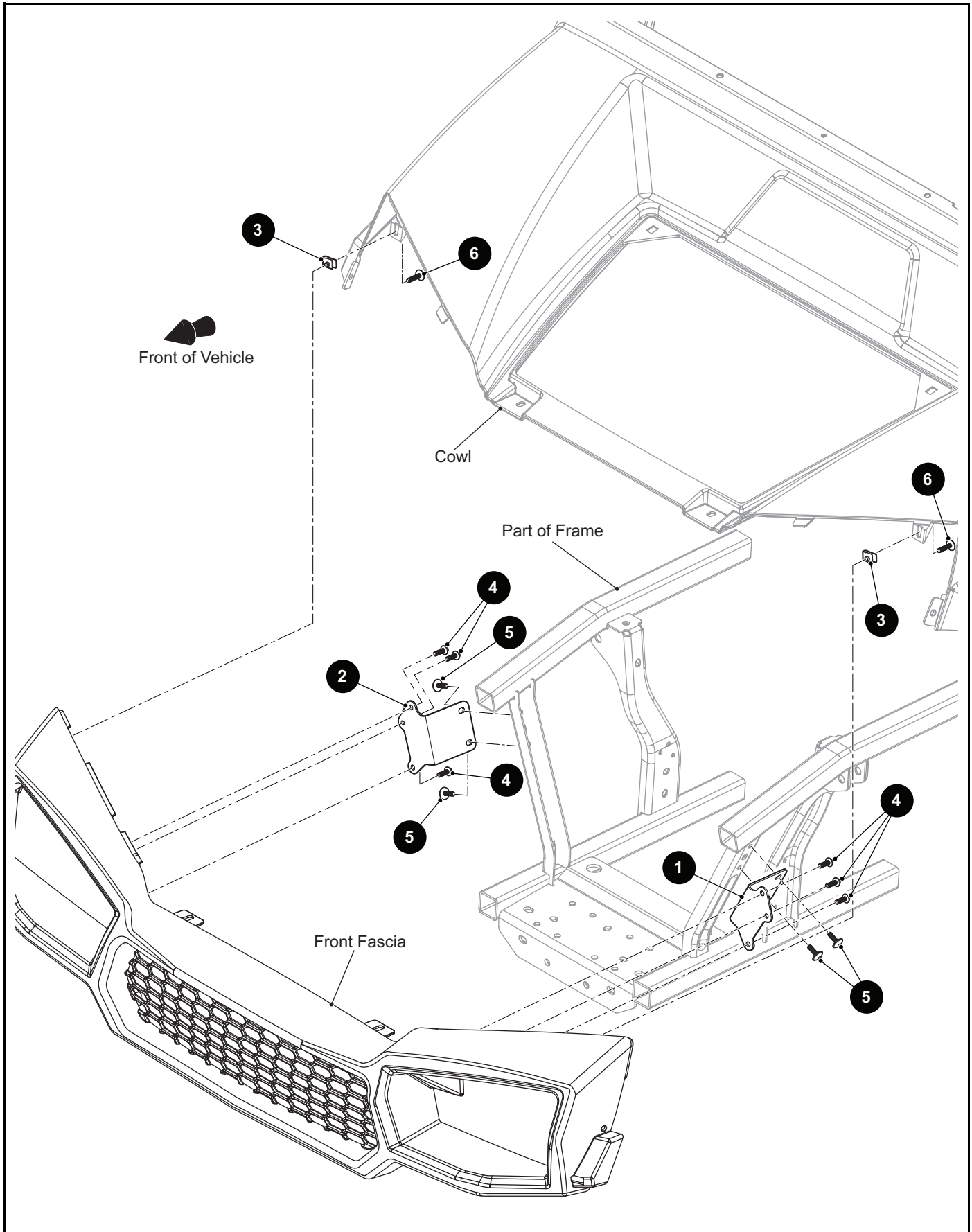
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	663088GXXXX		Cowl (Black) 663088G0011 (Black) 663088G0091 (Fire Red)	1
2	641259GXXXX		Cowl Access Panel (Black) 641259G0011 (Black) 641259G0091 (Fire Red)	1
3				
4				
5	654333		Retainer (Base)	2
6	653127		Fastener (Quarter Turn)	2
7	644969		Pan Washer Head Self Tapping Screw, M6 - 1 x 20mm Lg	6
8	667790		Removable Rivet, .320"	8
9	618255		Retainer Ring	2
10	644969		Pan Washer Head Self Tapping Screw, M6 - 1 x 20mm Lg	2
11				
12	670966		Front Fascia	1



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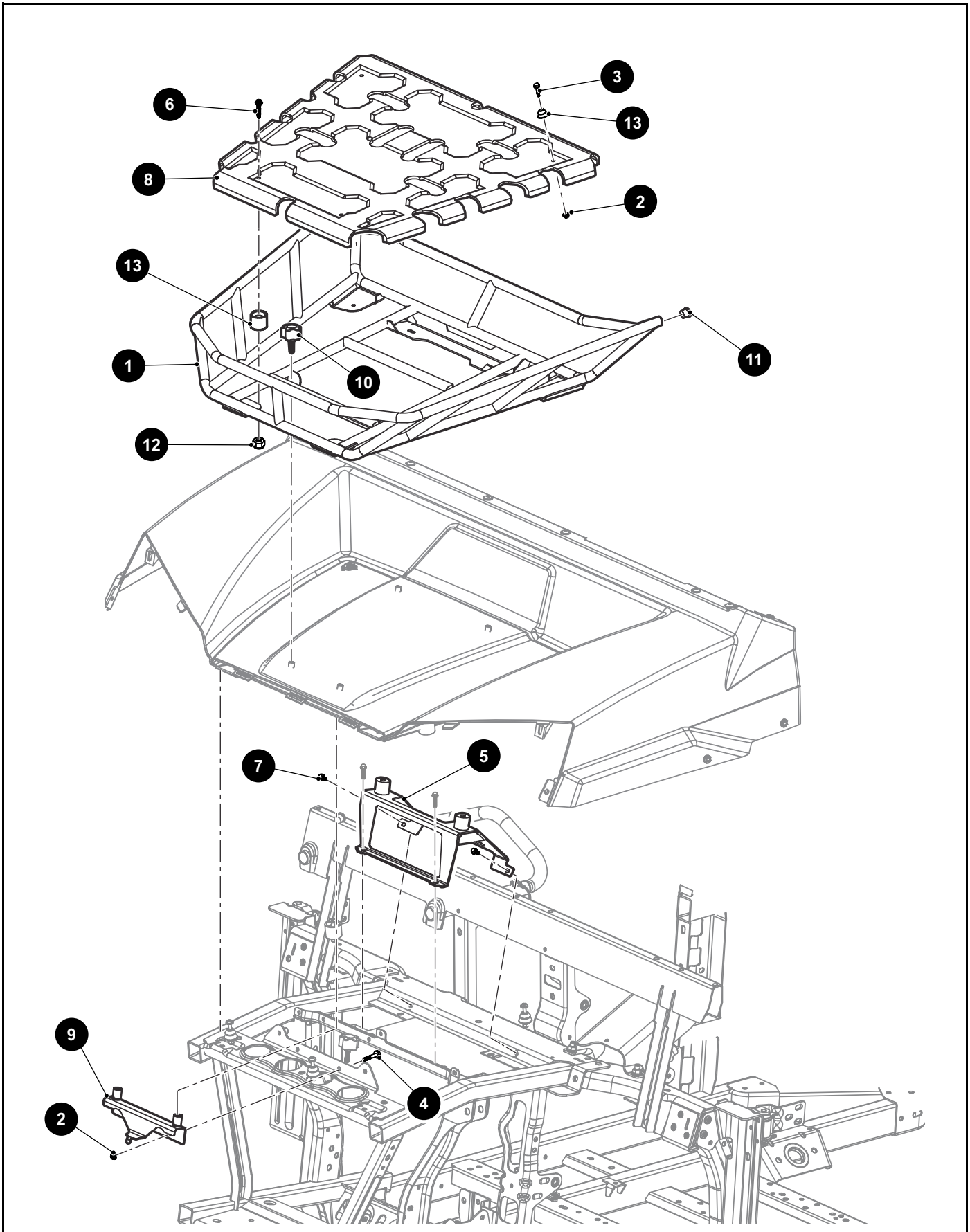
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	657793G1390		Headlight Bracket (Driver Side).....	1
2	657793G2390		Headlight Bracket (Passenger Side).....	1
3	602409		Barrel Clip, M6 - 1	2
4	646047		Button Head Torx Plastite Screw, M6 - 2.14 x 20mm Lg.....	3
5	644969		Pan Washer Head Self Tapping Screw, M6 - 1 x 20mm Lg	4
6	645323		Button Head Torx Screw, M6 - 1 x 23.4mm Lg.....	2

BODY



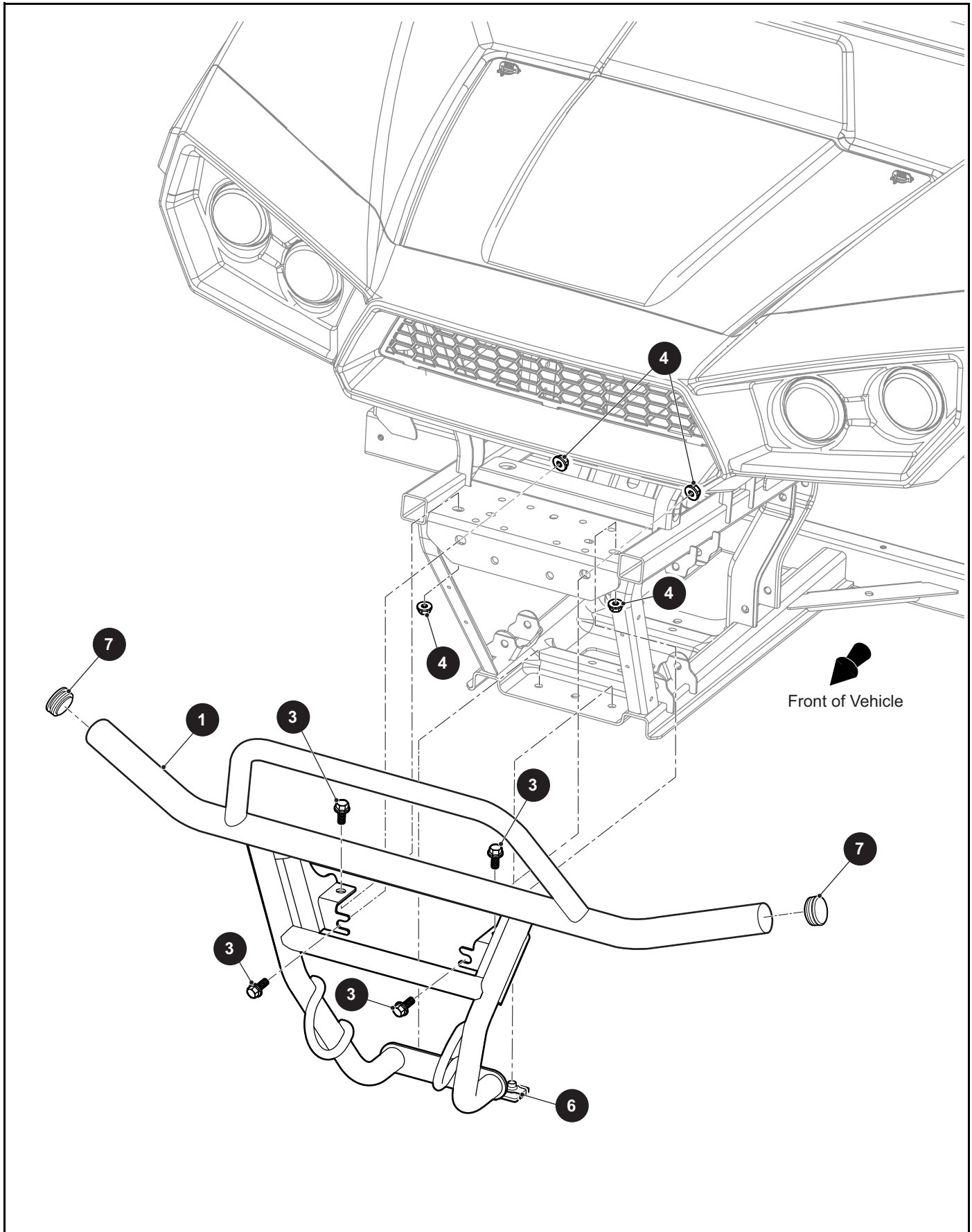
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	681957G0397		Hood Rack Weldment (Black Texture)	1
2	601476		Lock Nut, M6 - 1	6
3	605741		Hex Head Bolt, M6 - 1 x 25mm Lg	4
4	606264		Flanged Hex Head Bolt, M6 - 1 x 20mm Lg	2
5	667073G0390		Hood Rack Mount Bracket	1
6	8421-603		Button Head Screw, M6 - 1 x 20mm Lg	4
7	452695		Flanged Hex Head Bolt, M6 - 1 x 20mm Lg	2
8	648014		Hood Rack (Plastic)	1
9	648500G0390		Front Hood Rack Mount Bracket.....	1
10	649339		Knob, M8 - 1.25.....	4
11	650630		Tube Plug, .750".....	2
12	8468-620		Lock Nut, M6 - 1	4
13	654390		Hood Rack Plug Kit	4



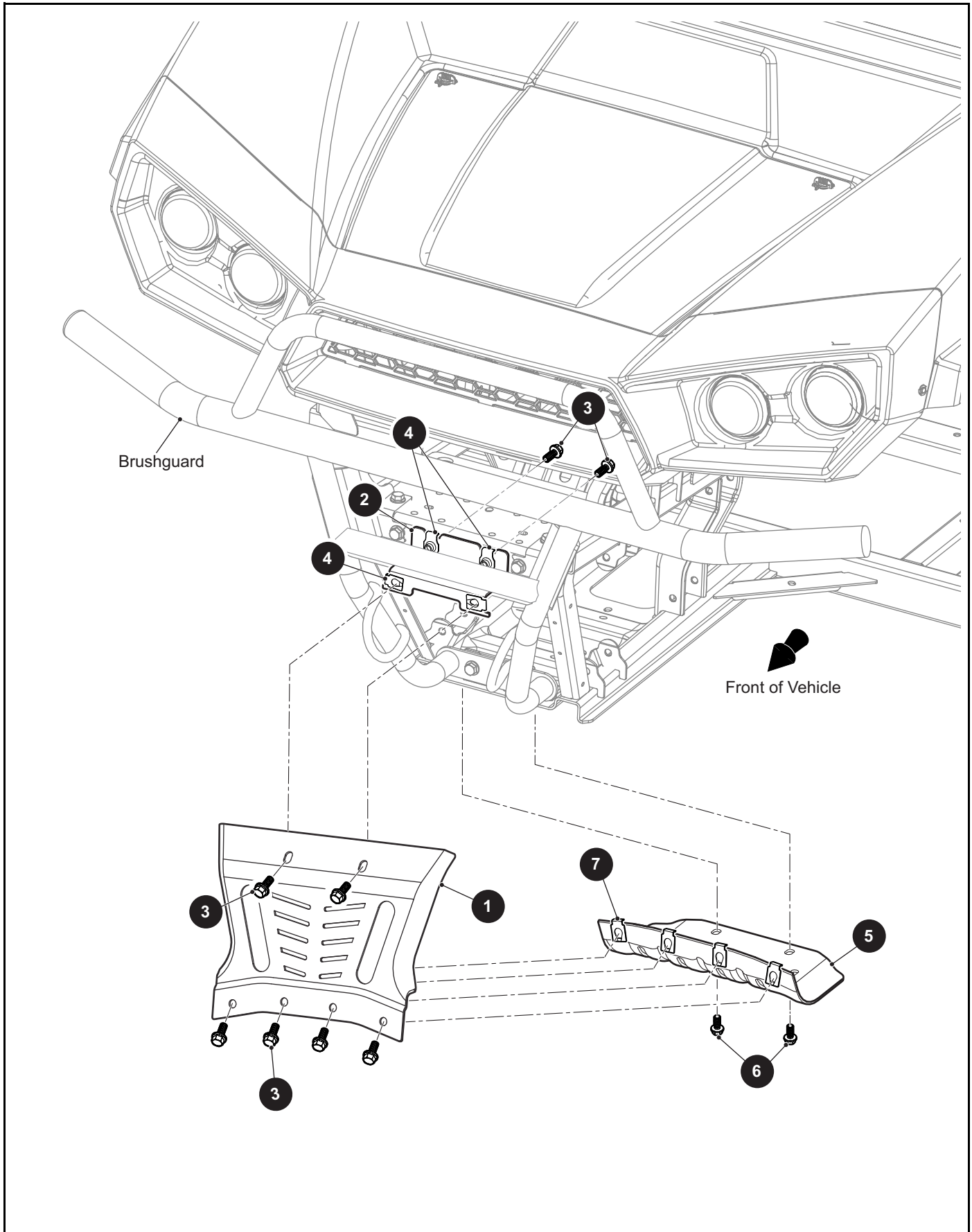
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	668803G0397		Brushguard (Black Texture).....	1
2				
3	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg.....	4
4	600525		Lock Nut, M10 - 1.5.....	4
5				
6	603818		Barrel Clip, M10 - 1.5.....	2
7	666164		Plug (Plastic), 1.75" O.D.	2



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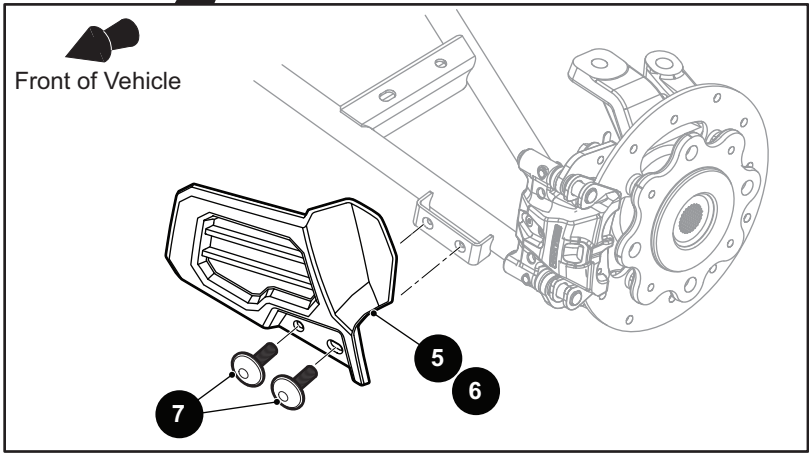
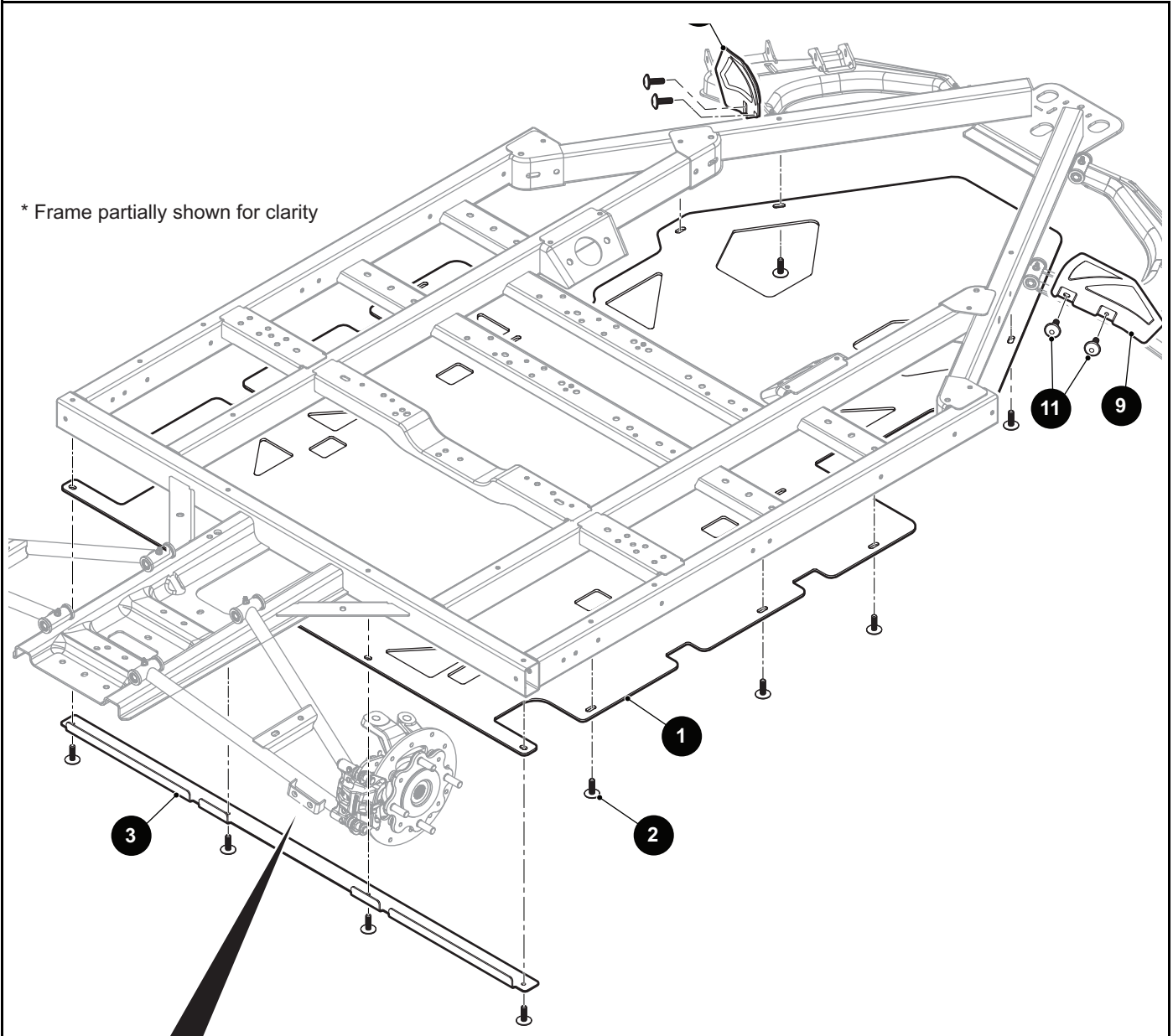
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	665176G0397		Frame Shield (Upper) (Black Texture).....	1
2	651894G0397		Shield Mount Bracket (Black Texture)	1
3	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg.....	8
4	603818		Barrel Clip, M10 - 1.5.....	4
5	652652G0397		Frame Shield (Lower) (Black Texture).....	1
6	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg.....	2
7	603818		Barrel Clip, M10 - 1.5.....	4

* Frame partially shown for clarity



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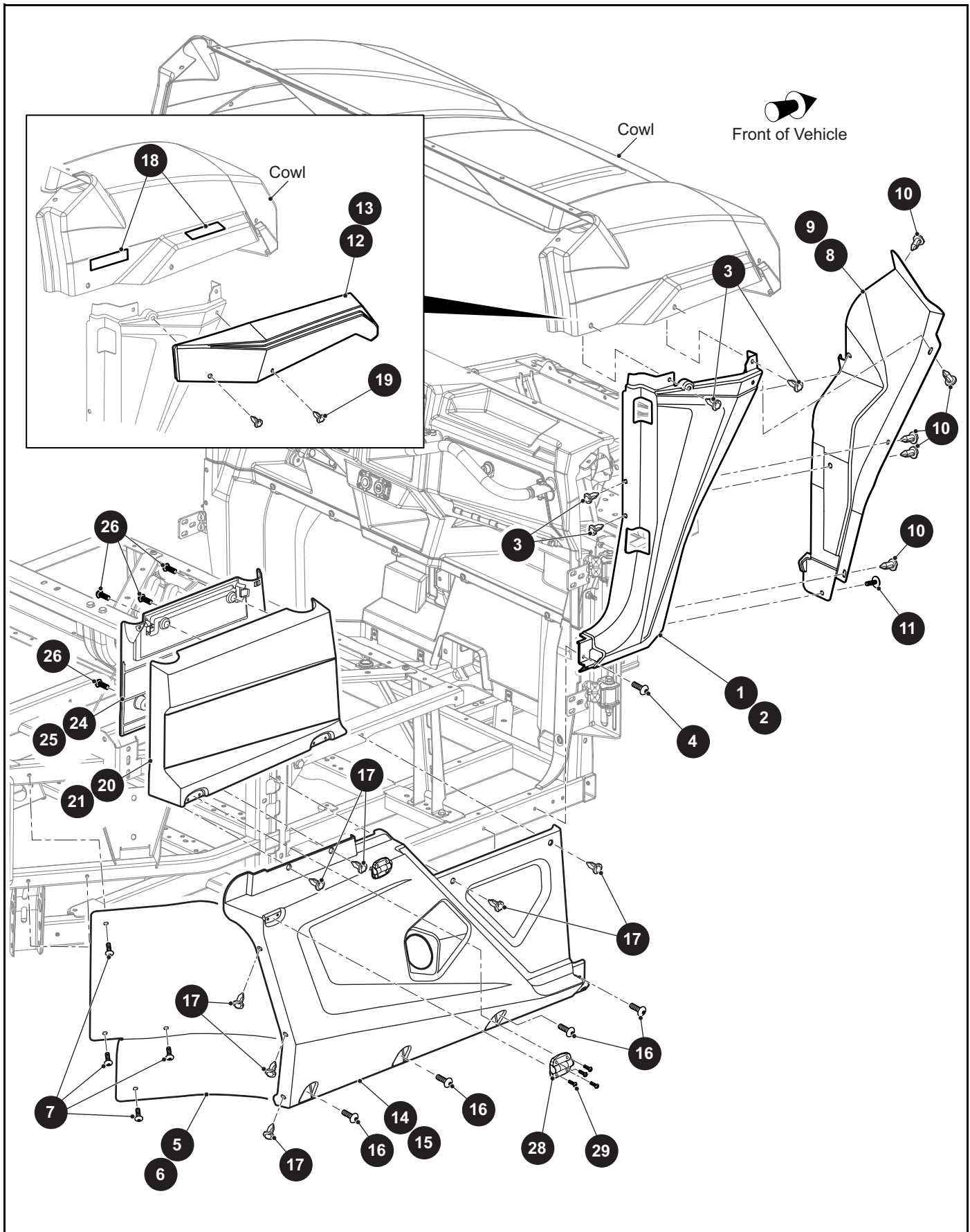
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	657360		Skid Guard	1
2	644969		Pan Washer Head Self Tapping Screw, M6 - 1 x 20mm Lg	18
3	657367G0390		Skid Guard Bracket.....	1
4				
5	642512G01		CV Guard (Driver Side).....	1
6	642512G02		CV Guard (Passenger Side)	1
7	644969		Pan Washer Head Self Tapping Screw, M6 - 1 x 20mm Lg	2
8				
9	656991G01		Roost Guard (Driver Side).....	1
10	656991G02		Roost Guard (Passenger Side).....	1
11	644969		Pan Washer Head Self Tapping Screw, M6 - 1 x 20mm Lg	2

BODY



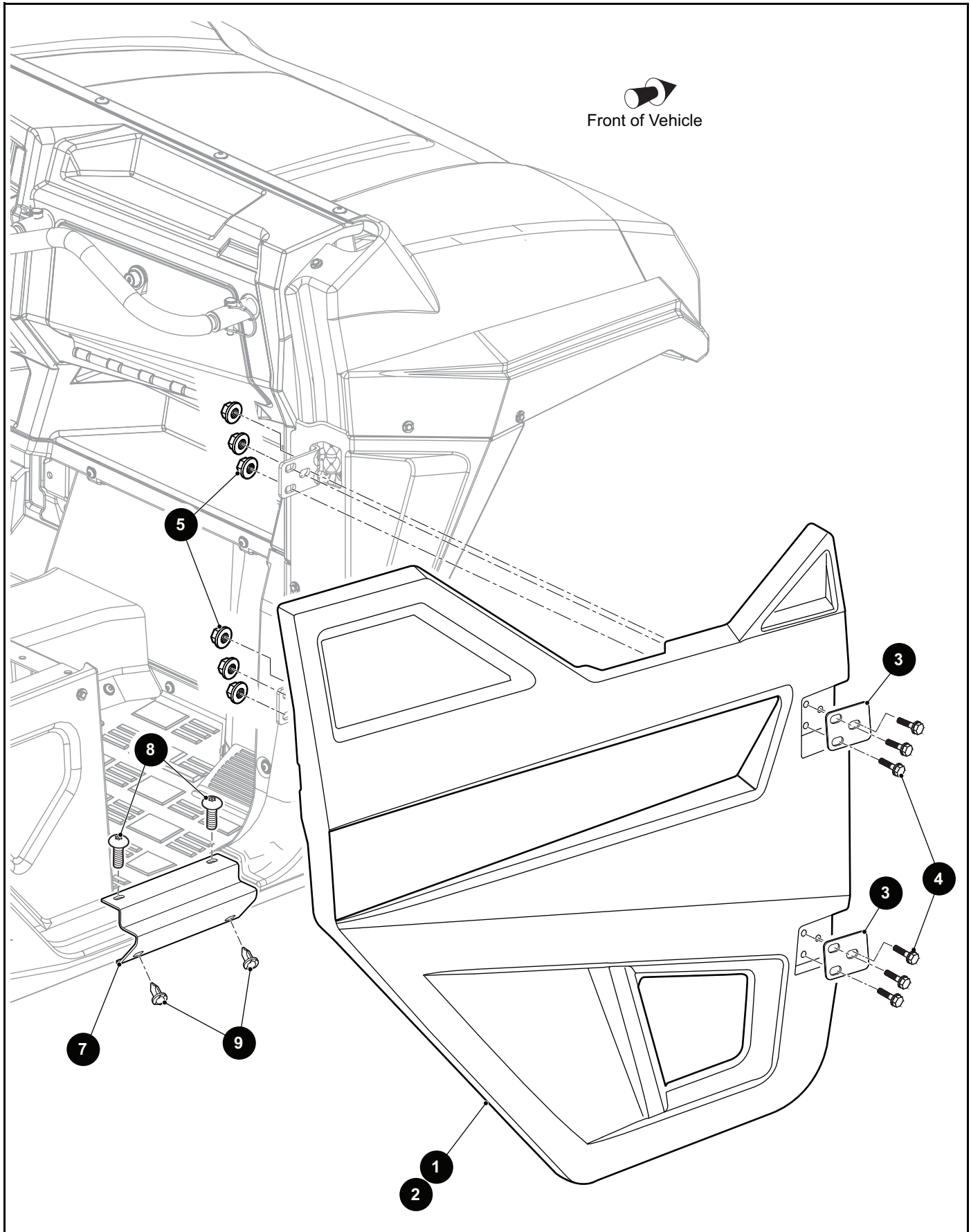
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	655503G01		Front Fender (Driver Side)	1
2	655503G02		Front Fender (Passenger Side).....	1
3	667790		Removable Rivet, .320"	4
4	644969		Pan Washer Head Self Tapping Screw, M6 - 1 x 20mm Lg	1
5	642510G01		Rear Wheel Well (Driver Side)	1
6	642510G02		Rear Wheel Well (Passenger Side)	1
7	644969		Pan Washer Head Self Tapping Screw, M6 - 1 x 20mm Lg	4
8	655505G01		Fender Liner (Driver Side).....	1
9	655505G02		Fender Liner (Passenger Side).....	1
10	667790		Removable Rivet, .320"	5
11	644969		Pan Washer Head Self Tapping Screw, M6 - 1 x 20mm Lg	1
12	655504G01		Fender Flare (Driver Side)	1
13	655504G02		Fender Flare (Passenger Side).....	1
14	641177G01		Rear Quarter Panel (Driver Side).....	1
15	641177G02		Rear Quarter Panel (Passenger Side)	1
16	644969		Pan Washer Head Self Tapping Screw, M6 - 1 x 20mm Lg	4
17	667790		Removable Rivet, .320"	7
18	658355G01		Double Sided Tape Pad, 5"	2
19	644969		Pan Washer Head Self Tapping Screw, M6 - 1 x 20mm Lg	2
20	641180G01		Extended Cab Door (Driver Side)	1
21	641180G02		Extended Cab Door (Passenger Side).....	1
22				
23				
24	645572G01		Door Inner Cover, Extended Cab (Driver Side).....	1
25	645572G02		Door Inner Cover, Extended Cab (Passenger Side)	1
26	646047		Button Head Torx Plastite Screw, M6 - 2.14 x 20mm Lg.....	4
27				
28	644476		Hinge.....	2
29	646140		Cheese Head Torx Screw, Thread Forming, M4 - 1.79 x 16mm Lg	4



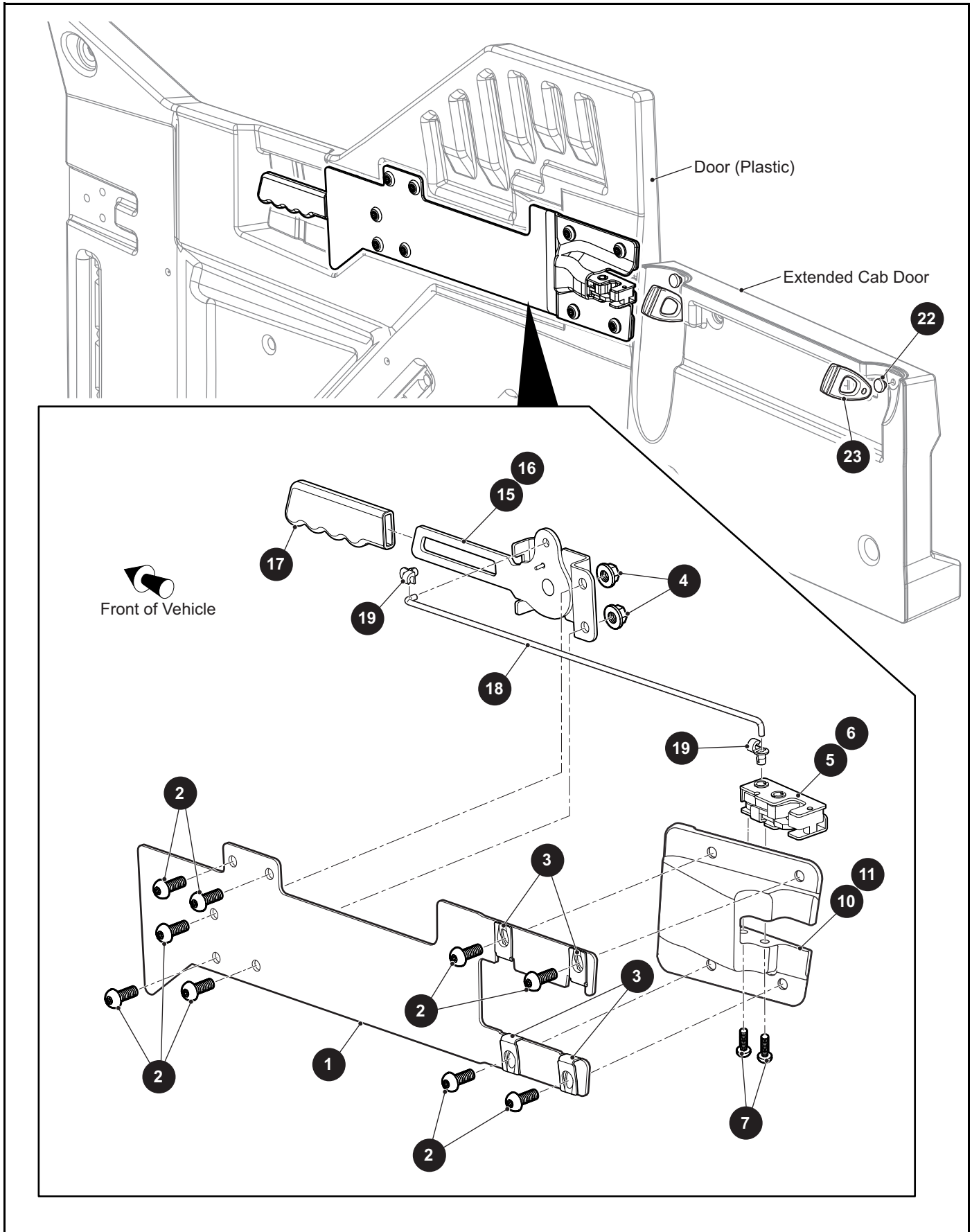
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	667125G01		Door (Plastic) (Driver Side)	1
2	667125G02		Door (Plastic) (Passenger Side).....	1
3	649789G0390		Door Hinge Plate.....	2
4	649879		Flanged Hex Head Bolt, M10 - 1.5 x 30mm Lg.....	6
5	600525		Lock Nut, M10 - 1.5.....	6
6				
7	641395		Rocker Panel.....	1
8	644969		Pan Washer Head Self Tapping Screw, M6 - 1 x 20mm Lg	2
9	667790		Removable Rivet, .320"	2



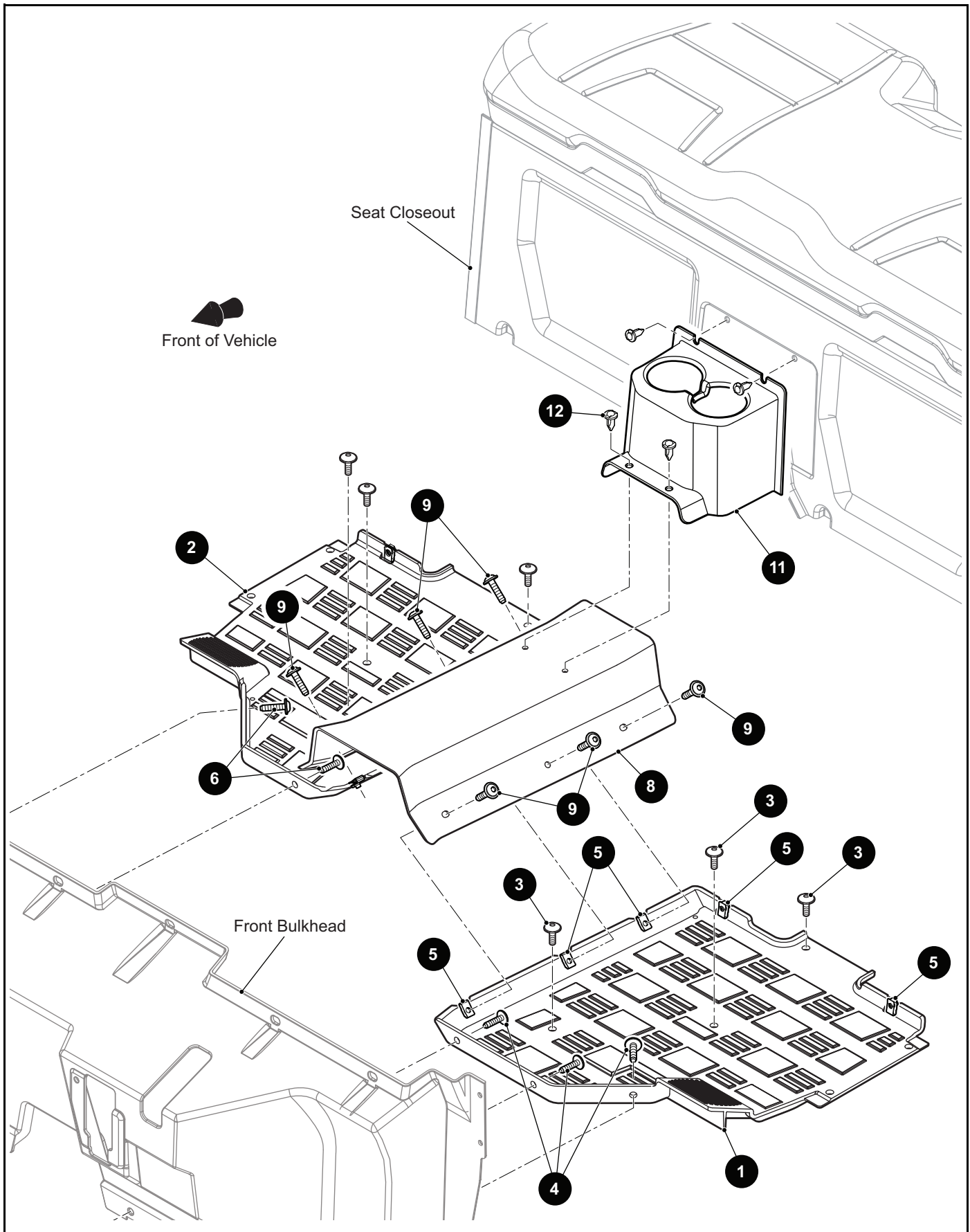
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	649618G0390		Cover Plate (Inner Door)	1
2	646371		Pan Head Bolt, M8 - 1.25 x 20mm Lg	9
3	649696		Barrel Clip, M8 - 1.25	4
4	645956		Flanged Hex Lock Nut, M8 - 1.25	2
5	647318G01		Door Latch (Driver Side)	1
6	647318G02		Door Latch (Passenger Side).....	1
7	650084		Button Head Torx Bolt with Patch Lock, M6 - 1 x 20mm Lg	2
8				
9				
10	664252G2390		Latch Mount Bracket (Passenger Side)	1
11	664252G1390		Latch Mount Bracket (Driver Side).....	1
12				
13				
14				
15	649300G01		Door Lever Assembly (Driver Side).....	1
16	649300G02		Door Lever Assembly (Passenger Side)	1
17	648236		Grip	1
18	647301		Push Rod (Door)	1
19	656804		Push Rod Clip	2
20				
21				
22	646166		Bumper Stop (Rubber).....	2
23	647484		Rubber Strap.....	2



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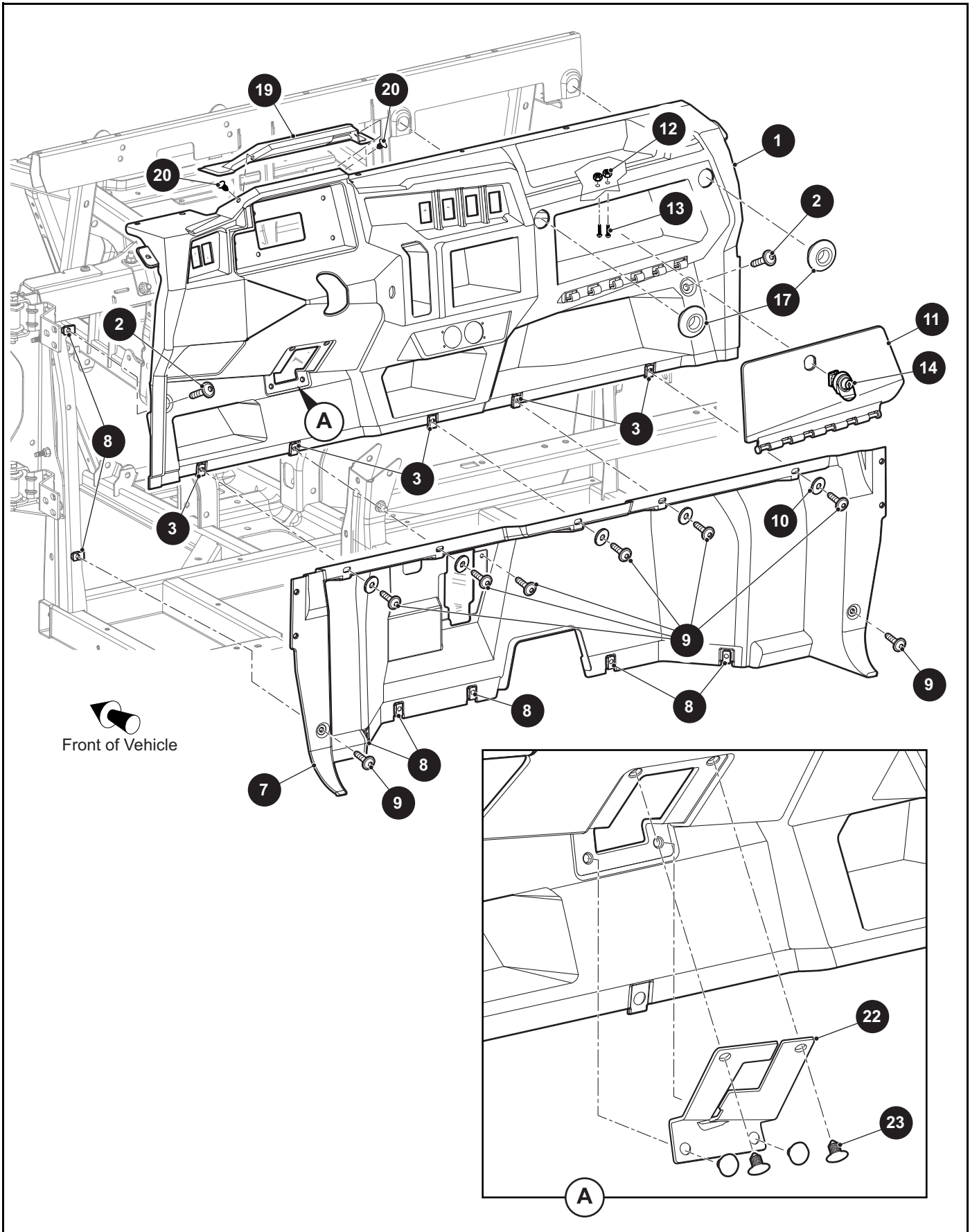
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	641759		Floorboard (Driver Side).....	1
2	641840		Floorboard (Passenger Side).....	1
3	644969		Pan Washer Head Self Tapping Screw, M6 - 1 x 20mm Lg	3
4	645323		Button Head Torx Screw, M6 - 1 x 23.4mm Lg.....	3
5	602409		Barrel Clip, M6 - 1	5
6	645323		Button Head Torx Screw, M6 - 1 x 23.4mm Lg.....	2
7				
8	641839		Center Channel	1
9	645323		Button Head Torx Screw, M6 - 1 x 23.4mm Lg.....	6
10				
11	641662		Cup Holder	1
12	667790		Removable Rivet, .320"	4

BODY



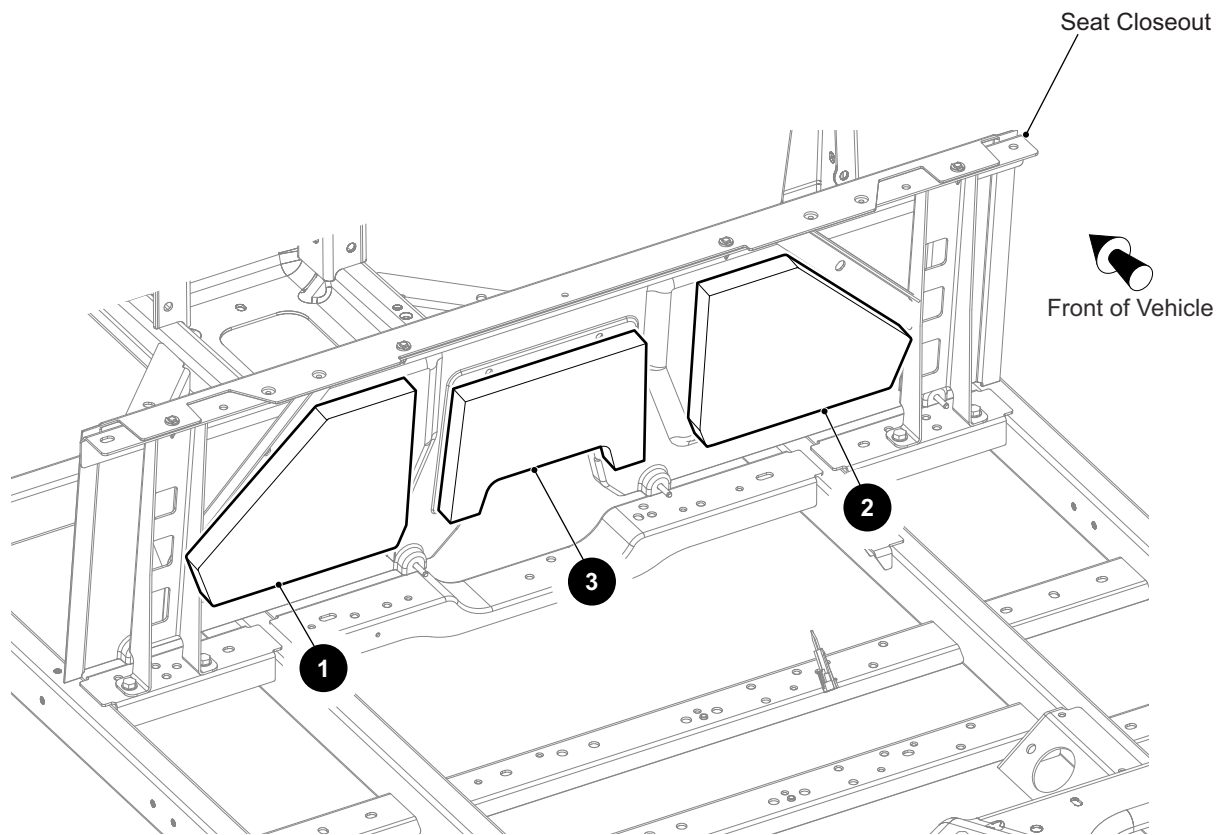
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	641398G01		Instrument Panel	1
2	645323		Button Head Torx Screw, M6 - 1 x 23.4mm Lg.....	2
3	602409		Barrel Clip, M6 - 1	5
4				
5				
6				
7	641393		Front Bulkhead.....	1
8	602409		Barrel Clip, M6 - 1	10
9	645323		Button Head Torx Screw, M6 - 1 x 23.4mm Lg.....	8
10	608747		Flat Washer, M6 X 1.5.....	5
11	651762		Glovebox Door Assembly.....	1
12	00525G5		Hex Nut, #6 - 32.....	2
13	00645G5		Pan Head Phillips Screw, #6 - 32 x .62" Lg.....	2
14	612516		Lock Assembly	1
15				
16				
17	648556		Grab Bar Closeout	2
18				
19	643939		Instrument Panel Hood	1
20	16816G1		Ratchet Rivet, .25" x .680"	2
21				
22	646121		Instrument Panel Closeout.....	1
23	16816G1		Ratchet Rivet, .25" x .680"	4



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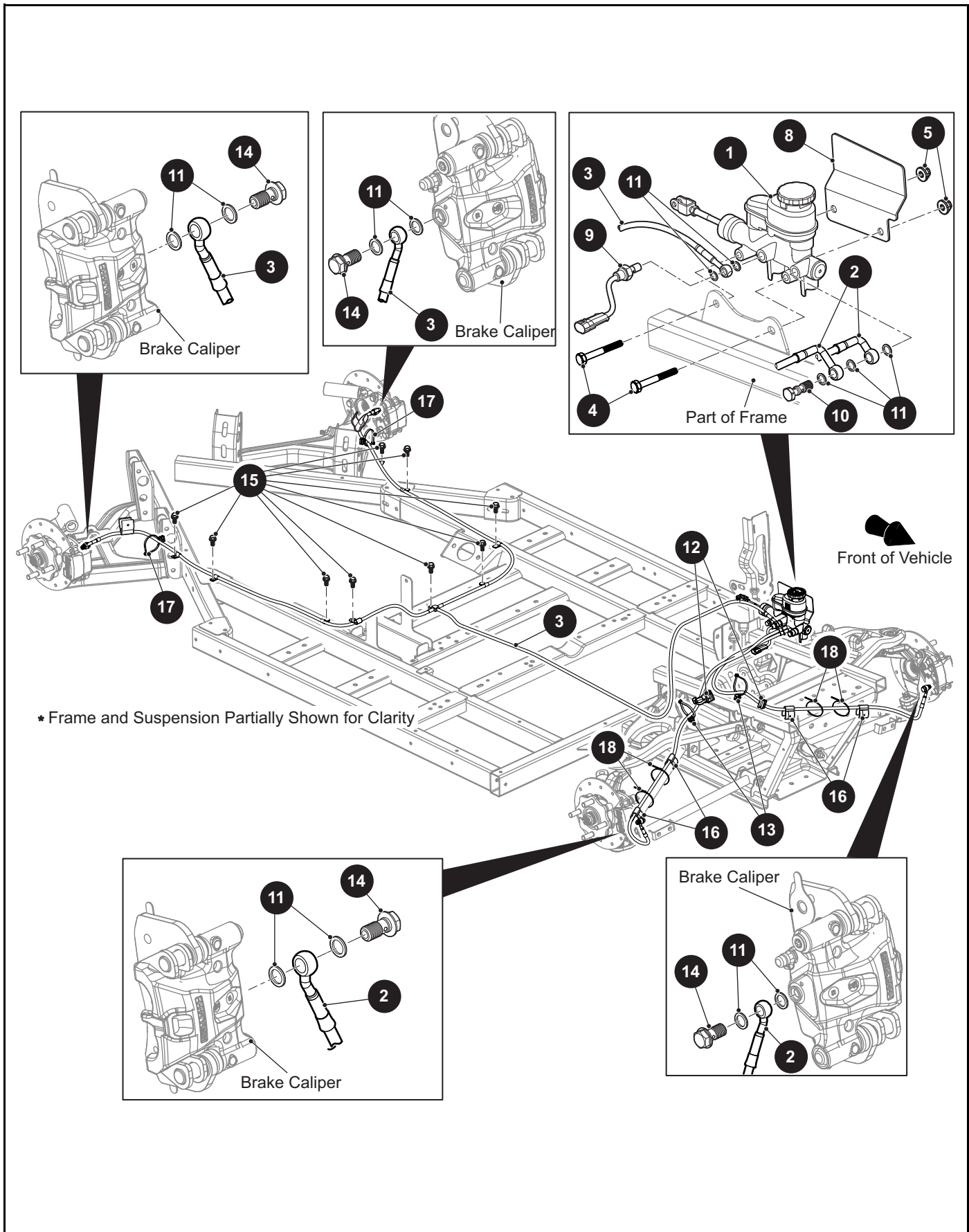
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ITEM	PART NO.	1 2 3 4 5 DESCRIPTION	QTY.
1	662620	Seat Closeout Foam (Driver Side)	1
2	662621	Seat Closeout Foam (Passenger Side).....	1
3	662619	Seat Closeout Foam (Center)	1

BRAKES



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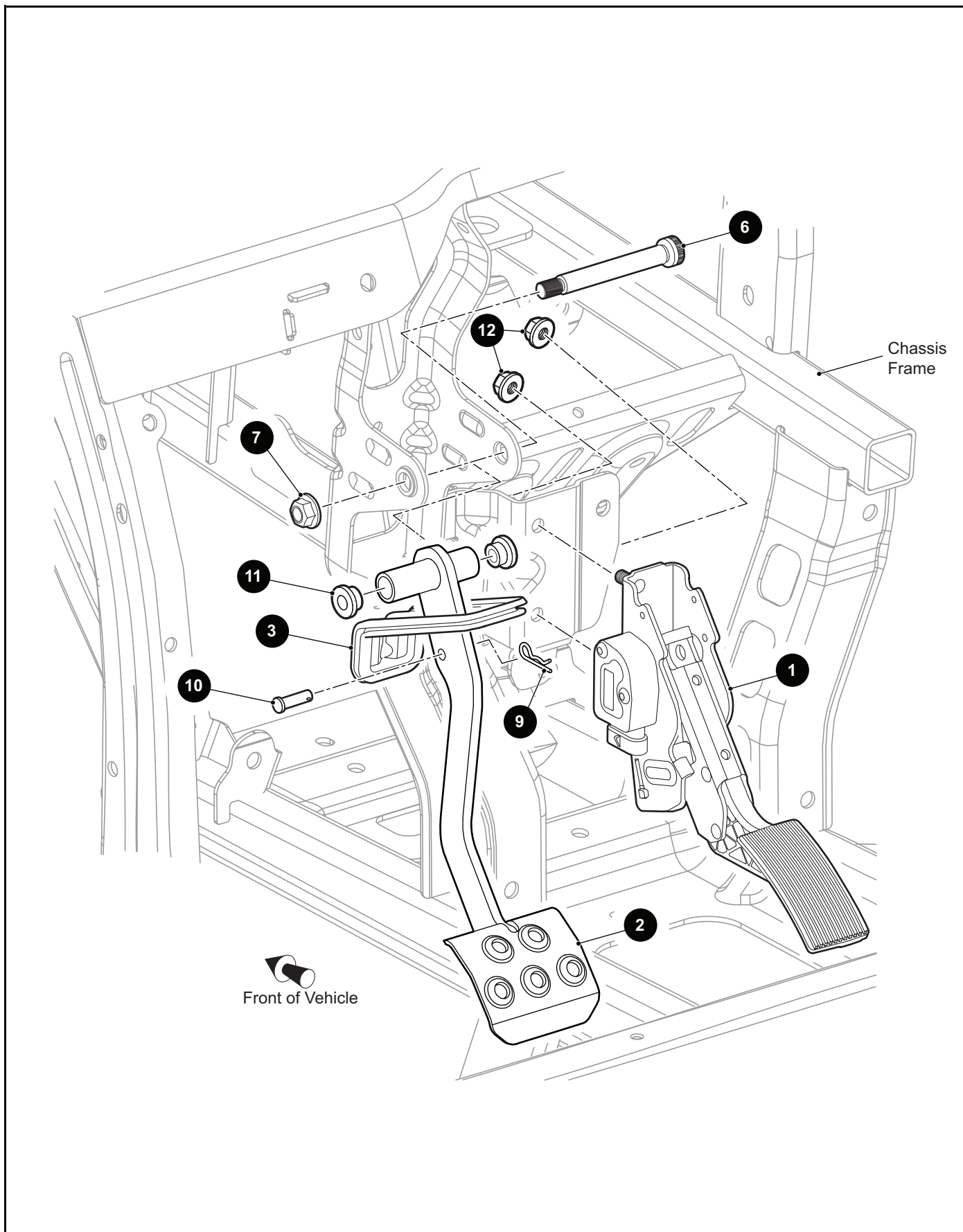
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	631593		Master Cylinder	1
2	650771		Brake Line (Front)	2
3	650567		Brake Line (Rear).....	1
4	616672		Hex Head Bolt, M8 - 1.25 x 60mm Lg.....	2
5	645956		Flanged Hex Lock Nut, M8 - 1.25	2
6				
7				
8	644634G0390		Shield (Master Cylinder).....	1
9	646161		Pressure Switch Harness.....	1
10	650438		Banjo Bolt (Double), M10 x .5	1
11	613293		Crush Washer, M10	13
12	646439		Cable Tie (Edge Clip)	2
13	645340		Cable Tie (Fir Tree)	2
14	616459		Banjo Bolt (Single), M10 - 1 x 20mm Lg	4
15	452695		Taptite Screw, M6 - 1 x 20mm Lg.....	9
16	649671		Brake Line Clip.....	4
17	646441		Edge Clip Cable Tie (90 Degrees)	2
18	17618G1		Nylon Clamp, 7" Lg	4
<p>NOTE: BRAKE ROTORS AND CALIPERS SHOWN IN SUSPENSION SECTIONS.</p>				

PEDALS



THE USE OF NON U.L. PARTS WILL VOID ANY U.L. LISTING.

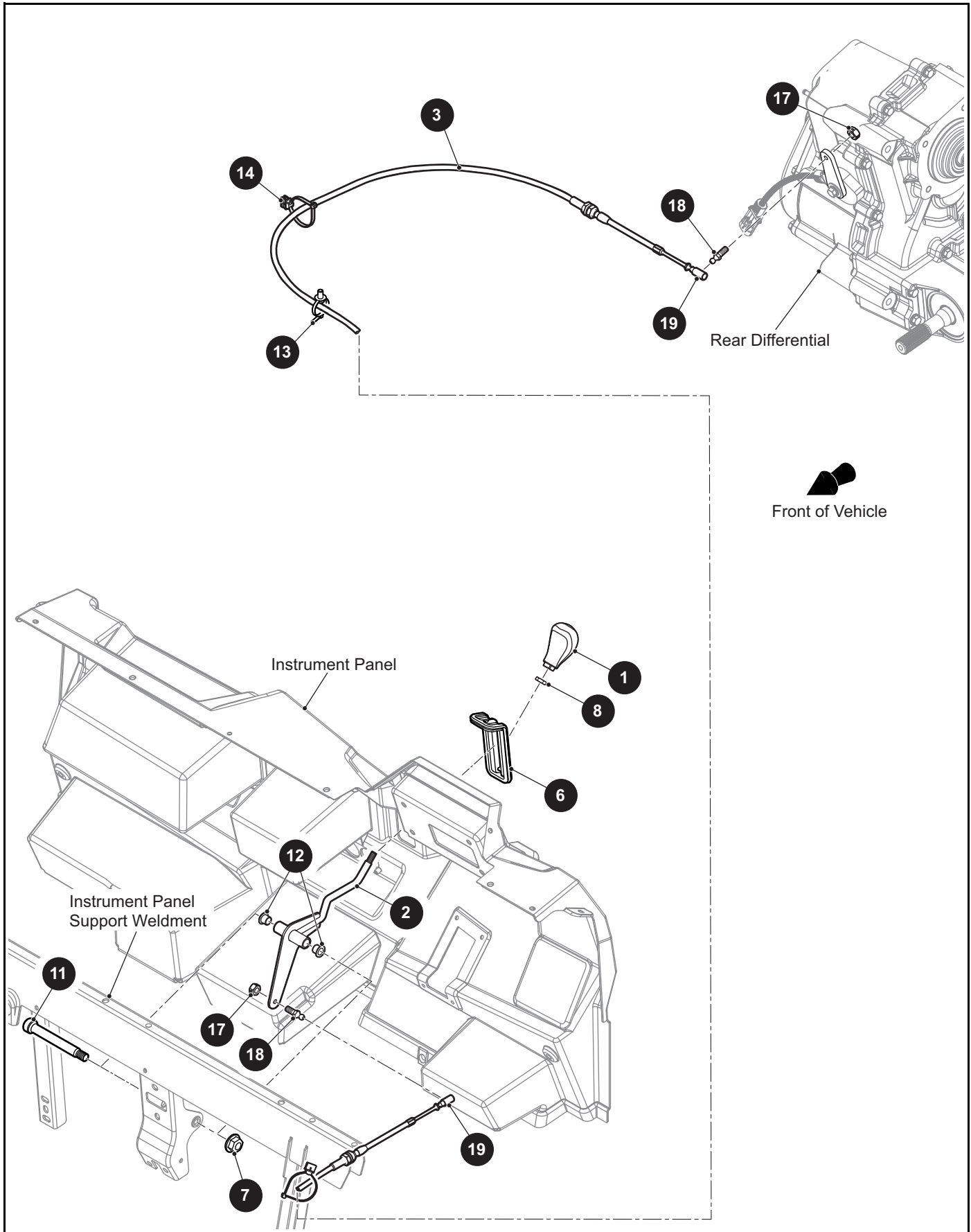
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	0509-173		Accelerator Pedal	1
2	638227G0390		Brake Pedal.....	1
3	643207		Shifter Boot	1
4				
5				
6	644182		Shoulder Bolt, 12/M10 x 80mm Lg.....	1
7	600525		Lock Nut, M10 - 1.5.....	1
8				
9	01076G01		Cotter Pin, 1.21" Lg.....	1
10	10386G2		Clevis Pin, 1/4" x 3/4".....	1
11	644558		Flanged Bearing.....	2
12	645956		Flanged Hex Nut, M8 - 1.25	2

DIRECTION AND DRIVE SELECTOR



DIRECTION AND DRIVE SELECTOR

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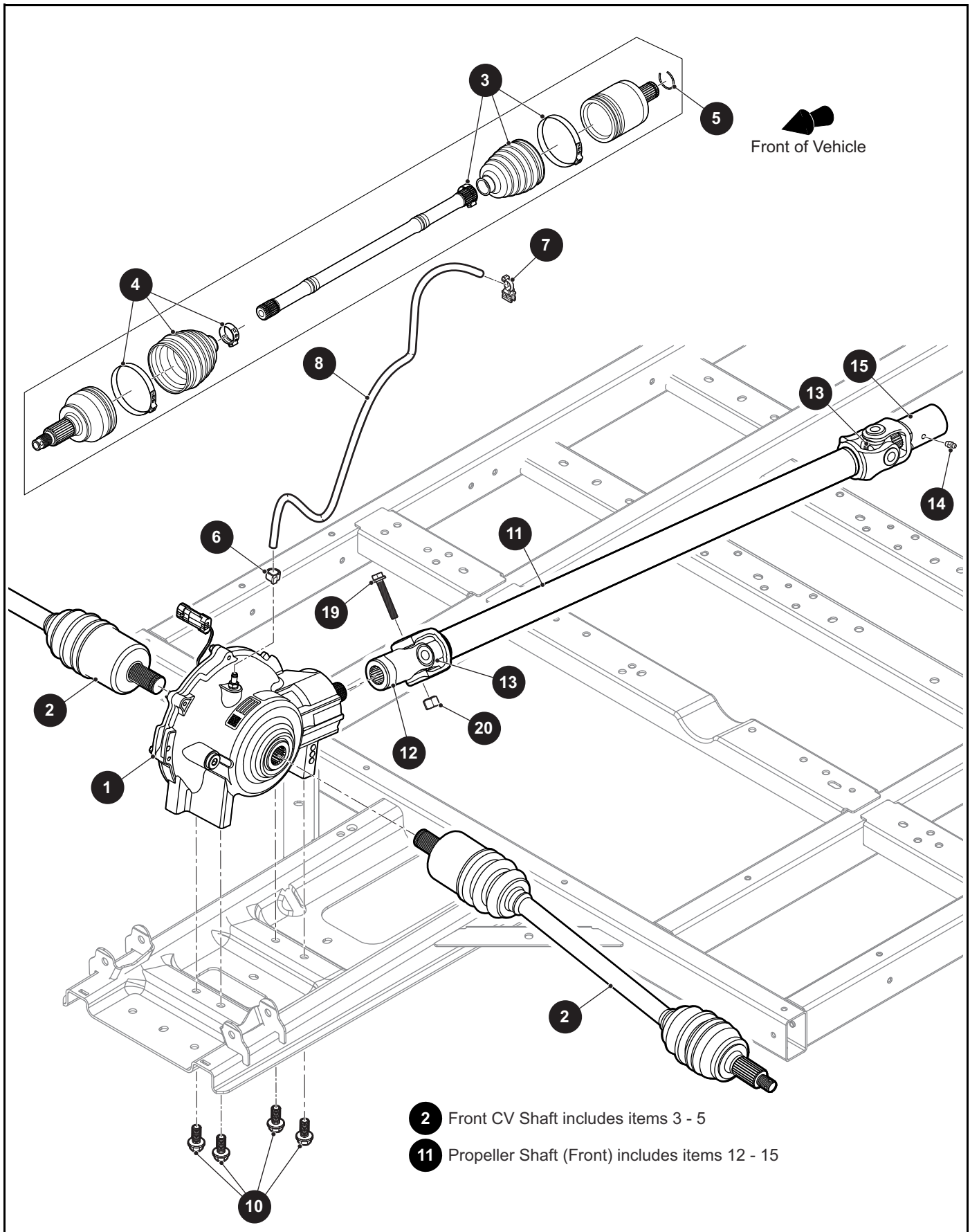
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	637993		Shifter Knob	1
2	662788G0390		Shifter.....	1
3	638221		Shift Cable.....	1
4				
5				
6	643207		Shifter Boot	1
7	600525		Lock Nut, M10 - 1.5.....	1
8	643494		Hex Jam Nut, M8 - 1 (RH Threads)	1
9				
10				
11	644182		Shoulder Bolt, 12/M10 x 80mm Lg.....	1
12	644558		Flanged Bearing.....	2
13	645340		Cable Tie	1
14	646441		Cable Tie (Edge Clip)	2
15				
16				
17	648378		Hex Center Lock Nut, 1/4" - 28	2
18	73745G01		Ball Stud.....	2
19	654394		Ball Joint Coupler	2

Notes:

A large grid of graph paper, consisting of 28 columns and 30 rows of small squares, intended for taking notes.

DRIVETRAIN - FRONT



DRIVETRAIN - FRONT

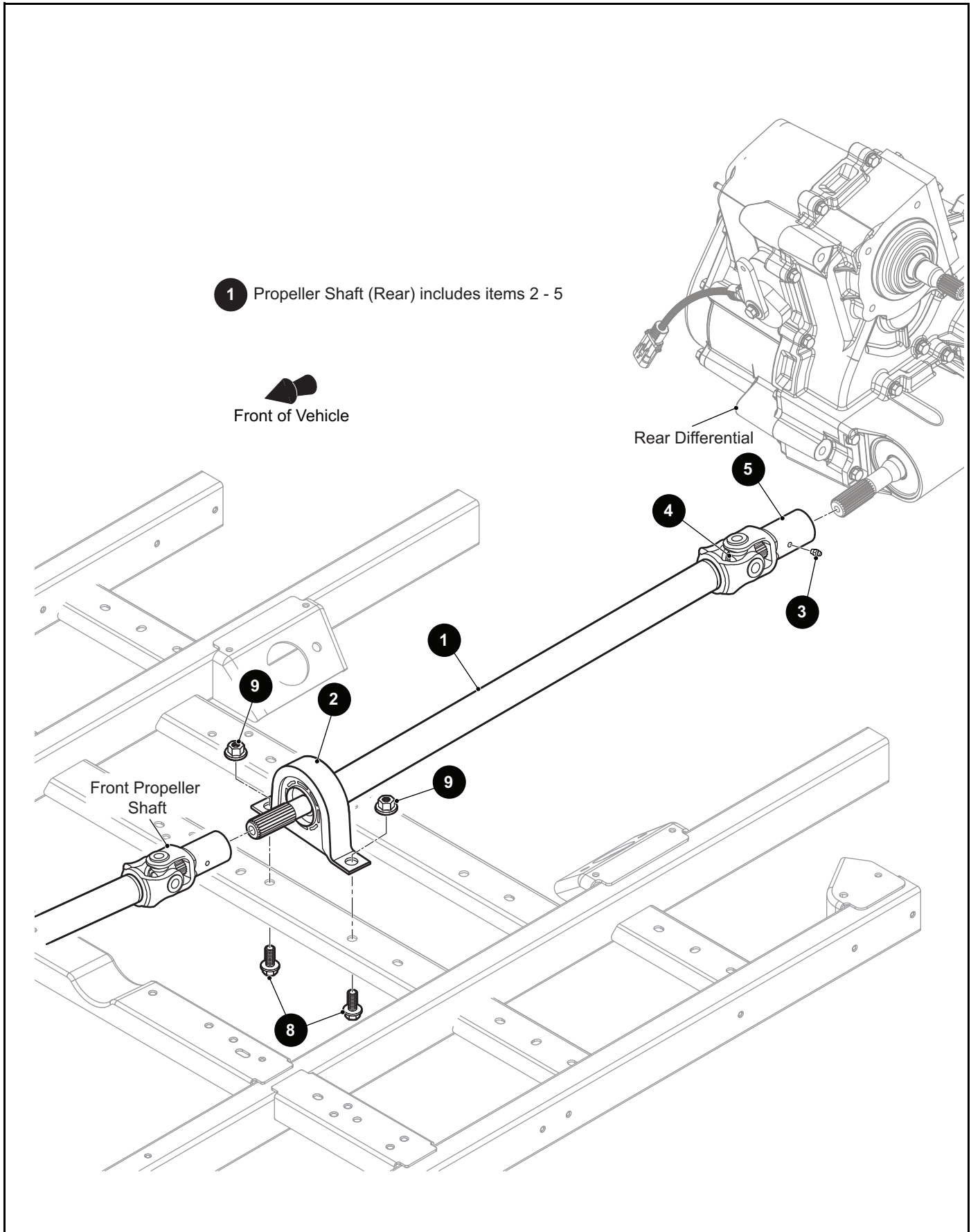
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	649762		Front Differential.....	1
2	651331		Front CV Shaft (Includes Items 3 - 5).....	1
3	654352		Boot Kit (Inboard)	1
4	654351		CV Boot Kit	1
5	654350		Clip	1
6	17618G1		Nylon Clamp, 8" Lg	1
7	646439		Cable Tie (Edge Clip).....	1
8	644294		Vent Hose (Front Differential), 6.35mm I.D.	1
9				
10	641289		Flanged Hex Head Bolt, 3/8" - 16 x 1" Lg (Grade 8).....	4
11	655007		Propeller Shaft (Front) (Includes Items 12 - 15).....	1
12	654354		Pin Yoke.....	1
13	654355		Cross And Bearing.....	2
14	654357		Grease Fitting	1
15	654356		Slip Yoke.....	1
16				
17				
18				
19	630804G01		Flanged Hex Head Bolt, 5/16" - 18 x 2" Lg	1
20	11098G6		Lock Nut, 5/16" - 18	1



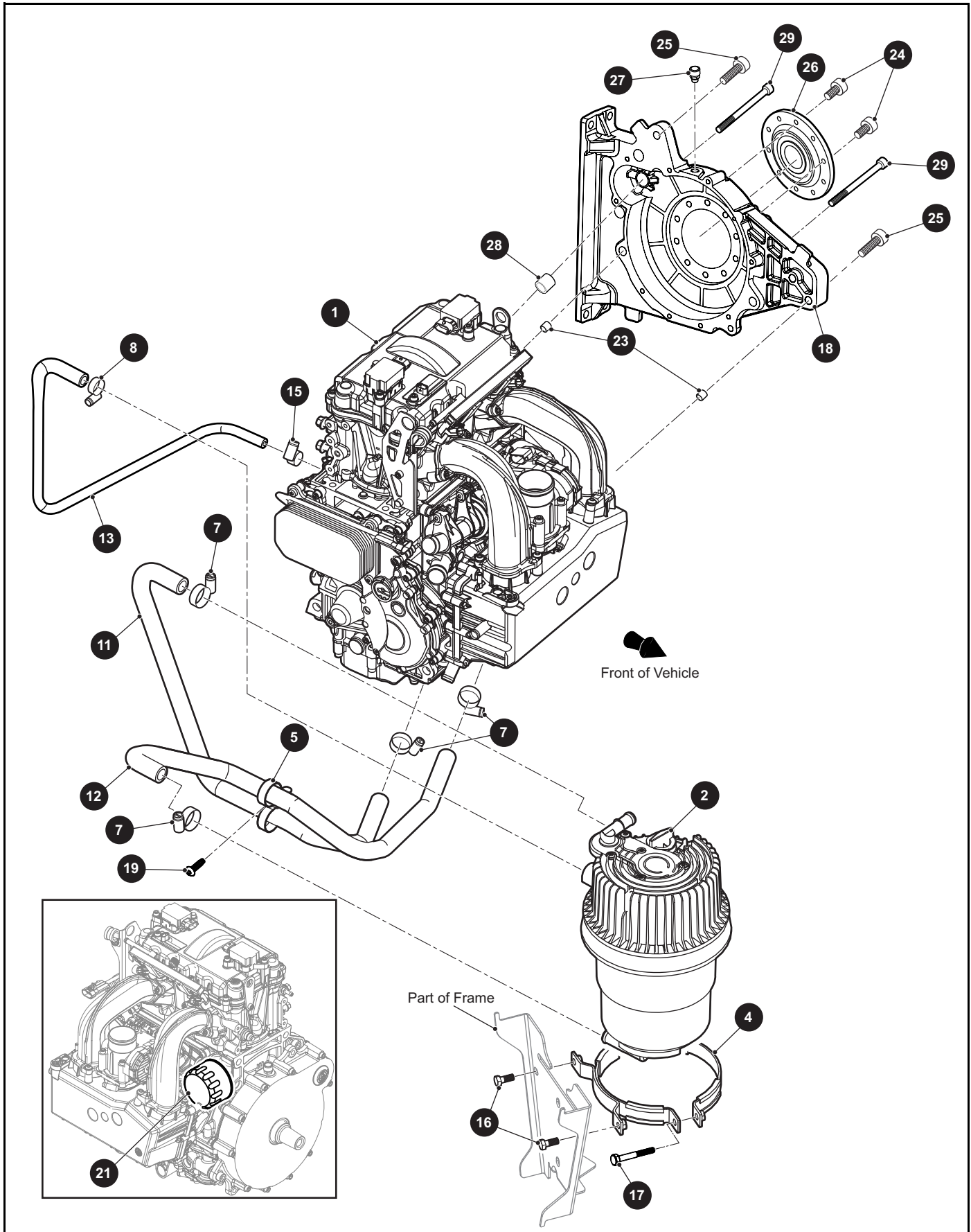
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	664343		Propeller Shaft (Rear) (Includes Items 2 - 5)	1
2	649318		Bearing	1
3	654357		Grease Fitting	1
4	654355		Cross And Bearing.....	1
5	654356		Slip Yoke.....	1
6				
7				
8	648682		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg (Grade 10.9).....	2
9	648753		Flanged Lock Nut, M10 - 1.5.....	2



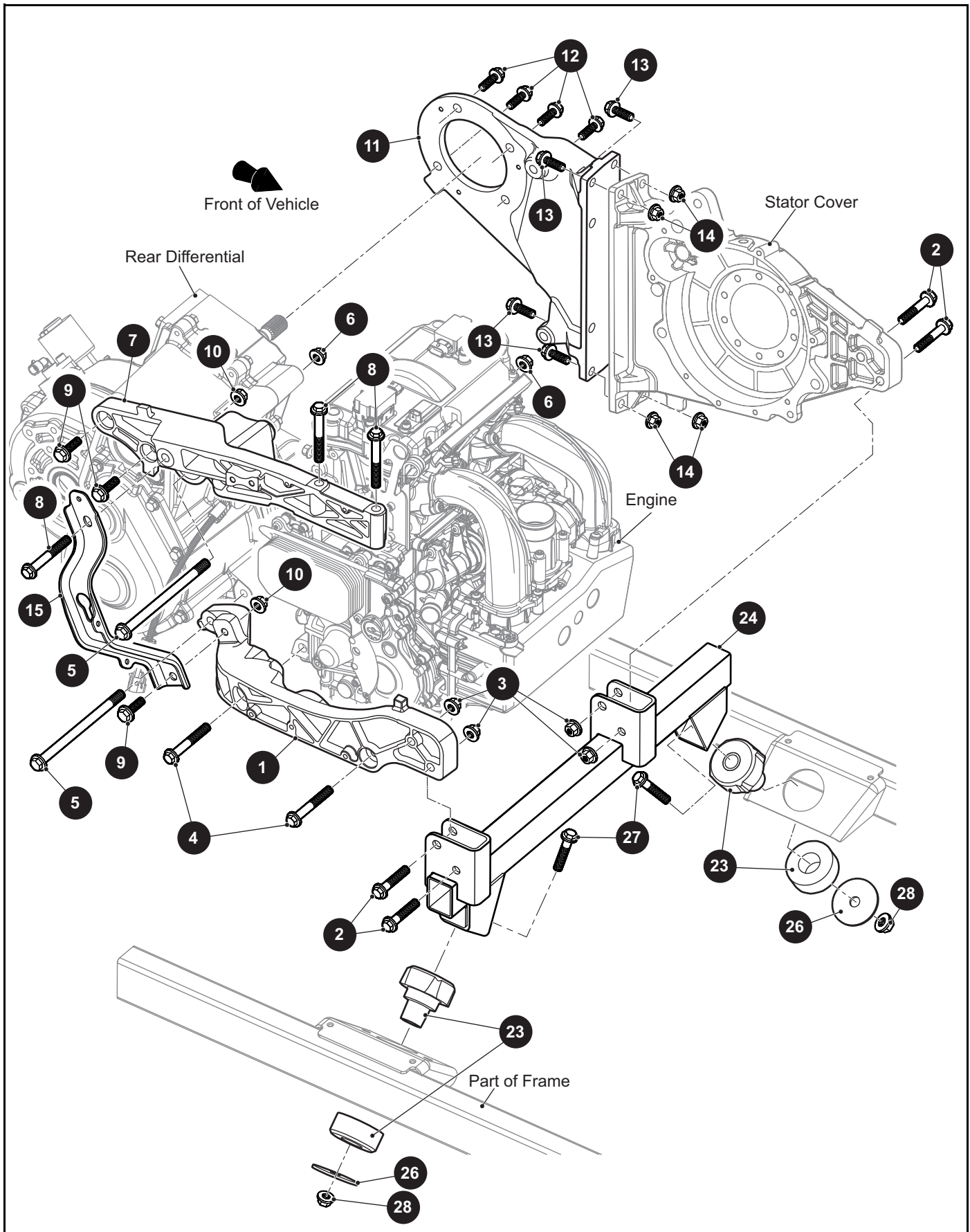
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	411439		Engine (For CARB Models Only)	1
1	411558		Engine (For EPA Models Only)	1
2	404653		Oil Reservoir	1
3				
4	642126		Mounting Bracket And Clamp (Oil Reservoir)	1
5	645341		Clamp (Dual)	1
6				
7	2623-038		Hose Clamp, 20 - 32mm	4
8	649517		Hose Clamp, 12 - 22mm	1
9				
10				
11	642128		Oil Supply Hose, 16mm I.D.	1
12	642129		Oil Return Hose, 16mm I.D.	1
13	643496		Oil Return Hose (Secondary)	1
14				
15	649481		Hose Clamp, 8 - 16mm	1
16	650195		Hex Head Bolt, M8 - 1.25 x 20mm Lg	2
17	616672		Hex Head Bolt, M8 - 1.25 x 60mm Lg	1
18	411397		Stator Cover	1
19	634161		Flanged Button Head Torx Bolt, M6 - 1 x 30mm Lg	1
20				
21	105041		Oil Filter	1
22				
23	100228		Centering Sleeve	2
24	411408		Socket Head Bolt, M8 x 10mm Lg	10
25	100555		Socket Head Bolt, M10 x 40mm Lg	3
26	411459		Sleeve Bearing	1
27	410302		Vent Plug	1
28	404470		Bearing, 12 x 18 x 16mm Lg	1
29	100539		Socket Head Bolt, M6 x 45mm Lg	10



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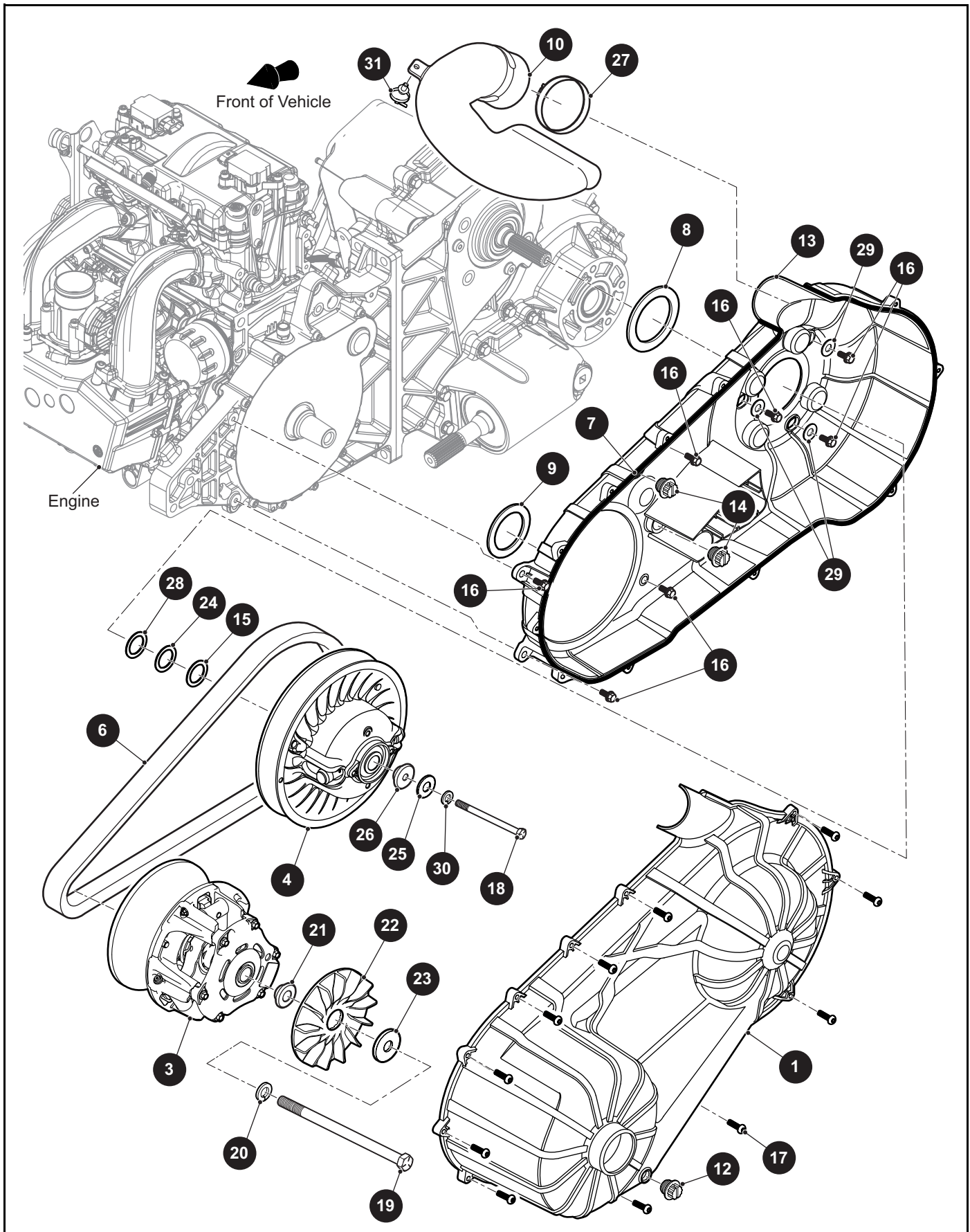
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	649125		Lower Casting (Passenger Side)	1
2	648685		Flanged Hex Head Bolt, M10 - 1.5 x 50mm Lg	4
3	600525		Flanged Lock Nut, M10 - 1.5.....	4
4	649701		Flanged Hex Head Bolt, M10 - 1.5 x 70mm Lg	2
5	649659		Flanged Hex Head Bolt, M10 - 1.5 x 180mm Lg	2
6	648753		Flanged Lock Nut, M10 - 1.5.....	2
7	670020		Upper Casting (Passenger Side)	1
8	602415		Flanged Hex Head Bolt, M10 - 1.5 x 80mm Lg	3
9	648682		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg	3
10	648753		Flanged Lock Nut, M10 - 1.5.....	2
11	649115		Axle Casting	1
12	648684		Flanged Hex Head Bolt, M10 - 1.5 x 35mm Lg	4
13	648684		Flanged Hex Head Bolt, M10 - 1.5 x 35mm Lg	4
14	648753		Flanged Lock Nut, M10 - 1.5.....	4
15	645536G0390		Shifter Bracket.....	1
16				
17				
18				
19				
20				
21				
22				
23	657521		Isolator	2
24	658337G0390		Engine Mounting Frame.....	1
25				
26	672239		Flat Washer, 13.5 I.D. x 45 O.D. x 3.2mm	2
27	8413-275		Flanged Hex Head Bolt, M12 - 1.25 x 75mm Lg	2
28	8427-202		Flanged Lock Nut, M12 - 1.25.....	2

DRIVETRAIN - REAR



DRIVETRAIN - REAR

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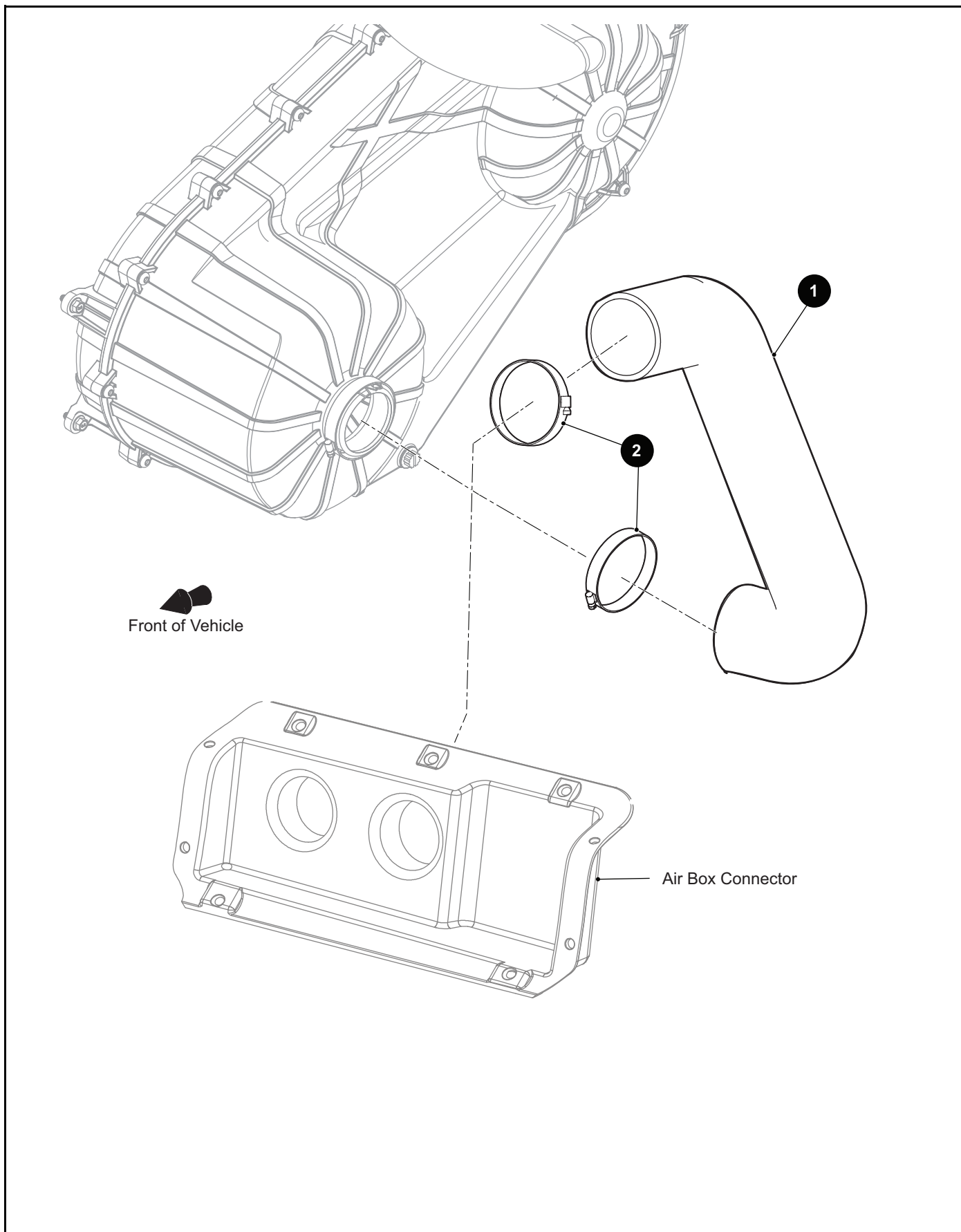
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	654021		CVT Cover (Outer)	1
2				
3	677271		Primary Clutch.....	1
4	673528		Secondary Clutch.....	1
5				
6	670527		CVT Belt.....	1
7	657144		Foam Seal, 1661mm Lg.....	1
8	657138		Foam Seal, 4.0.....	1
9	674710		Foam Seal, 180.....	1
10	653501		Hose (Outlet).....	1
11				
12	663979		Plug.....	1
13	674709		CVT Cover (Inner).....	1
14	663980		Plug.....	2
15	0648-835		Shim Washer, 25.15 x 36 x 1	1
16	8413-617		Flanged Hex Head Bolt, M6 - 1 x 16mm Lg.....	7
17	649803		Pan Head Torx Screw, M6 - 2.65 x 25mm Lg.....	11
18	670462		Hex Head Bolt, M10 - 1.5 x 110mm Lg (Grade 10.9).....	1
19	668363		Hex Head Bolt, M14 - 1.5 x 225mm Lg (Grade 10.9).....	1
20	645405		Lock Washer, 9/16"	1
21	659246		Retaining Washer (Clutch Fan).....	1
22	668733		Clutch Fan.....	1
23	661759		Flat Washer, M14	1
24	0648-836		Shim Washer, 25.15 x 36 x .5	1
25	0623-728		Flat Washer, .469" x 1.125" x 0.10".....	1
26	669918		Retaining Washer.....	1
27	0423-018		Hose Clamp, 70mm x 9mm.....	1
28	0648-834		Shim Washer, 25.15 x 36 x 2	1
29	00642G8		Flat Washer, 5/16"	3
30	8451-182		Lock Washer (Spring Type), M10.....	1
31	645340		Cable Tie (Tree Type).....	1

DRIVETRAIN - REAR



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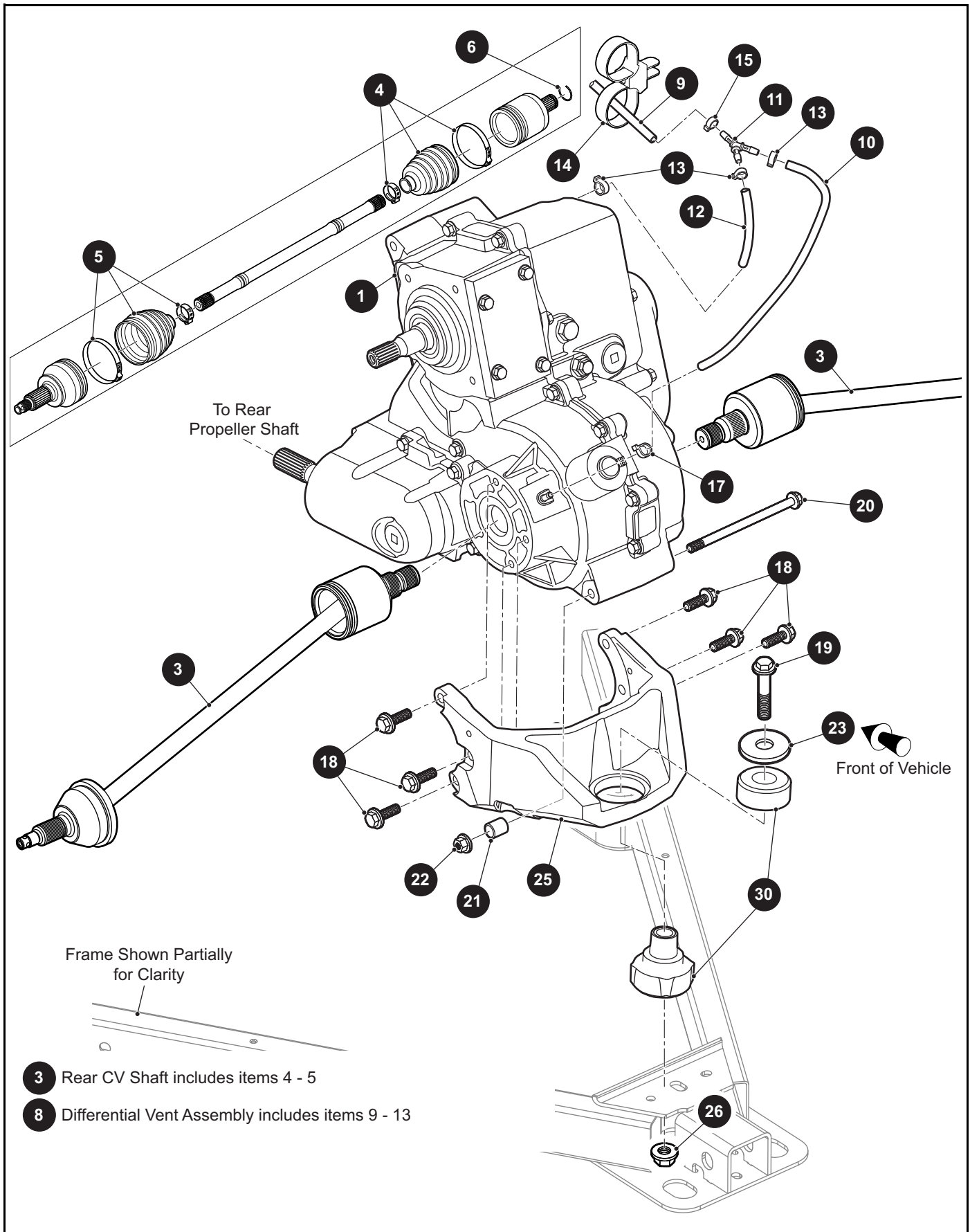
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	680992		CVT Inlet Hose.....	1
2	0423-018		Hose Clamp, 70mm x 9mm.....	2

DRIVETRAIN - REAR



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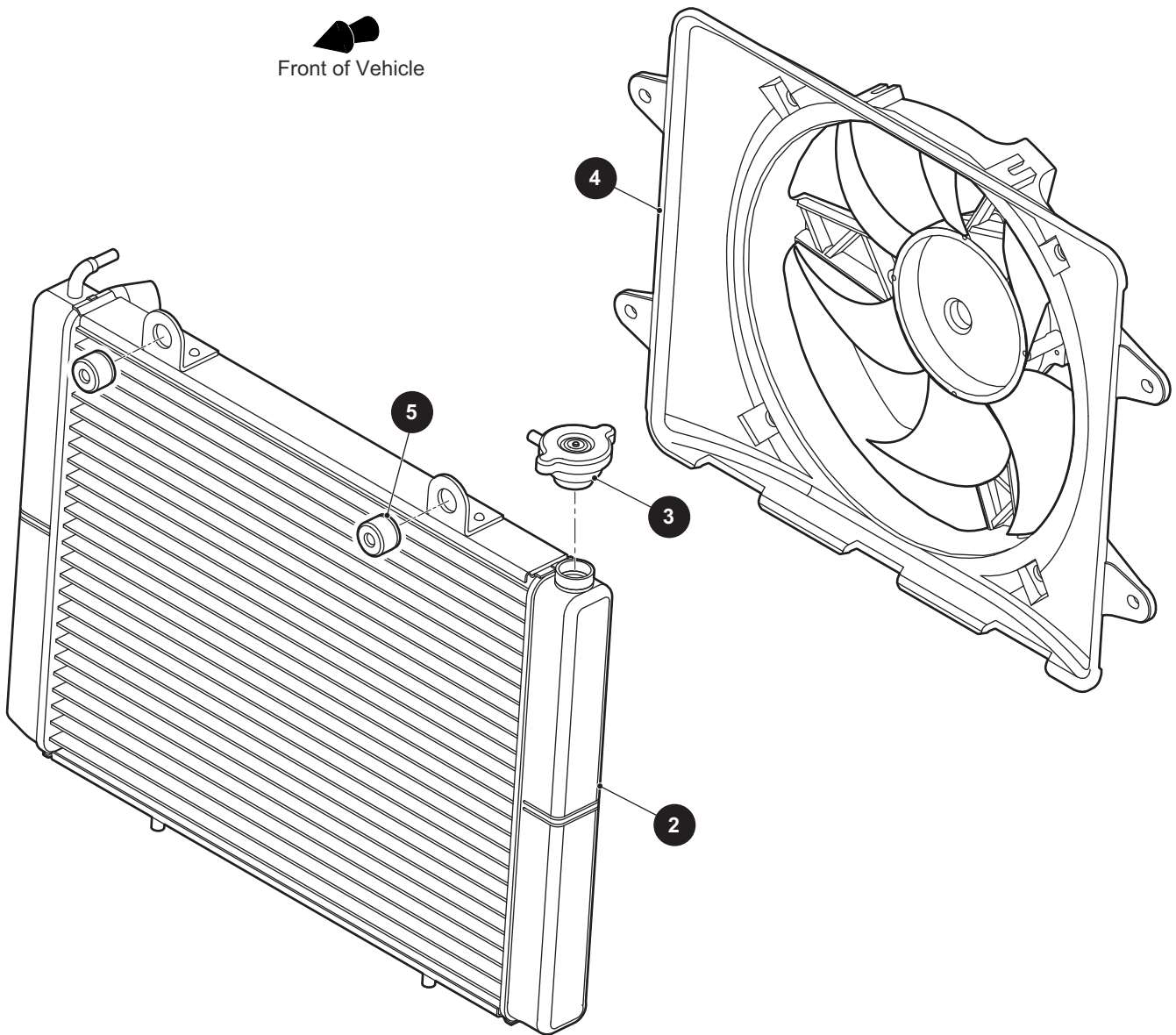
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	633701G28		Rear Differential	1
2				
3	656643		Rear CV Shaft (Includes Items 4 - 6)	2
4	665931		Boot Kit (DOJ)	1
5	665946		CV Boot Kit	1
6	654353		Clip	1
7	645340		Cable Tie (Not Illustrated)	2
8	643514		Differential Vent Assembly (Includes Items 9 - 13).....	1
9	642175		Vent Tube (To Ambient)	1
10	642173		Vent Tube (Lower)	1
11	642174		Y - Adapter (Vent Tube)	1
12	642172		Vent Tube (Upper)	1
13	17618G1		Nylon Clamp, 7" Lg.....	3
14	645341		Dual Clamp	1
15	646441		Cable Tie	1
16				
17	17618G1		Nylon Clamp, 7" Lg	1
18	648684		Flanged Hex Head Bolt, M10 - 1.5 x 35mm Lg (Grade 10.9).....	6
19	8413-275		Flanged Hex Head Bolt, M12 - 1.25 x 75mm Lg	1
20	649129		Flanged Hex Head Bolt, M10 - 1.5 x 150mm Lg (Grade 10.9).....	1
21	646314		Spacer.....	1
22	648753		Flanged Lock Nut, M10 - 1.5 (Grade 10)	1
23	672239		Flat Washer, 13.5 I.D. x 45 O.D. x 3.2	1
24				
25	657478		Axle Casting	1
26	8427-202		Flanged Lock Nut, M12 - 1.25.....	1
27				
28				
29				
30	657521		Isolator	1

ENGINE COOLING SYSTEM

1 Radiator Assembly includes items 2 - 5

Front of Vehicle



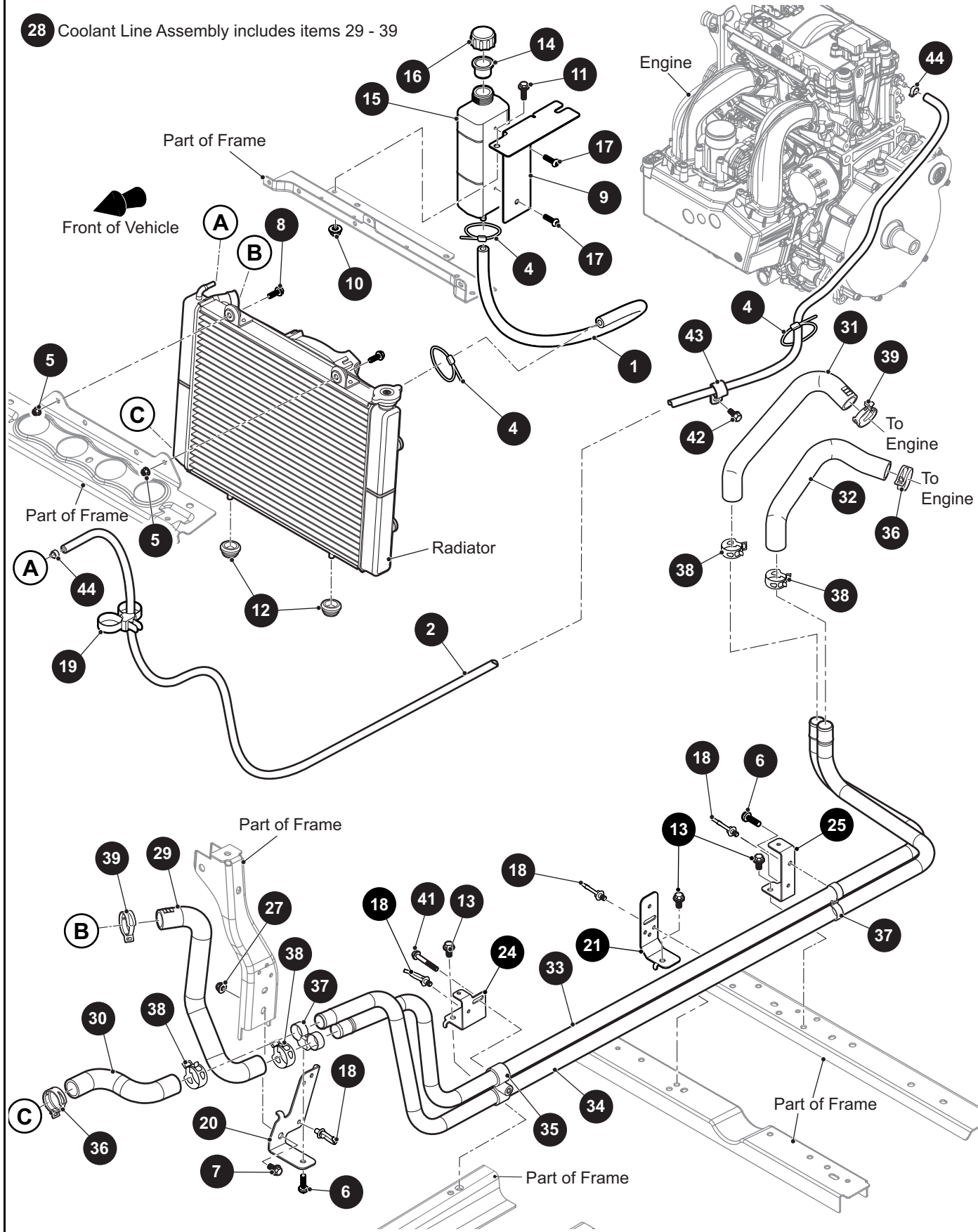
ENGINE COOLING SYSTEM

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	654950		Radiator Assembly (Includes Items 2 - 5)	1
2	662322		Radiator	1
3	653685		Radiator Cap	1
4	653688		Radiator Fan Assembly	1
5	653686		Heat Proof Lagging Assembly	2

ENGINE COOLING SYSTEM

28 Coolant Line Assembly includes items 29 - 39



ENGINE COOLING SYSTEM

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	664809G04		Coolant Hose (Overflow to Radiator), 6.35mm I.D.....	1
2	664809G05		Coolant Bleed Hose (Engine to Radiator), 6.35mm I.D.	1
3				
4	17618G1		Nylon Clamp, 8" Lg	3
5	601476		Lock Nut, M6 - 1.....	2
6	649804		Button Head Torx Screw, M8 - 3.5 x 30mm Lg.....	2
7	606261		Flanged Hex Head Bolt, M8 - 1.25 x 20mm Lg.....	1
8	606421		Flanged Hex Head Bolt, M6 - 1 x 30mm Lg.....	2
9	677976G0390		Mounting Bracket	1
10	601476		Lock Nut, M6 - 1.....	1
11	606421		Flanged Hex Head Bolt, M6 - 1 x 30mm Lg.....	1
12	638668		Grommet (Seat Retention).....	2
13	640723		Self Tapping Screw, M8 - 1.25 x 20mm Lg.....	3
14	0413-329		Coolant Tank Sleeve	1
15	0413-320		Coolant Tank	1
16	0413-328		Coolant Tank Cap.....	1
17	8475-512		Truss Head Screw, M5 - .8 x 12mm Lg.....	2
18	645340		Cable Tie	4
19	645341		Clamp Tie (Dual)	1
20	674484G0390		Routing Bracket.....	4
21				
22				
23				
24				
25				
26				
27	645956		Flanged Hex Lock Nut, M8 - 1.25	1
28	660414		Coolant Line Assembly (Includes Items 29 - 39).....	1
29	660418		Coolant Hose (Radiator to Outlet Tube), 25.4mm I.D.....	1
30	662109		Coolant Hose (Radiator to Inlet Tube), 25.4mm I.D.	1
31	642165		Coolant Hose (Inlet Tube to Engine), 25.4mm I.D.....	1

ENGINE COOLING SYSTEM

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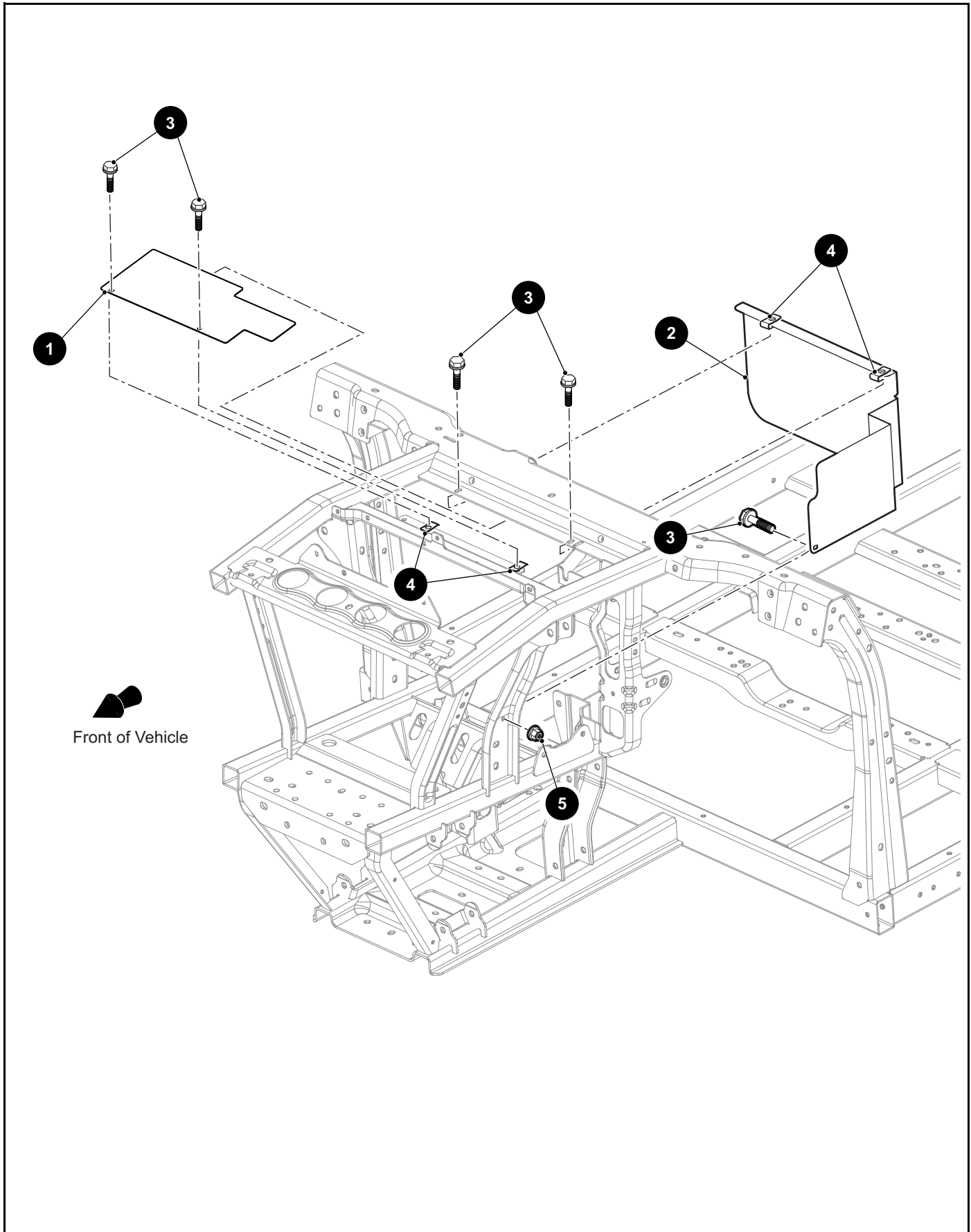
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ITEM	PART NO.	1	2	3	4	5	DESCRIPTION	QTY.
32	642166						Coolant Hose (Outlet Tube to Engine), 25.4mm I.D.....	1
33	642402						Hard Coolant Line (Radiator In)	1
34	642403						Hard Coolant Line (Radiator Out)	1
35	649639						Coolant Bracket.....	1
36	650169						Hose Clamp (Coolant Lines).....	2
37	645341						Clamp Tie (Dual) (Coolant Lines).....	2
38	658731						Hose Clamp (Hose to Line).....	4
39	663966						Hose Clamp (Coolant Lines), 12mm	2
40								
41	650089						Flanged Hex Head Bolt, M6 - 1 x 50mm Lg	1
42	606265						Flanged Hex Head Bolt, M6 - 1 x 12mm Lg	1
43	814924						Tube Clamp	1
44	11391G4						Hose Clamp, .25".....	2

ENGINE COOLING SYSTEM



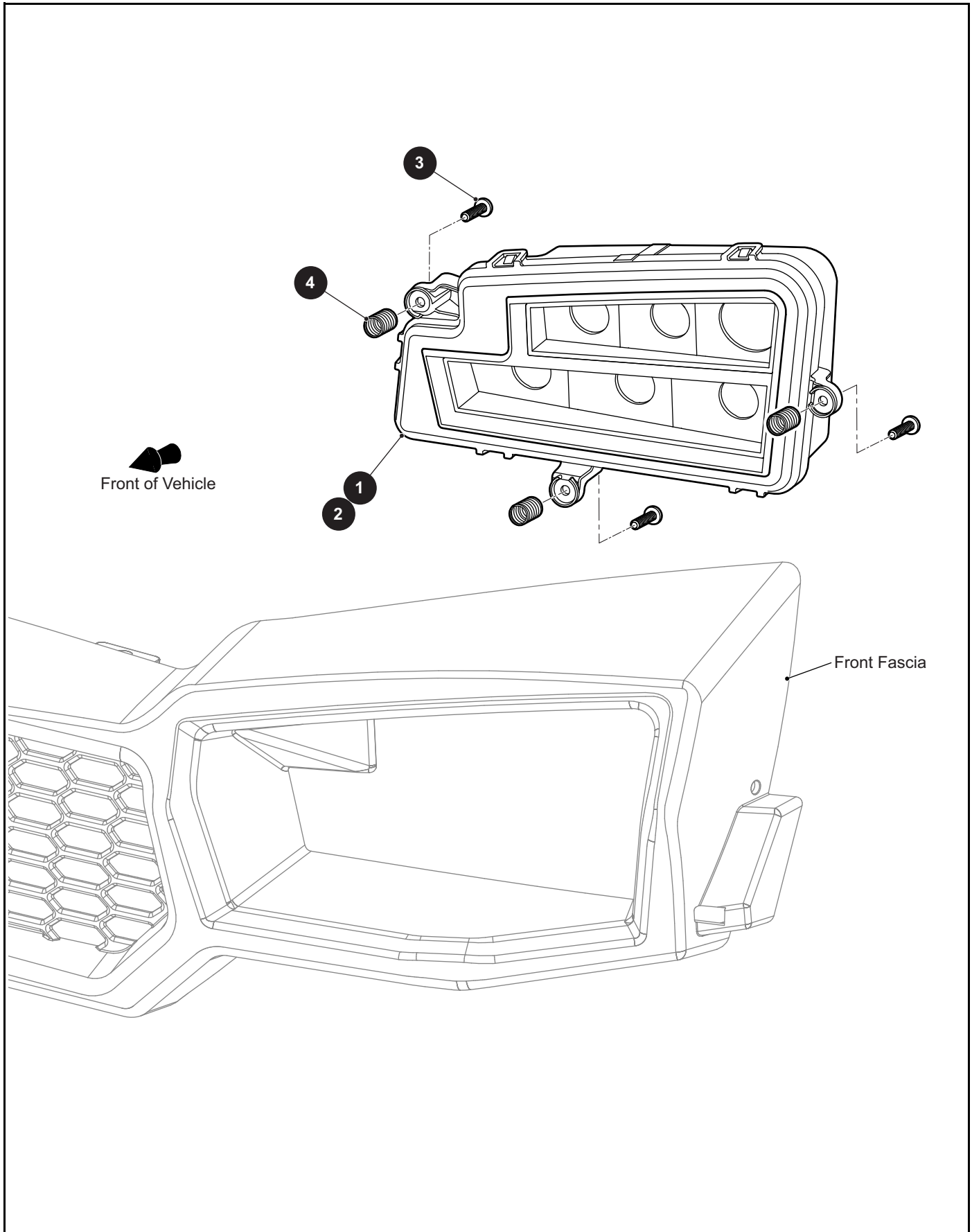
ENGINE COOLING SYSTEM

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	666256		Radiator Closeout (Upper)	1
2	660015G0390		Heat Shield Cab (Lower).....	1
3	606264		Flanged Hex Head Bolt, M6 - 1 x 20mm Lg.....	5
4	602409		Barrel Clip, M6 - 1	4
5	601476		Lock Nut, M6 - 1	1

Notes:

A large grid of graph paper, consisting of 25 columns and 30 rows of small squares, intended for taking notes.



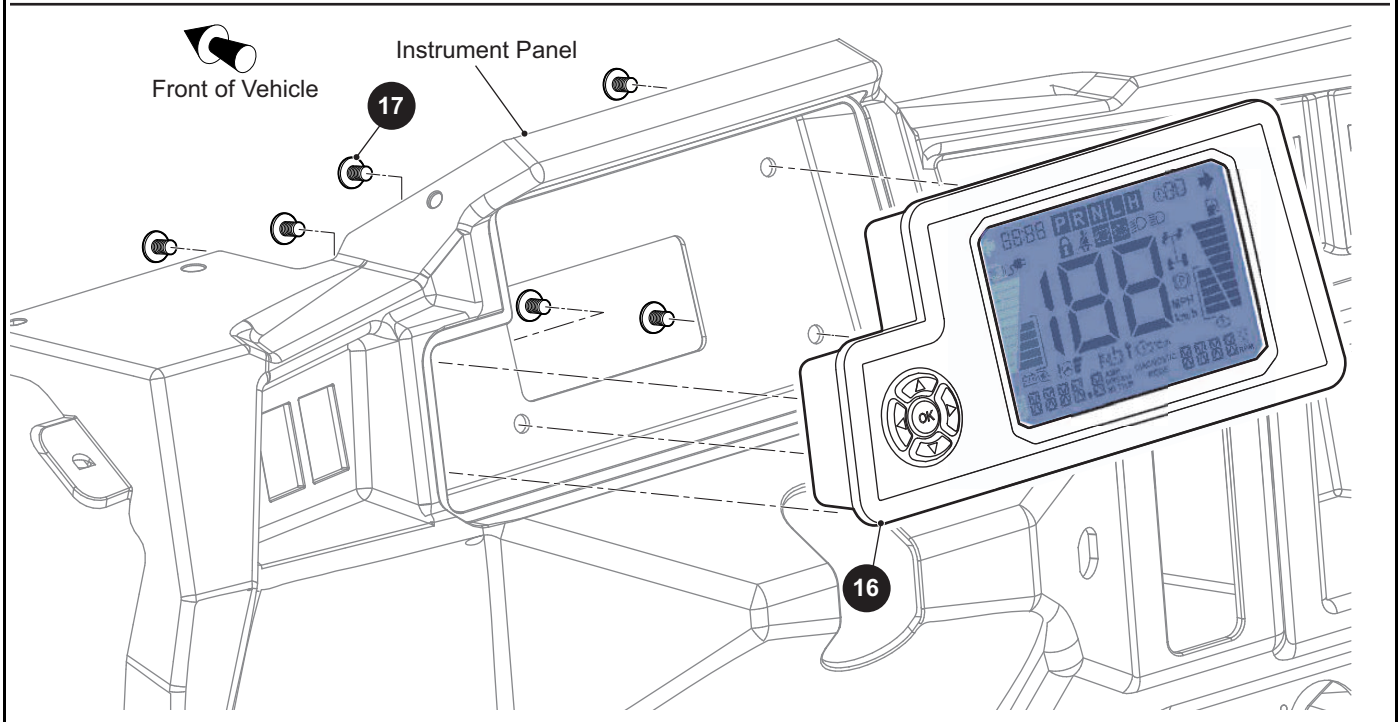
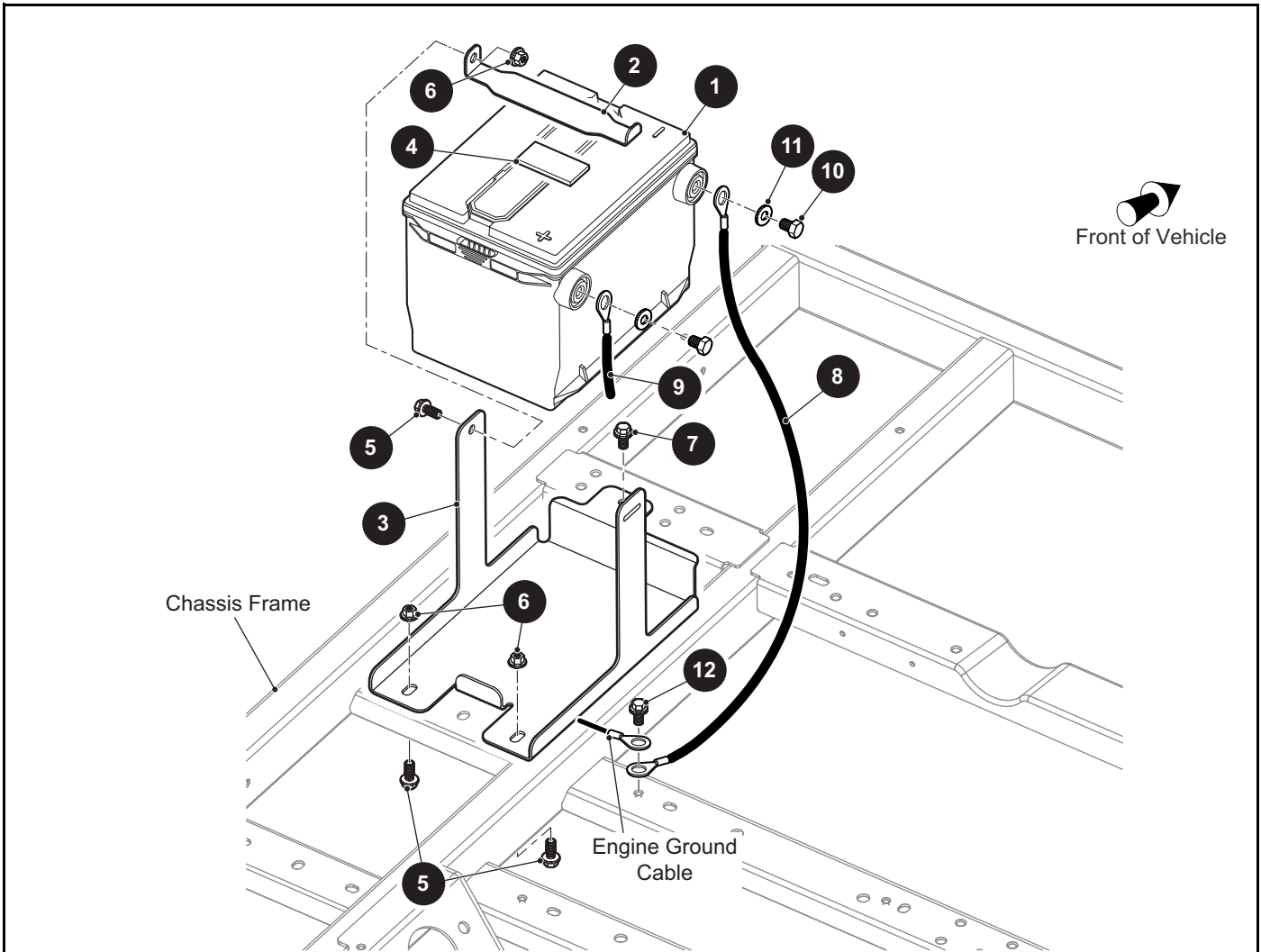
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	655440G01		Led Headlight, Low/High Beam (Driver Side)	1
2	655440G02		Led Headlight, Low/High Beam (Passenger Side).....	1
3	649803		Pan Head Torx Screw, M6 - 2.65 x 25mm Lg.....	3
4	659460		Spring.....	3



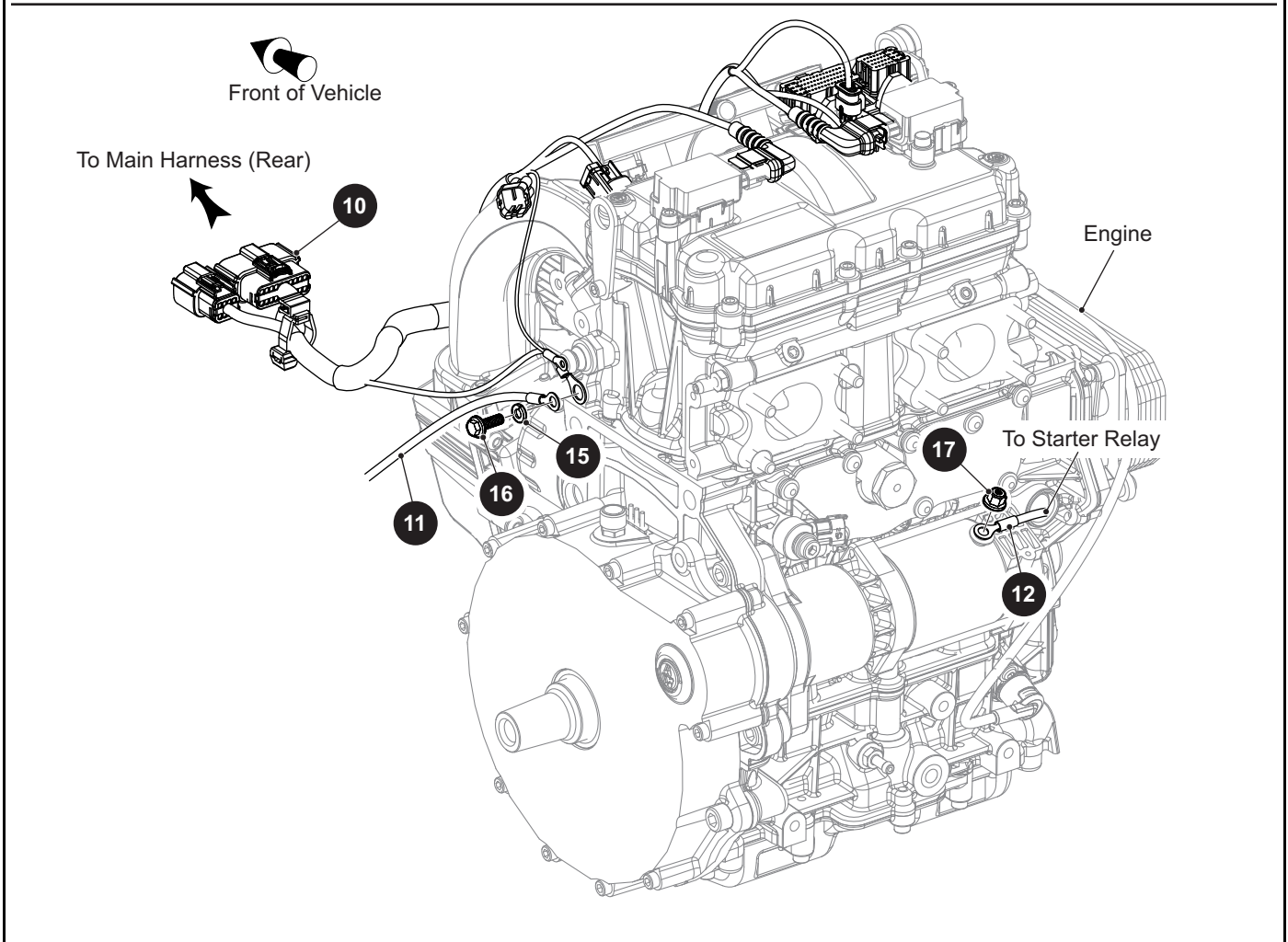
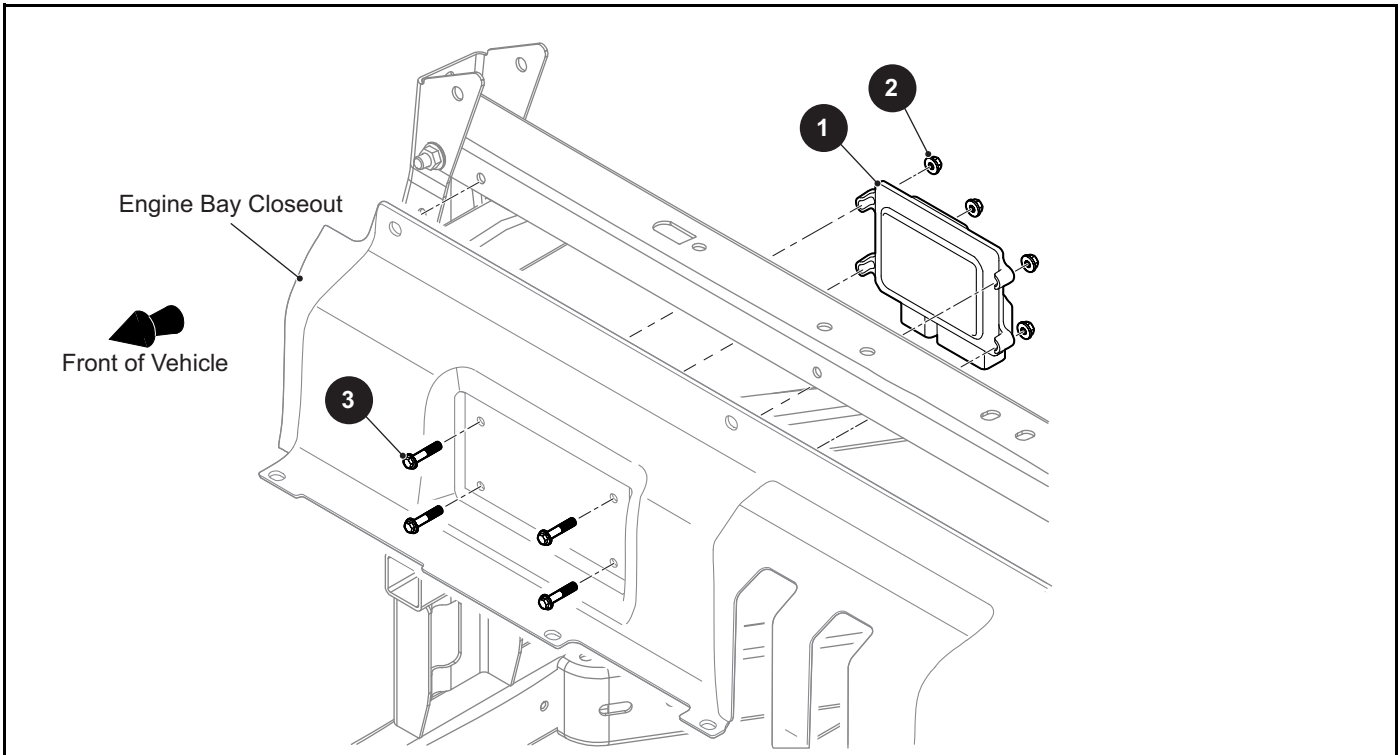
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	637484		Battery, 12V.....	1
2	643272G0390		Battery Hold Down	1
3	645960G0390		Battery Tray.....	1
4	608513		Rubber Pad (Adhesive Backed).....	1
5	606261		Flanged Hex Head Bolt, M8 - 1.25 x 20mm Lg.....	3
6	645956		Flanged Lock Nut, M8 - 1.25.....	3
7	640723		Hex Head Self Tapping Screw, M8 - 1.25 x 20mm Lg.....	1
8	641525		#6 AWG Cable (Frame to B Negative)	1
9	646448		#6 AWG Cable (Fuse to B Positive)	1
10	651336		Battery Bolt, 3/8" - 16 x.5" Lg.....	2
11	614221		Flat Washer, 3/8"	2
12	452695		Taptite Screw, M6 - 1 x 20mm Lg.....	1
13				
14				
15				
16	654517G04		Display Assembly (flashed)	1
17	645881		Button Head Torx Screw, M6 - 2.14 x 10mm Lg.....	6



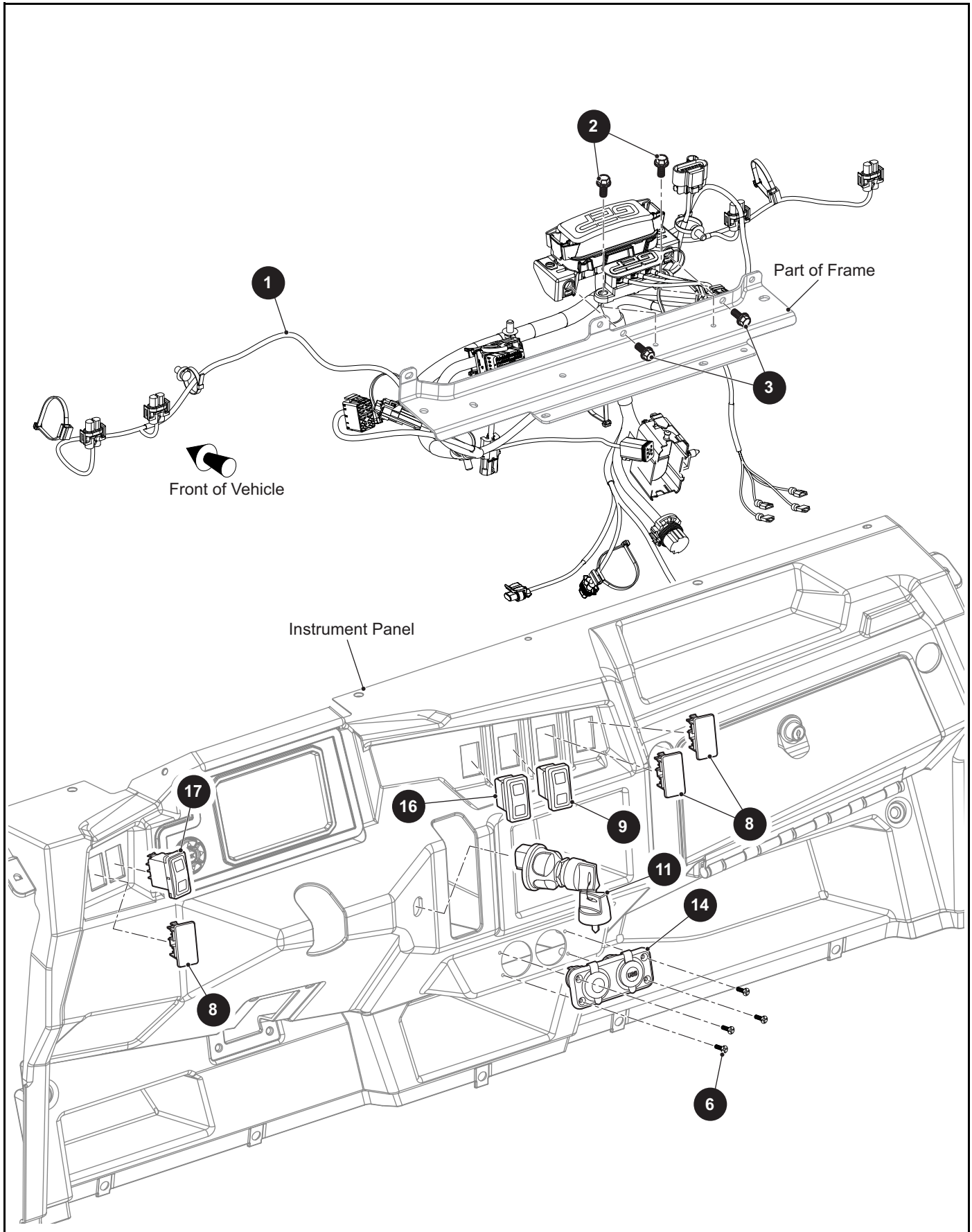
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	654516G11		Engine Control Unit (For CARB Models Only)	1
1	654516G10		Engine Control Unit (For EPA Models Only)	1
2	601476		Lock Nut, M6 - 1	4
3	606421		Flanged Hex Head Bolt, M6 - 1 x 30mm Lg	4
4				
5				
6				
7				
8				
9				
10	658575		Engine Harness.....	1
11	641526		#6 AWG Engine Ground Cable	1
12	641524		#6 AWG Starter Motor Cable	1
13				
14				
15	601327		Lock Washer, 6mm	1
16	606264		Flanged Hex Head Bolt, M6 - 1 x 20mm Lg	1
17	601476		Lock Nut, M6 - 1	1
18	660496G01		Connector (Not Illustrated)	1
19	31539G1		Nylon Clamp, 15,5" Lg (Not Illustrated).....	1



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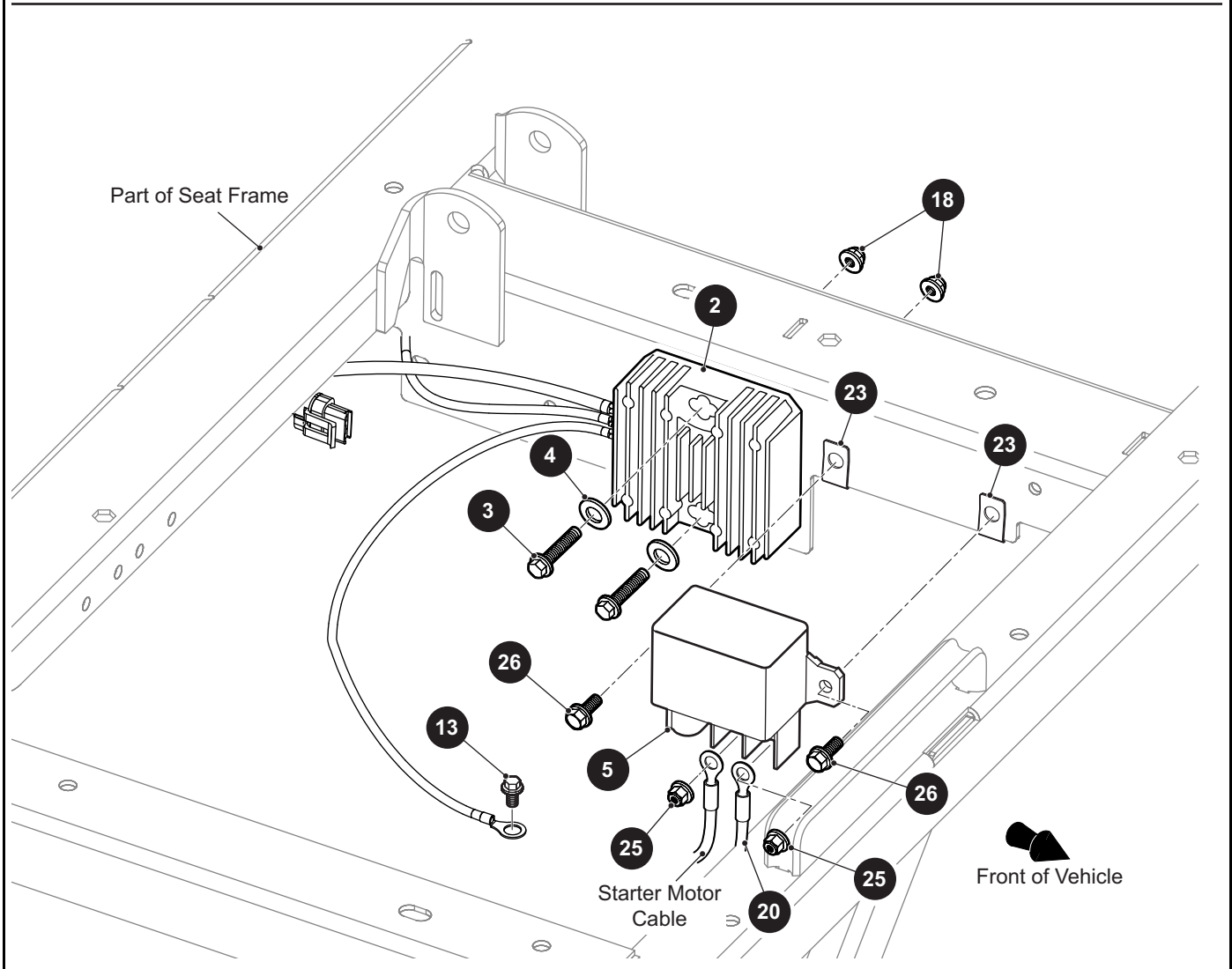
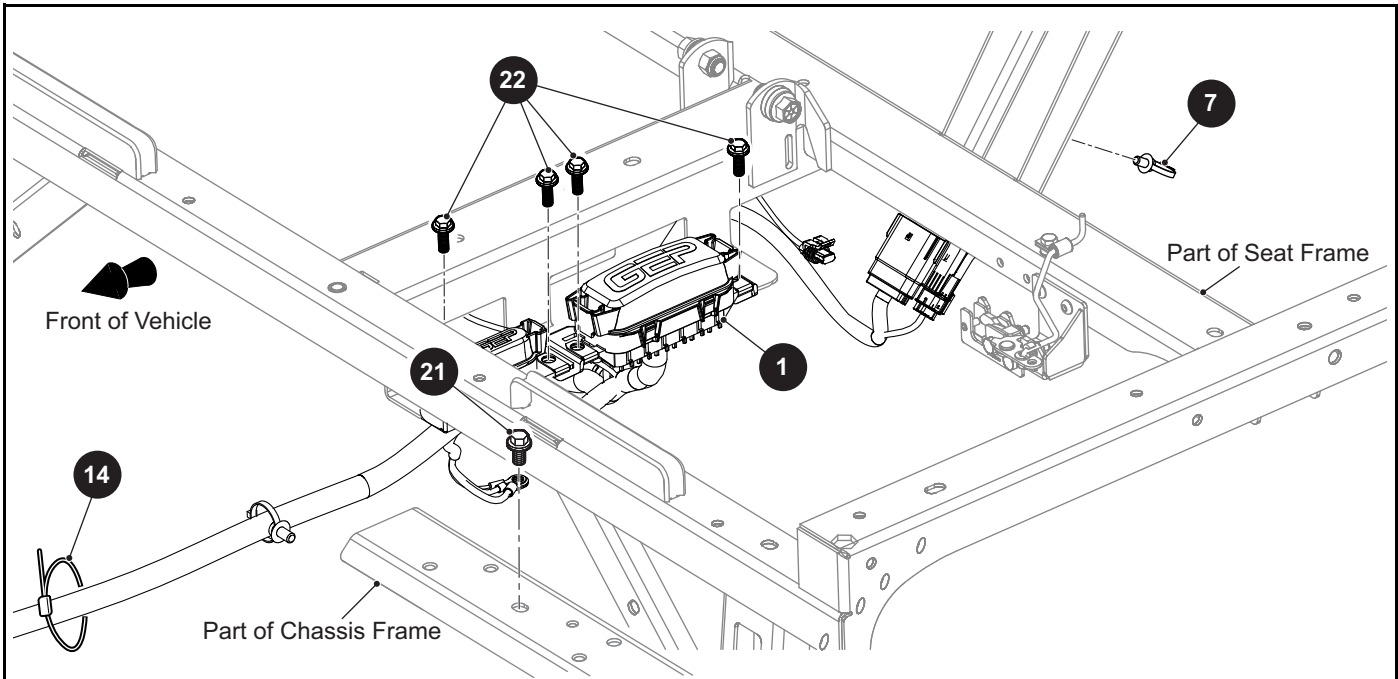
When ordering parts, please specify the model and serial number of the product.

* Indicates a component that is not available as an individual part.

*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	659223		Main Harness (Front)	1
2	452695		Hex Head Thread Forming Screw, M6 - 1 x 20mm Lg.....	2
3	606264		Flanged Hex Head Bolt, M6 - 1 x 20mm Lg.....	2
4				
5				
6	71425G01		Flat Head Phillips Tapping Screw, #8 - 18 x 3/4" Lg.....	4
7				
8	627035		Switch Plug	4
9	679969		3 Position Winch Switch.....	1
10				
11	640923		Keyswitch with Key	1
12				
13				
14	654608		12V USB Port.....	1
15				
16	666109		Switch (High/low Beam)	1
17	648133		Switch (4WD)	1

ELECTRICAL



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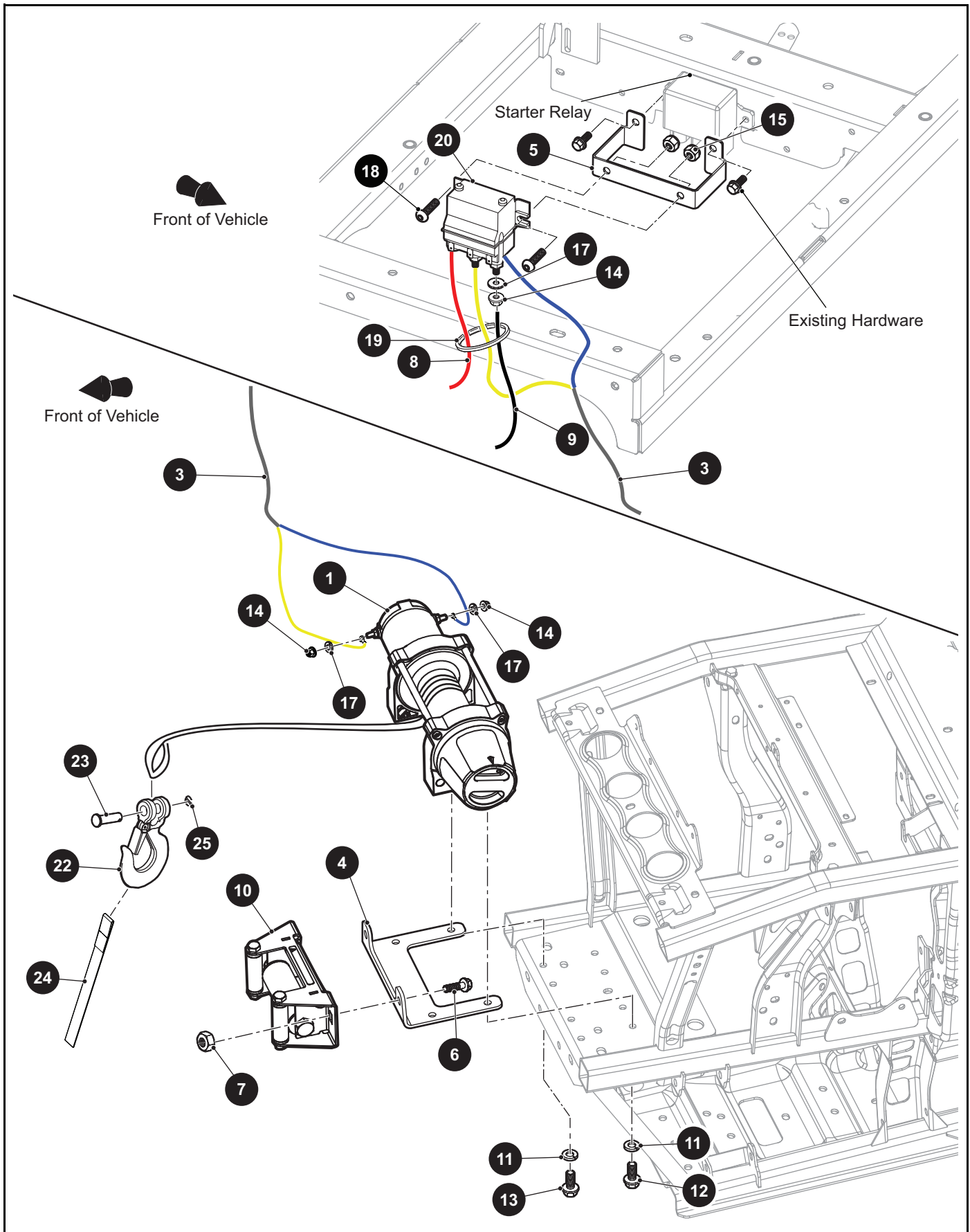
When ordering parts, please specify the model and serial number of the product.

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	656556		Main Harness (Rear).....	1
2	407227		Voltage Regulator.....	1
3	643471		Flanged Hex Head Bolt, M6 - 1 x 35mm Lg.....	2
4	308090		Flat Washer, 1/4".....	2
5	405225		Starter Relay.....	1
6	644014G04		Connector (Delphi) (Not Illustrated).....	1
7	645340		Cable Tie (Fir Tree).....	1
8				
9				
10				
11				
12				
13	452695		Hex Head Thread Forming Screw, M6 - 1 x 20mm Lg.....	1
14	31539G1		Nylon Clamp, 15.5" Lg.....	2
15				
16				
17				
18	601476		Lock Nut, M6 - 1.....	2
19				
20	641523		#6 AWG Cable (Fuse to Relay).....	1
21	640723		Self Tapping Screw, M8 - 1.25 x 20mm Lg.....	1
22	606264		Flanged Hex Head Bolt, M6 - 1 x 20mm Lg.....	4
23	602409		Barrel Clip, M6 - 1.....	2
24				
25	601476		Lock Nut, M6 - 1.....	2
26	606264		Flanged Hex Head Bolt, M6 - 1 x 20mm Lg.....	2

ELECTRICAL



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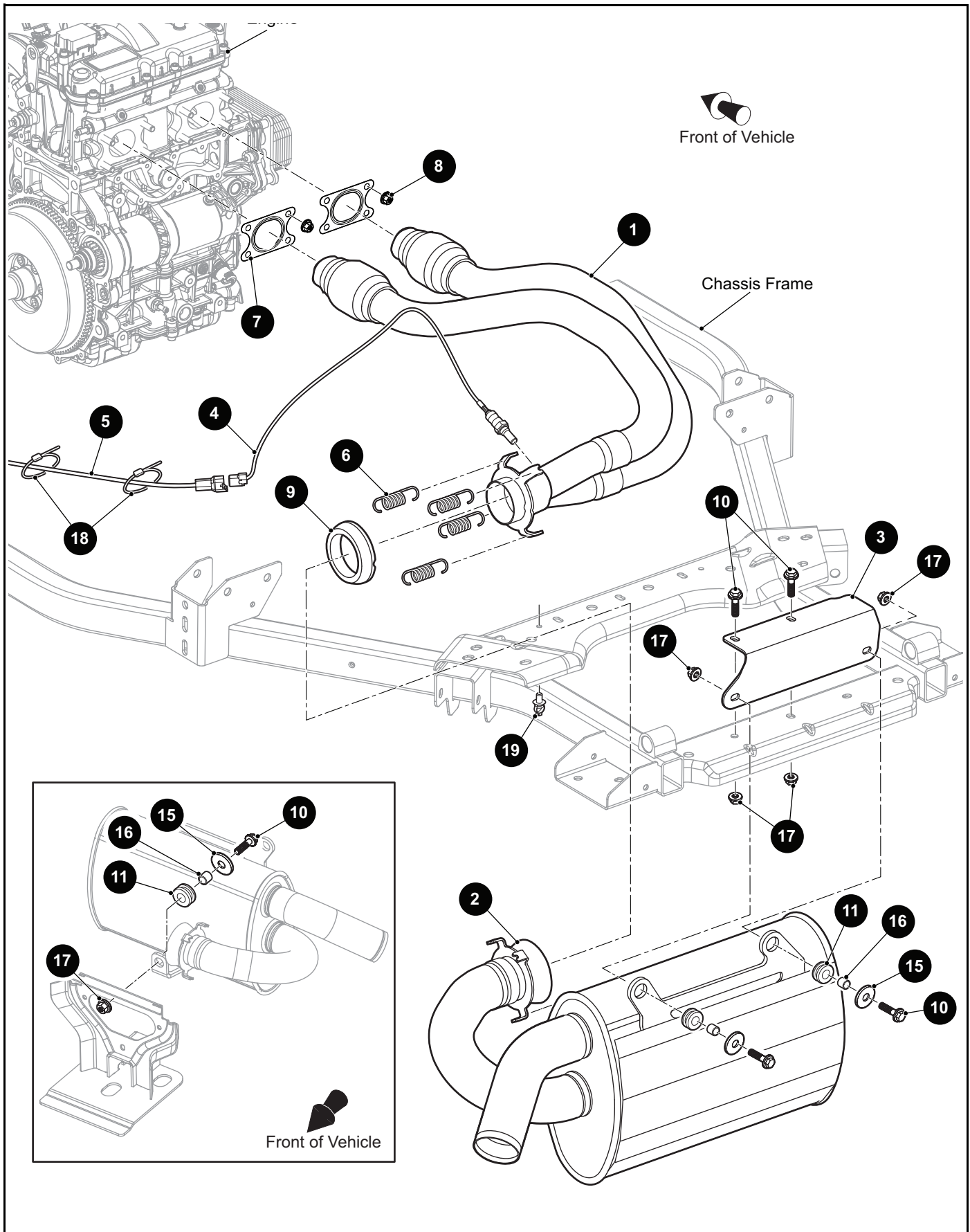
*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	680507		Winch	1
2				
3	680134		Winch Harness, UTV.....	1
4	684684G0390		Winch Mounting Bracket.....	1
5	684683G0390		Contactoer Bracket	1
6	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg.....	2
7	616675		Lock Nut, M10 - 1.5.....	2
8	0445-049		6 AWG Cable 18" (Red)	1
9	0445-079		6 AWG Cable 24" (Black).....	1
10	2441-934		Fairlead Plow Assembly.....	1
11	8051-242		Lock Washer, 5/16" .314 x .583 x .078.....	4
12	8408-820		Flanged Hex Head Bolt, M8 - 1.25 x 20mm Lg.....	2
13	8408-825		Flanged Hex Head Bolt, M8 - 1.25 x 25mm Lg.....	2
14	8424-605		Flanged Hex Nut, M6 - 1.....	6
15	8427-502		Flanged Hex Nut, M5 - .8.....	2
16				
17	8451-123		Lock Washer (Spring Type), M6.....	6
18	8476-520		Truss Head Screw, M5 - .8 x 20mm Lg.....	2
19	31539G1		Nylon Clamp, 15.5" Lg	2
20	0409-236		Winch Contactor.....	1
21				
22	1441-833		Winch Hook.....	1
23	1441-834		Pin.....	1
24	3441-150		Winch Hook Strap	1
25	0623-175		Cotter Pin	1
26	0645-019		Battery Terminal Insulator (Not Illustrated).....	1

Notes:

A large grid of graph paper for taking notes, consisting of 20 columns and 30 rows of small squares.

EXHAUST



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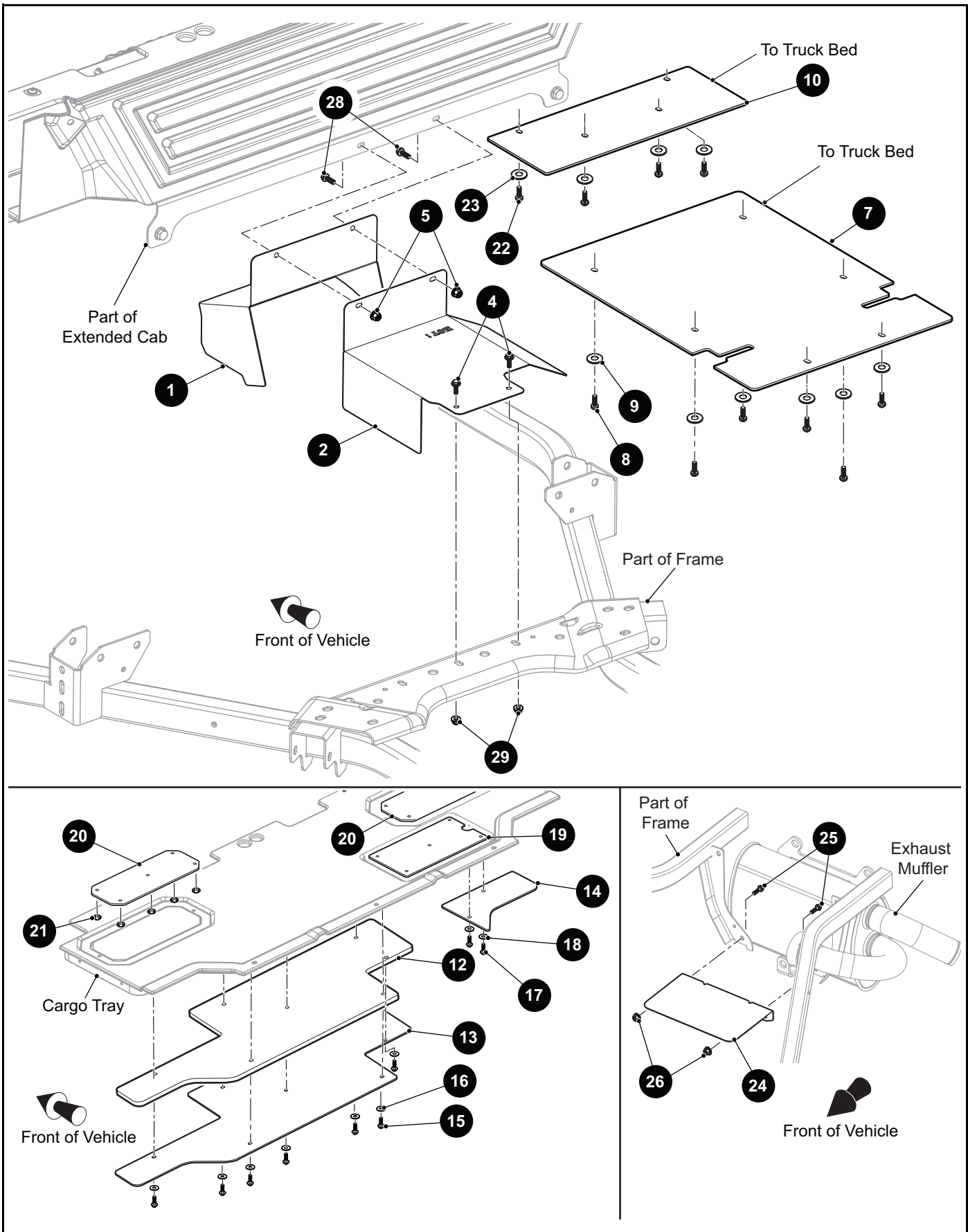
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	669150		Exhaust Manifold Assembly	1
2	669060		Muffler	1
3	662622G0390		Exhaust Bracket	1
4	406241		Oxygen Sensor	1
5	669215		Oxygen Sensor Jumper Harness	1
6	0612-668		Extension Spring	4
7	101446		Header Gasket	2
8	100737		Flanged Nut, M8	8
9	2612-615		Header Pipe Gasket	1
10	602330		Flanged Hex Head Bolt, M8 - 1.25 x 30mm Lg	5
11	661624		Grommet	3
12				
13				
14				
15	662820		Flat Washer, 31.75mm x 8.74mm x 3.2mm	3
16	662784		Grommet Sleeve	3
17	606278		Flanged Hex Nut, M8 - 1.25	5
18	17618G1		Nylon Clamp, 7" Lg	2
19	645340		Cable Tie (Tree Type)	1

EXHAUST



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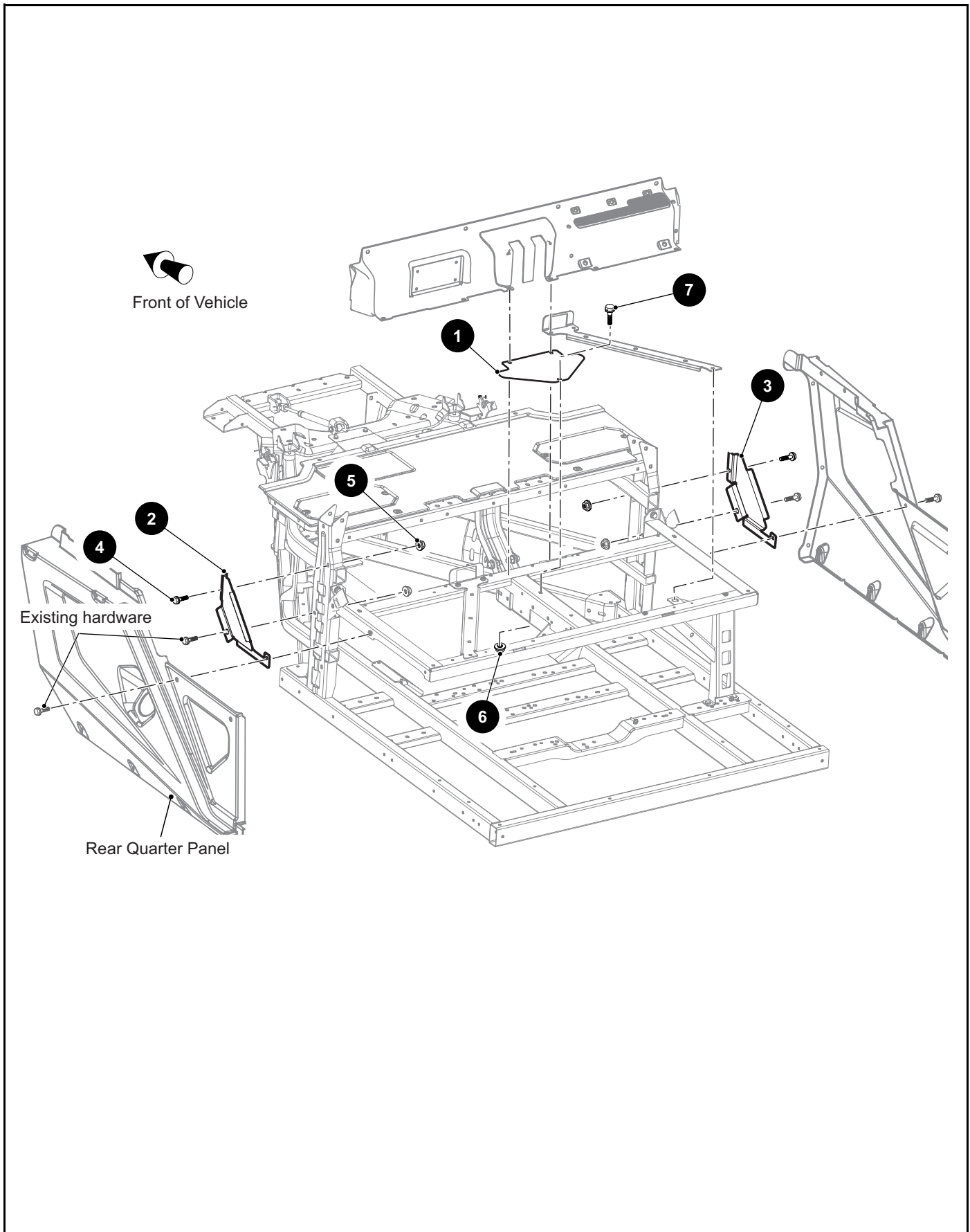
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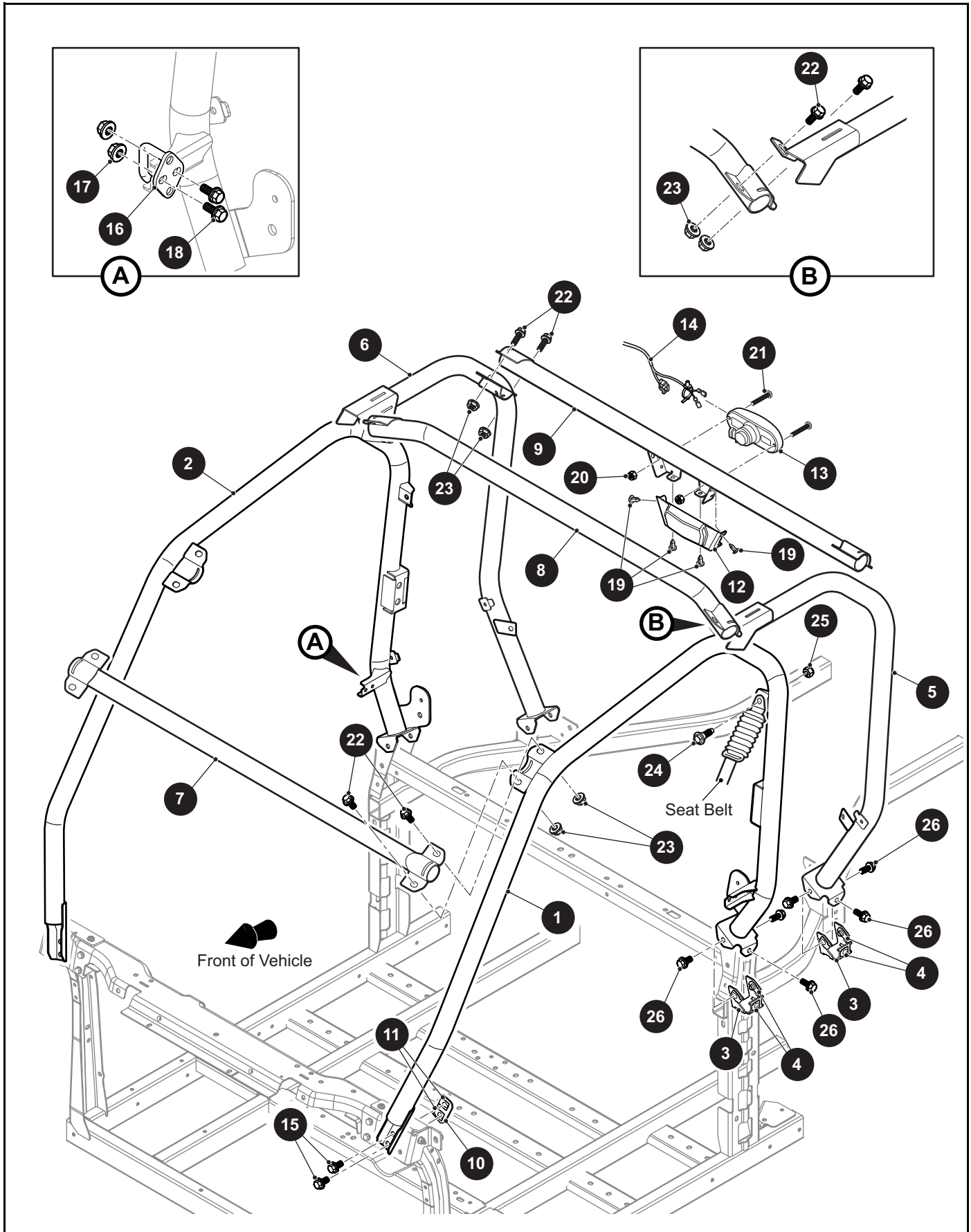
ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	676034		Insulation Panel (Cab).....	1
2	670136		Heat Shield Bracket (Bed).....	1
3				
4	606264		Flanged Hex Head Bolt, M6 - 1 x 20mm Lg.....	2
5	601476		Lock Nut, M6 - 1.....	2
6				
7	649832		Heat Shield (Bed).....	1
8	646047		Button Head Torx Plastite Screw, M6 - 2.14 x 20mm Lg.....	6
9	00793G2		Flat Washer (SS), 1/4".....	6
10	653421		Heat Shield, Front (Bed).....	1
11				
12	658439		Heat Shield (Extended Cab).....	1
13	653387		Heat Shield (Extended Cab Tray).....	1
14	649944		Heat Shield (Extended Cab Outer Tray).....	1
15	646047		Button Head Torx Plastite Screw, M6 - 2.14 x 20mm Lg.....	7
16	00793G2		Flat Washer (SS), 1/4".....	7
17	646047		Button Head Torx Plastite Screw, M6 - 2.14 x 20mm Lg.....	2
18	00793G2		Flat Washer (SS), 1/4".....	2
19	671135		Heat Shield (Extended Cab Access Panel).....	1
20	671136		Heat Shield (Extended Cab Storage Pocket).....	2
21	2623-001		Push Nut, 3/16".....	5
22	646047		Button Head Torx Plastite Screw, M6 - 2.14 x 20mm Lg.....	4
23	00793G2		Flat Washer (SS), 1/4".....	4
24	671353		Heat Shield (Speed Sensor).....	1
25	602330		Flanged Hex Head Bolt, M8 - 1.25 x 30mm Lg.....	2
26	606278		Flanged Hex Nut, M8 - 1.25.....	2
27				
28	606264		Flanged Hex Head Bolt, M6 - 1 x 20mm Lg.....	2
29	601476		Lock Nut, M6 - 1.....	2

EXHAUST



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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	666260		Seat Heat Shield	1
2	658517G1390		Seat Belt Anchor Cover (Driver Side).....	1
3	658517G2390		Seat Belt Anchor Cover (Passenger Side)	1
4	606261		Flanged Hex Head Bolt, M8 - 1.25 x 20mm Lg	2
5	645956		Flanged Hex Head Nut, M8 x 1.25.....	2
6	601476		Lock Nut M6 - 1.....	1
7	606264		Flanged Hex Head Bolt, M6 - 1 x 20mm Lg	1



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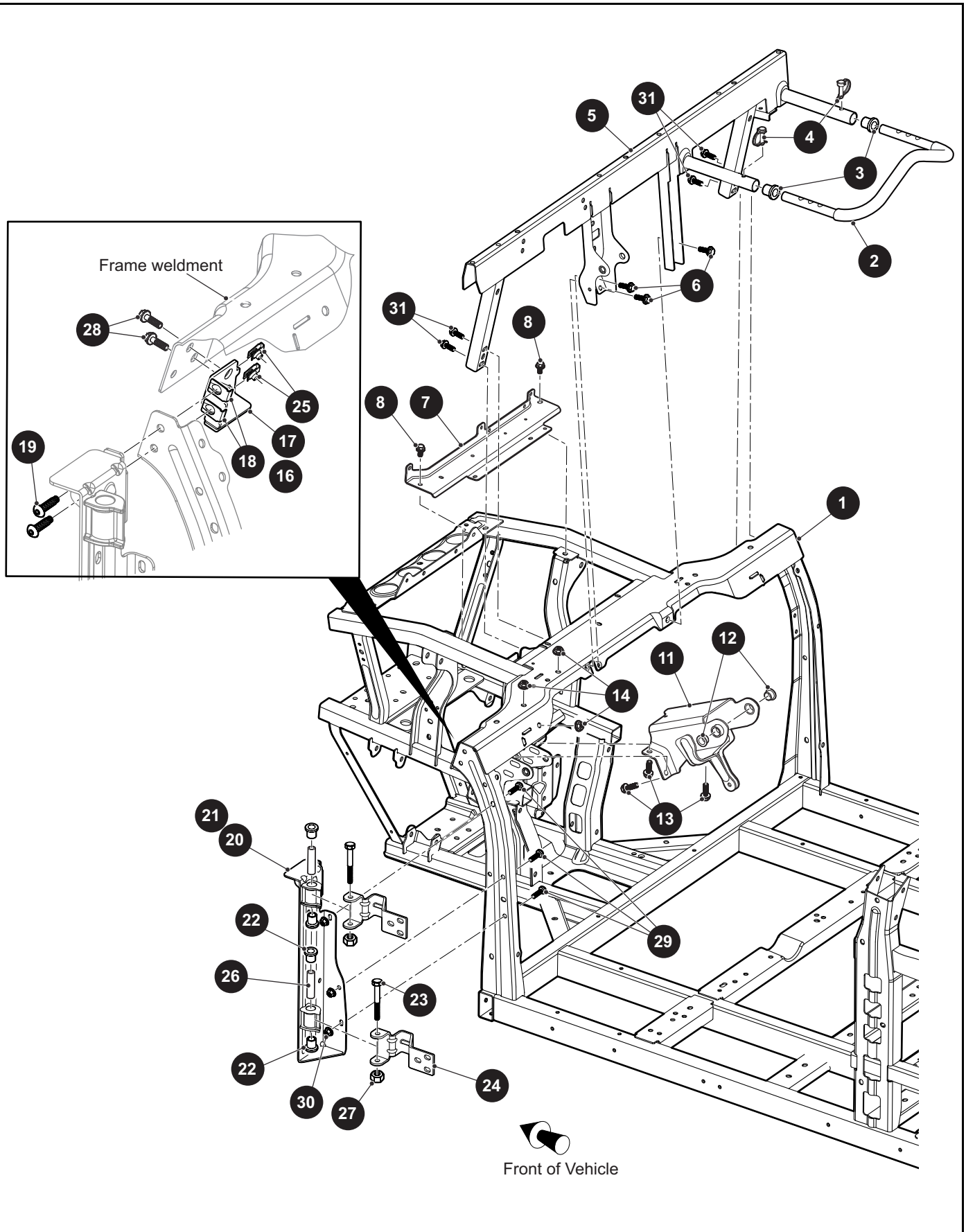
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	664654G1397		Side Weldment (Driver Side) (Black Texture).....	1
2	664654G2397		Side Weldment (Passenger Side) (Black Texture)	1
3	654109G0390		Mounting Bracket	2
4	603818		Barrel Clip, M10 - 1.5	6
5	664661G1397		Extended Cab Weldment (Driver Side) (Black Texture)	1
6	664661G2397		Extended Cab Weldment (Passenger Side) (Black Texture)	1
7	664650G0397		Cross Tube (Black Texture).....	1
8	664652G0397		Cross Tube (Rear) (Black Texture).....	1
9	664664G0397		Extended Cab Cross Tube (Black Texture)	1
10	654391G0390		Mounting Plate	1
11	603818		Barrel Clip, M10 - 1.5	2
12	649127		Closeout.....	1
13	646704		Halogen Light Assembly.....	1
14	657288		Halogen Light Harness.....	1
15	649879		Flanged Hex Head Bolt, M10 - 1.5 x 30mm Lg	2
16	648643		Striker.....	1
17	645956		Flanged Hex Lock Nut, M8 - 1.25	2
18	606261		Flanged Hex Head Bolt, M8 - 1.25 x 20mm Lg	2
19	667790		Removable Rivet, 8mm Dia x 8mm Grip.....	4
20	610683		Lock Nut, M5 - .8.....	2
21	8468-535		Cheese Head Screw, M5 - .8 x 35mm Lg	2
22	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg	2
23	600525		Lock Nut, M10 - 1.5.....	2
24	609569		Seat Belt Bolt, 7/16" - 20.....	2
25	00734G3		Lock Nut, 7/16" - 20	2
26	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg	2

FRAME



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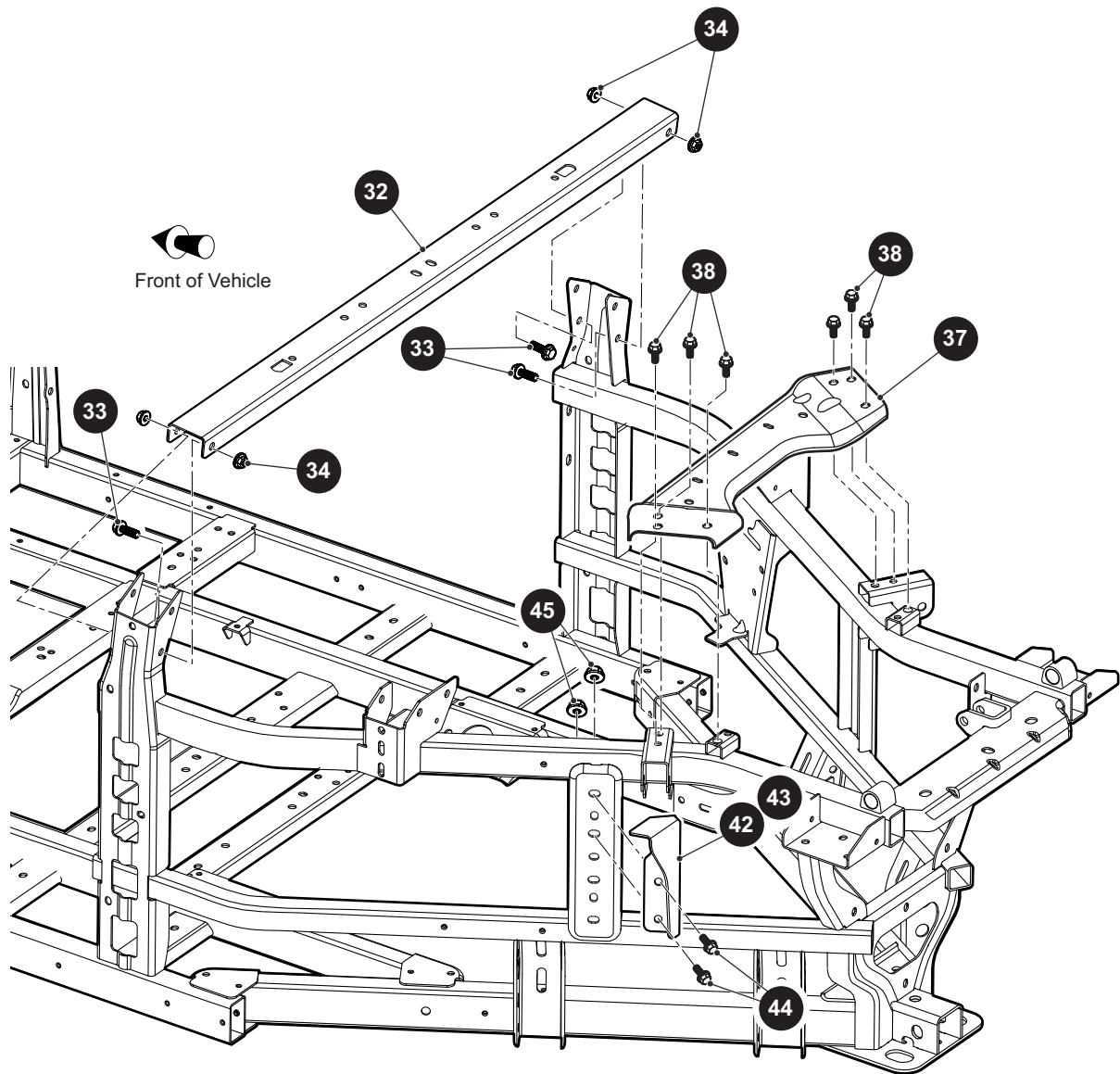
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	674048G0390		Frame Weldment.....	1
2	659276		Passenger Hand Hold.....	1
3	644356		Flanged Bushing, 19.6mm I.D.....	2
4	646062		Lock Pin (Round Tab).....	2
5	644068G0390		Instrument Panel Support Weldment	1
6	640723		Hex Head Self Tapping Screw, M8 - 1.25 x 20mm Lg.....	3
7	643952G0390		Shock Tower Brace, Front.....	1
8	640723		Hex Head Self Tapping Screw, M8 - 1.25 x 20mm Lg.....	2
9				
10				
11	644144G0390		Steering Column Mounting Bracket	1
12	647352		Flanged Bushing, 5/8"	2
13	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg	3
14	600525		Lock Nut, M10 - 1.5.....	3
15				
16	660710G1390		Stiffener, A-pillar Crossmember (Driver Side)	1
17	660710G2390		Stiffener, A-pillar Crossmember (Passenger Side).....	1
18	649696		Barrel Clip, M8 - 1.25	2
19	628635		Pan Head Taptite Bolt, M8 - 1.25 x 30mm Lg	2
20	659432G1390		Door Hinge Mounting Bracket (Driver Side).....	1
21	659432G2390		Door Hinge Mounting Bracket (Passenger Side)	1
22	637745		Flanged Bushing, 15.875mm Shaft.....	4
23	00665G9		Hex Head Bolt, 3/8" - 16 x 3.5" Lg	2
24	653191G0390		Door Hinge	2
25	603818		Barrel Clip, M10 - 1.5	2
26	70289G02		Split Spacer (Steel)	2
27	11098G5		Lock Nut, 3/8" - 16	2
28	649879		Flanged Hex Head Bolt, M10 - 1.5 x 30mm Lg.....	2
29	628635		Pan Head Taptite Bolt, M8 - 1.25 x 30mm Lg	3
30	645956		Flanged Hex Nut, M8 x 1.25	3
31	640723		Hex Head Self Tapping Screw, M8 - 1.25 x 20mm Lg.....	4

FRAME



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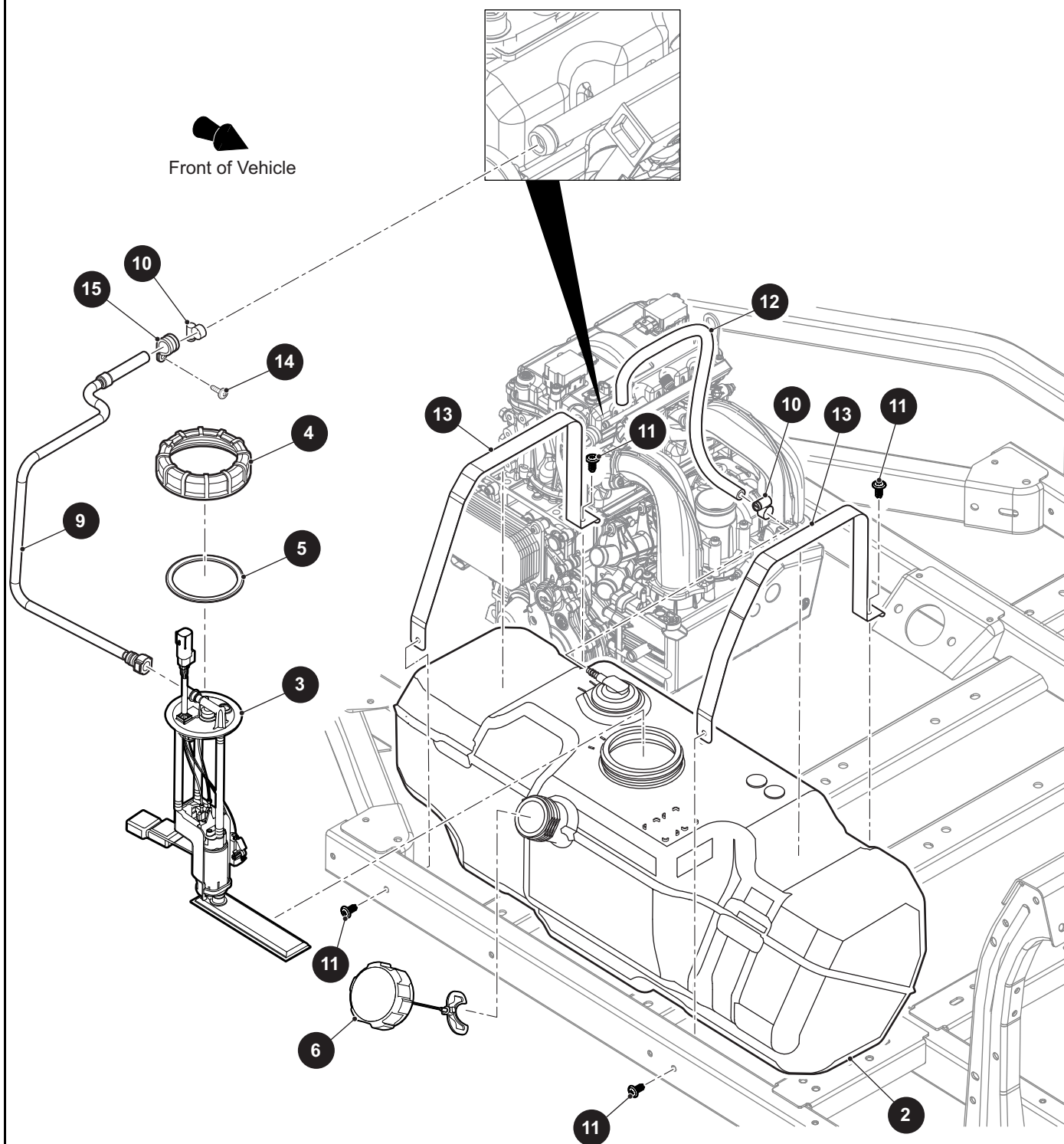
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
32	642503G0390		Crossmember (B-pillar)	1
33	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg	4
34	600525		Lock Nut, M10 - 1.5.....	4
35				
36				
37	670661G0390		Shock Tower Brace, Rear	1
38	640723		Self Tapping Screw, M8 - 1.25 x 20mm Lg	6
39				
40				
41				
42	655042G1390		Bed Latch Bracket (Driver Side).....	1
43	655042G2390		Bed Latch Bracket (Passenger Side)	1
44	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg	2
45	600525		Lock Nut, M10 - 1.5.....	2

For EPA Models Only

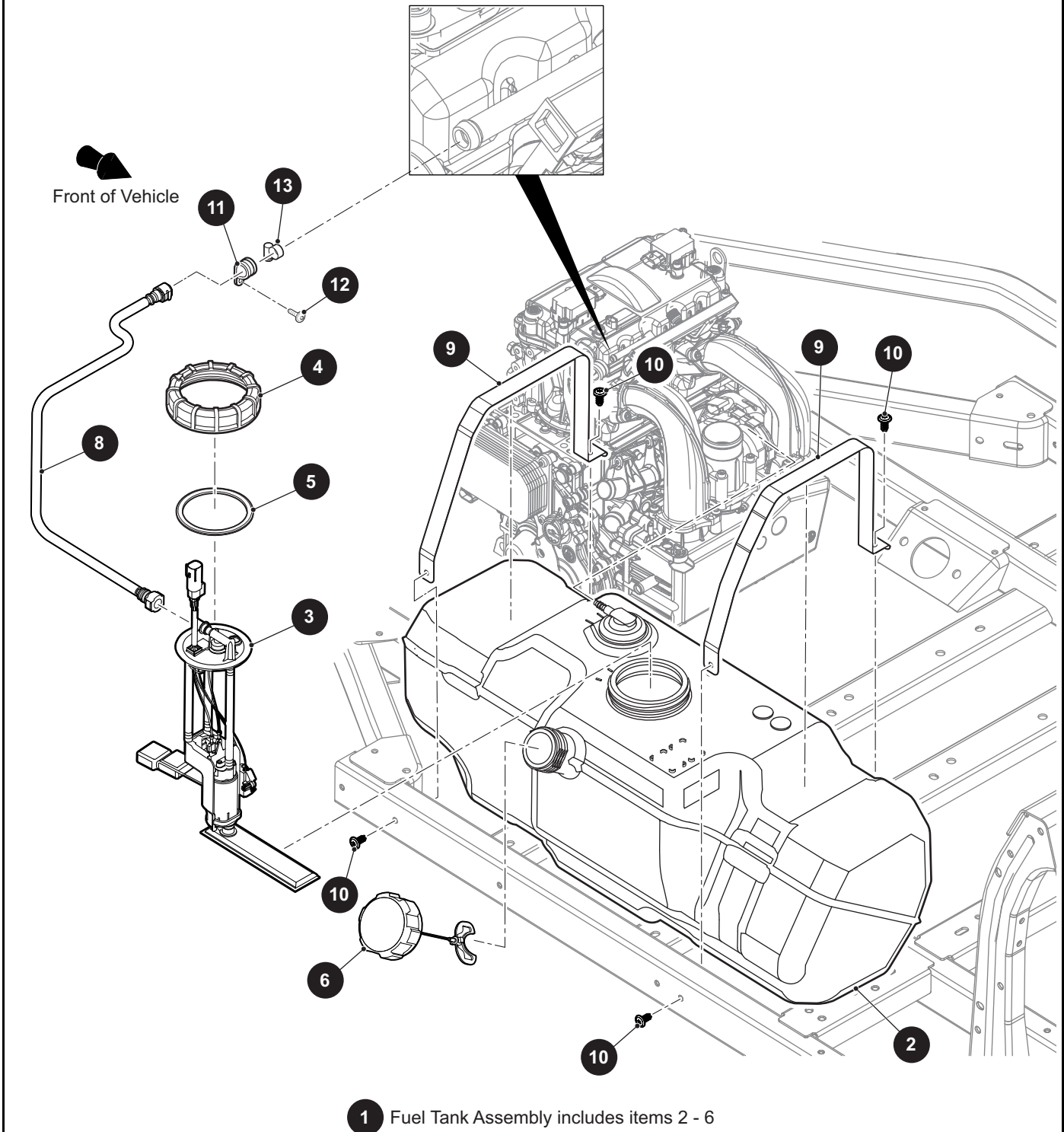


FUEL SYSTEM

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	659538		Fuel Tank Assembly, 9 Gal. (34 Liter) (Includes Items 2 - 6).....	1
2	659536		Fuel Tank	1
3	642827		Fuel Pump with Sending Unit and Filter	1
4	642858		Locking Ring (Fuel Pump)	1
5	649707		Gasket	1
6	635688		Fuel Cap	1
7				
8				
9	664586		Fuel Hose.....	1
10	649481		Hose Clamp, 8 - 16mm	2
11	644969		Pan Washer Head Self Tapping Screw, M6 - 1 x 20mm Lg	4
12	649753		Vent Tube	1
13	652124		Strap	2
14	645323		Pan Washer Head Screw, M6 - 1 x 25mm Lg	1
15	404018		Tube Clamp.....	1

For CARB Models Only



FUEL SYSTEM

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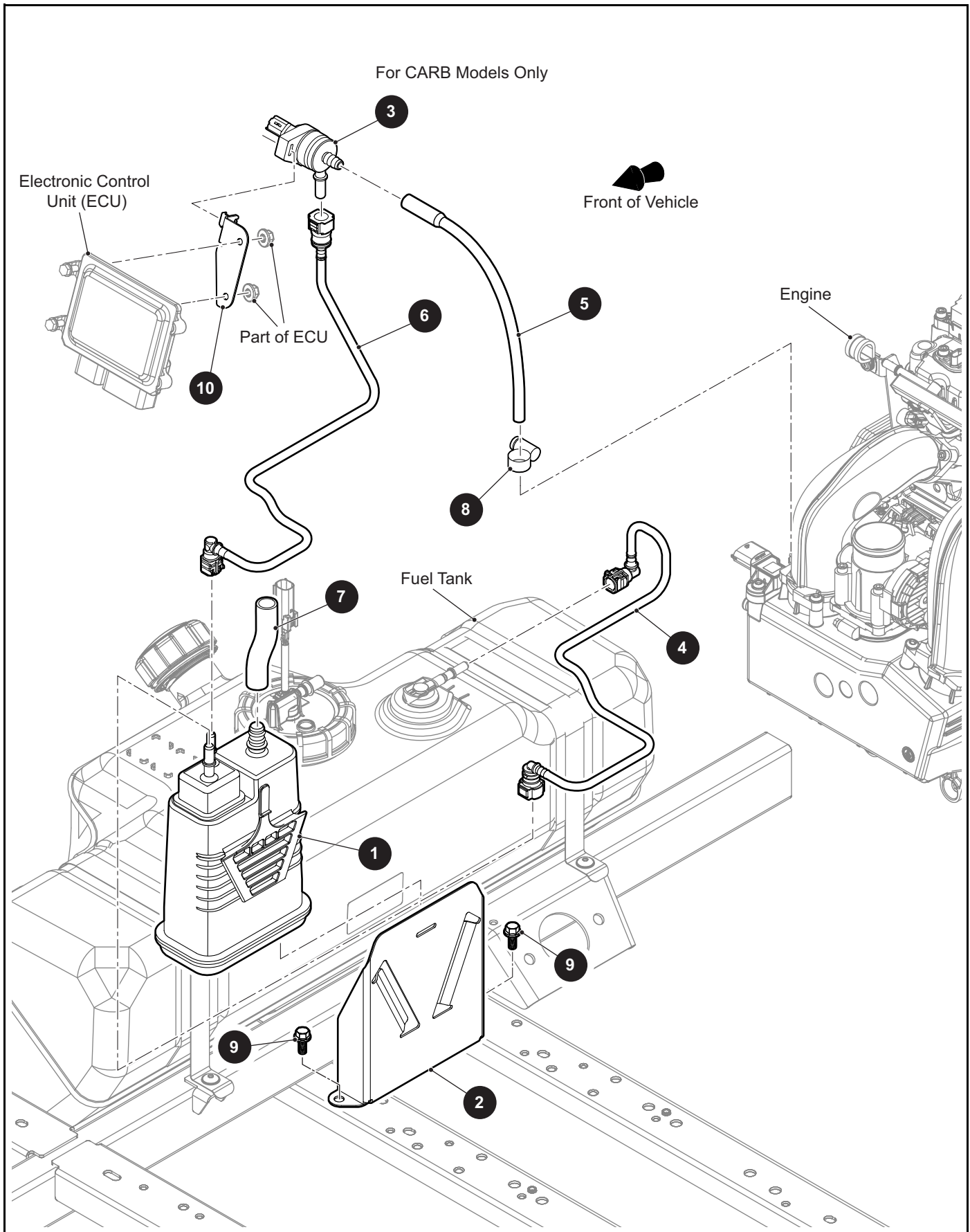
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	659538		Fuel Tank Assembly (Includes Items 2 - 6)	1
2	659536		Fuel Tank	1
3	642827		Fuel Pump Assembly	1
4	642858		Locking Ring (Fuel Pump)	1
5	649707		Gasket	1
6	635688		Fuel Tank Cap	1
7				
8	663560		Fuel Hose.....	1
9	652124		Strap	2
10	644969		Pan Washer Head Self Tapping Screw, M6 - 1 x 20mm Lg	4
11	404018		Tube Clamp.....	1
12	645323		Pan Washer Head Torx Screw, M6 - 1 x 25mm Lg	1
13	649481		Hose Clamp, 8 - 16mm	1

FUEL SYSTEM



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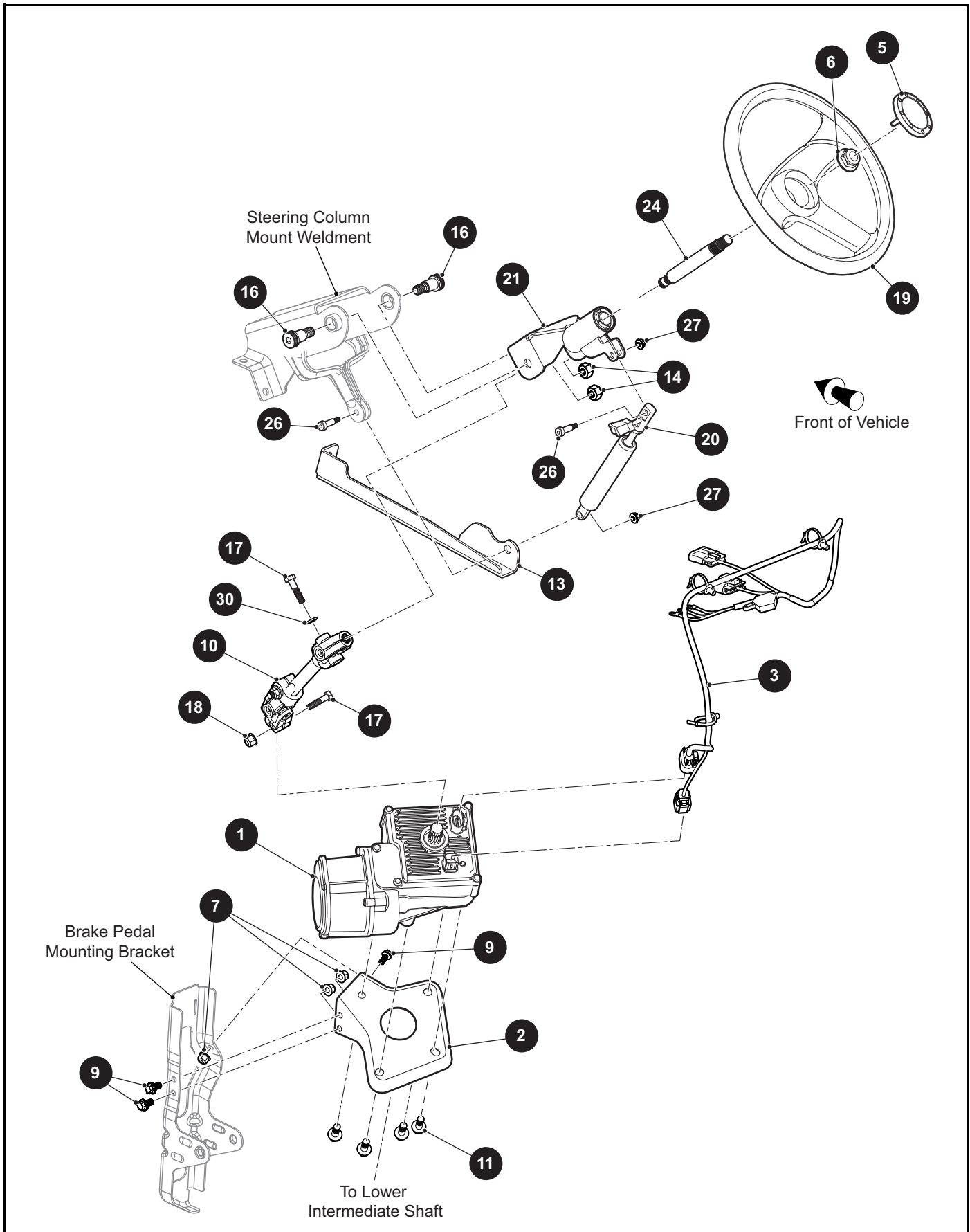
*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	655381		Carbon Canister	1
2	655547G0390		Carbon Canister Mounting Bracket.....	1
3	657035		Purge Control Valve	1
4	656003		Hose (Vent to Canister).....	1
5	656004		Hose (Valve to Manifold)	1
6	656269		Hose (Canister to Valve)	1
7	659198		Hose (Canister Breather)	1
8	11391G4		Hose Clamp, .25"	1
9	640723		Self Tapping Screw, M8 - 1.25 x 20mm Lg.....	2
10	657045G0390		Purge Valve Mounting Bracket.....	1

Notes:

A large grid of graph paper, consisting of 28 columns and 36 rows of small squares, intended for taking notes.

STEERING



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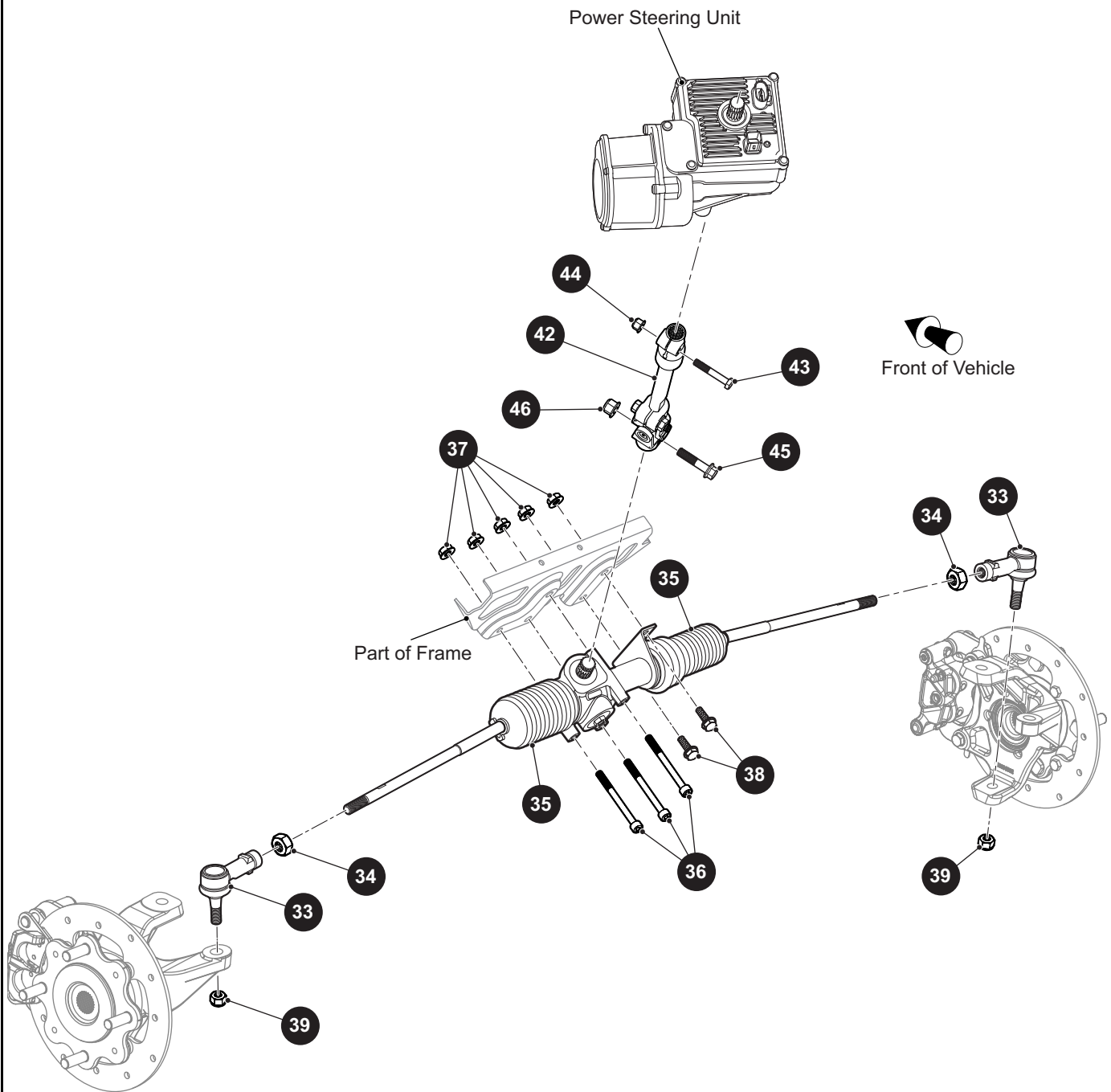
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	654518G02		Power Steering Unit, 12V.....	1
2	643649G0390		Steering Mounting Bracket.....	1
3	645173		Harness (EPS Unit).....	1
4				
5	639439		Steering Wheel Cover.....	1
6	615109		Lock Nut, M16 - 2.....	1
7	645956		Flanged Hex Lock Nut, M8 - 1.25.....	3
8				
9	606261		Flanged Hex Head Bolt, M8 - 1.25 x 20mm Lg.....	3
10	644978		Upper Intermediate Shaft.....	1
11	8409-020		Flanged Hex Head Bolt, M10 - 1.25 x 20mm Lg.....	4
12				
13	654736G0390		Stiffener Bracket.....	1
14	00551G1		Hex Nut (Internal Lock), 1/2" - 13.....	2
15				
16	643928		Shoulder Bolt, .63" Dia x 1/2 - 13 Thread x 3/4" Lg.....	2
17	625878		Hex Head Bolt, M8 - 1.25 x 35mm Lg.....	2
18	645956		Lock Nut, M8 x 1.25mm.....	1
19	639437		Steering Wheel.....	1
20	643923		Tilt Dampener.....	1
21	633649		Steering Column Assembly.....	1
22				
23				
24	634517		Steering Shaft.....	1
25				
26	646035		Shoulder Bolt, M6 - 1 x 31mm Lg.....	2
27	601476		Lock Nut, M6 - 1.....	2
28				
29				
30	606272		Lock Washer, 8mm.....	1
31				

STEERING

32 Steering Rack Assembly includes items 33 - 35



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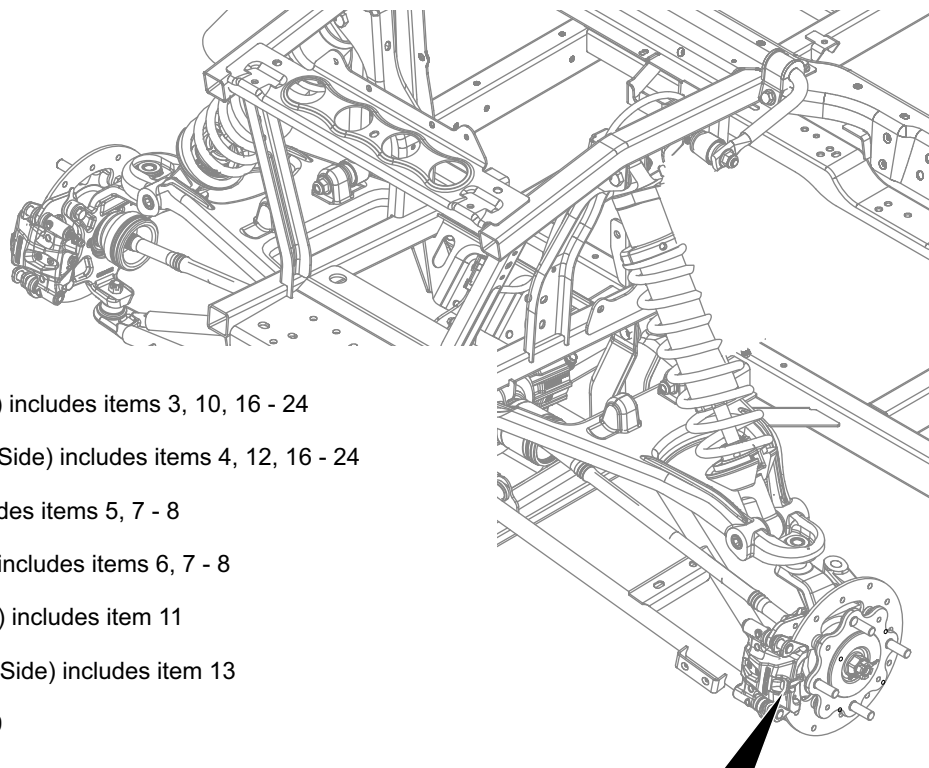
* Indicates a component that is not available as an individual part.

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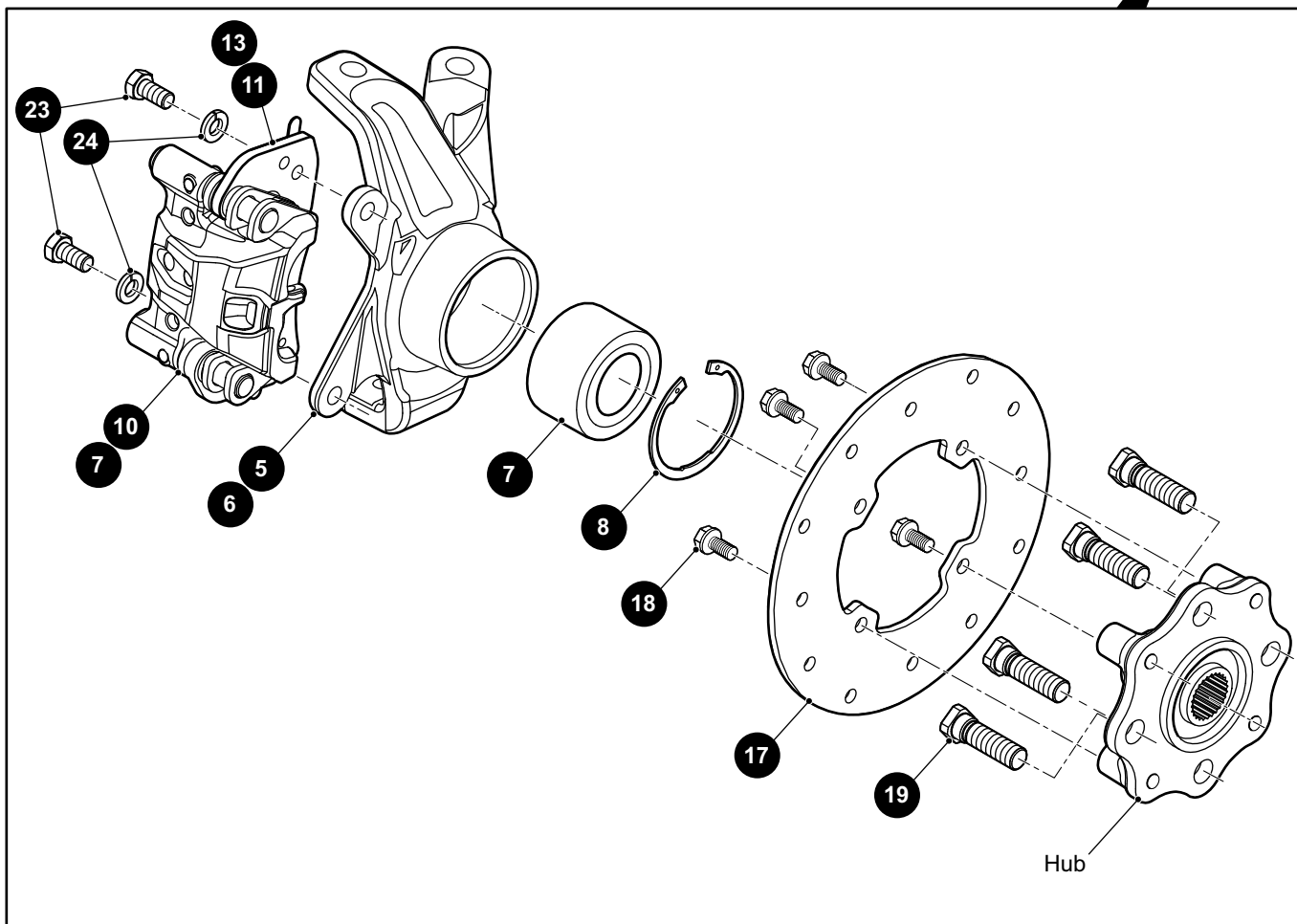
ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
32	650783		Steering Rack Assembly (Includes Items 33 - 35)	1
33	655220		Rod End.....	2
34	655221		Jam Nut	2
35	655222		Bellows And Clamps Kit.....	1
36	605254		Socket Head Bolt, M8 - 1.25 x 90mm Lg	3
37	645956		Flanged Hex Lock Nut, M8 - 1.25	5
38	606261		Flanged Hex Head Bolt, M8 - 1.25 x 20mm Lg	2
39	647672		Lock Nut, M12 - 1.5.....	2
40				
41				
42	644979		Lower Intermediate Shaft	1
43	649756		Hex Head Bolt, M8 - 1.25 x 50mm Lg (Grade 10.9).....	1
44	645956		Flanged Hex Lock Nut, M8 - 1.25	1
45	650475		Flanged Hex Head Bolt, M10 - 1.5 x 40mm Lg (Grade 10.9).....	1
46	648753		Flanged Lock Nut, M10 - 1.5.....	1

FRONT SUSPENSION

Front of Vehicle



- 1 Front Spindle Assembly (Driver Side) includes items 3, 10, 16 - 24
- 2 Front Spindle Assembly (Passenger Side) includes items 4, 12, 16 - 24
- 3 Spindle Assembly (Driver Side) includes items 5, 7 - 8
- 4 Spindle Assembly (Passenger Side) includes items 6, 7 - 8
- 10 Brake Caliper Assembly (Driver Side) includes item 11
- 12 Brake Caliper Assembly (Passenger Side) includes item 13
- 16 Hub Assembly includes items 17 - 19



FRONT SUSPENSION

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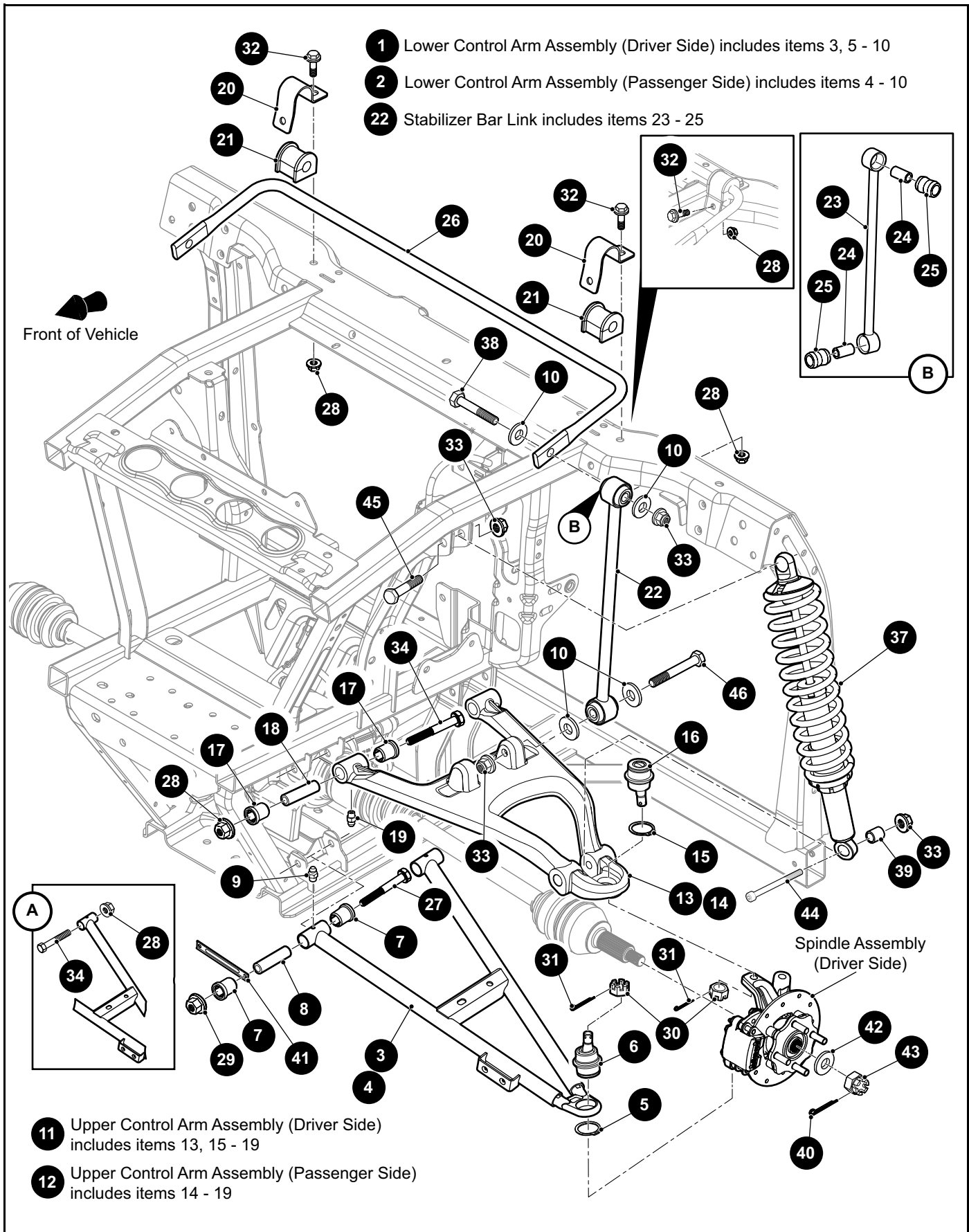
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	664162G01		Front Spindle Assembly (Driver Side) (Includes Items 3, 10, 16 - 24)	1
2	664162G02		Front Spindle Assembly (Passenger Side) (Includes Items 4, 12, 16 - 24).....	1
3	651647G01		Spindle Assembly (Driver Side) (Includes Items 5, 7 - 8)	1
4	651647G02		Spindle Assembly (Passenger Side) (Includes Items 6, 7 - 8).....	1
5	650034G01		Spindle (Driver Side)	1
6	650034G02		Spindle (Passenger Side)	1
7	650469		Bearing, 72mm O.D. x 42mm I.D.	1
8	651145		Retaining Ring (Internal), 72mm	1
9				
10	662172G01		Brake Caliper Assembly (Driver Side) (Includes Item 11).....	1
11	664130		Brake Pad Set (2 Pads)	1
12	662172G02		Brake Caliper Assembly (Passenger Side) (Includes Item 13).....	1
13	664130		Brake Pad Set (2 Pads)	1
14				
15				
16	650227G01		Hub Assembly (Includes Items 17 - 19).....	1
17	650228		Rotor (Cross Drilled)	1
18	8409-821		Flanged Hex Head Bolt, M8 - 1.25 x 20mm Lg	4
19	19862G2		Wheel Hub Bolt, 1/2" - 20 x 1.718" Lg.....	4
20				
21				
22				
23	00426G8		Hex Head Bolt, 3/8" - 16 x 1" Lg	2
24	00566G1		Lock Washer (Spring Type), 3/8"	2

FRONT SUSPENSION



FRONT SUSPENSION

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	656184G1XX		Lower Control Arm Assembly (Driver Side) (Includes Items 3, 5 - 10)..... 656184G190 (Black) 656184G199 (Metallic Orange)	1
2	656184G2XX		Lower Control Arm Assembly (Passenger Side) (Includes Items 4 - 10) 656184G290 (Black) 656184G299 (Metallic Orange)	1
3	663324G13XX		Control Arm (Driver Side) 663324G1390 (Black) 663324G1399 (Metallic Orange)	1
4	663324G23XX		Control Arm (Passenger Side)..... 663324G2390 (Black) 663324G2399 (Metallic Orange)	1
5	634376		Snap Ring (External), 32mm	1
6	635130		Ball Joint, M12 x 1.25	1
7	647320		Flanged Bushing, 15.875mm I.D.	4
8	672210G01		Tube, 10.54mm I.D. x 60.95mm Lg	2
9	400489J		Grease Fitting, Straight.....	2
10	603182		Flat Washer, M12.....	4
11	656168G1XX		Upper Control Arm Assembly (Driver Side) (Includes Items 13, 15 - 19)..... 656168G190 (Black) 656168G199 (Metallic Orange)	1
12	656168G2XX		Upper Control Arm Assembly (Passenger Side) (Includes Items 14 - 19) 656168G290 (Black) 656168G299 (Metallic Orange)	1
13	662986G13XX		Control Arm (Driver Side) 662986G1390 (Black) 662986G1399 (Metallic Orange)	1
14	662986G23XX		Control Arm (Passenger Side)..... 662986G2390 (Black) 662986G2399 (Metallic Orange)	1
15	634376		Snap Ring (External), 32mm	1
16	635130		Ball Joint, M12 x 1.25	1
17	647320		Flanged Bushing, 15.875mm I.D.	4
18	672210G01		Tube, 10.54mm I.D. x 60.95mm Lg	2
19	400489J		Grease Fitting, Straight.....	2
20	674713G0390		Stabilizer Bar Bracket.....	2
21	633953		Stabilizer Bar Bushing.....	2

FRONT SUSPENSION

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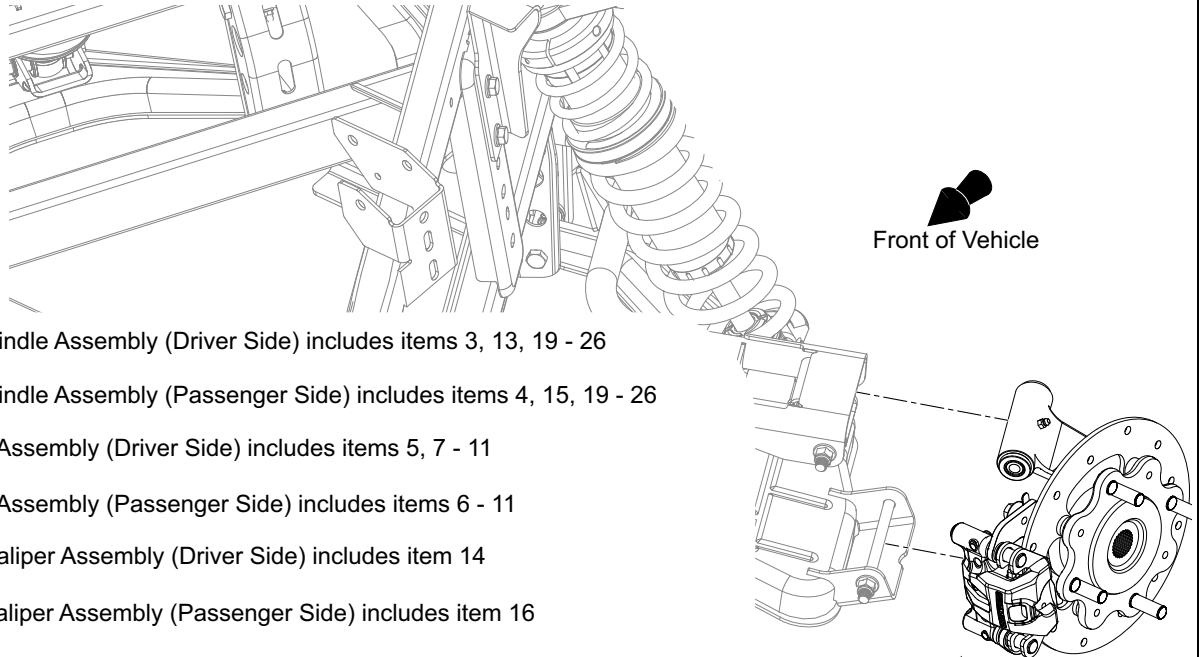
*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1	2	3	4	5	DESCRIPTION	QTY.
22	669803						Stabilizer Bar Link (Includes Items 23 - 25).....	1
23	669632G0390						Stabilizer Bar Link	1
24	677796						End link Sleeve	2
25	633876						End link Bushing	2
26	652207						Stabilizer Bar	1
27	8413-090-L						Hex Head Bolt, M10 - 1.25 x 90mm Lg	1
28	648753						Lock Nut, M10 - 1.5	5
29	1423-334-B						Flanged Hex Nut with Nylock (Heavy Duty)	1
30	608005						Castle Nut, M12 - 1.25.....	2
31	10387G2						Cotter Pin, .094" x 1"	2
32	603799						Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg	4
33	648198						Lock Nut, M12 x 1.75.....	4
34	648282						Flanged Hex Head Bolt, M10 - 1.5 x 85mm Lg	3
35								
36								
37	677384GXX						Shock Absorber	2
							677384G90 (Black)	
							677384G92 (White)	
38	01066G05						Hex Head Bolt, M12 - 1.75 x 70mm Lg	1
39	663643						Spacer	1
40	00798G8						Cotter Pin, 5/32" x 1 - 3/4"	1
41	658143G0390						Control Arm Strap Bracket.....	1
42	653546						Flat Washer, M18 (Hardened Din 125).....	1
43	653662						Castle Nut, M18 x 1.5mm (Grade 10).....	1
44	663611						Socket Head Bolt, M12 - 1.75 x 110mm Lg	1
45	01066G04						Hex Head Bolt, M12 - 1.75 x 60mm Lg	1
46	01066G06						Hex Head Bolt, M12 - 1.75 x 90mm Lg	1

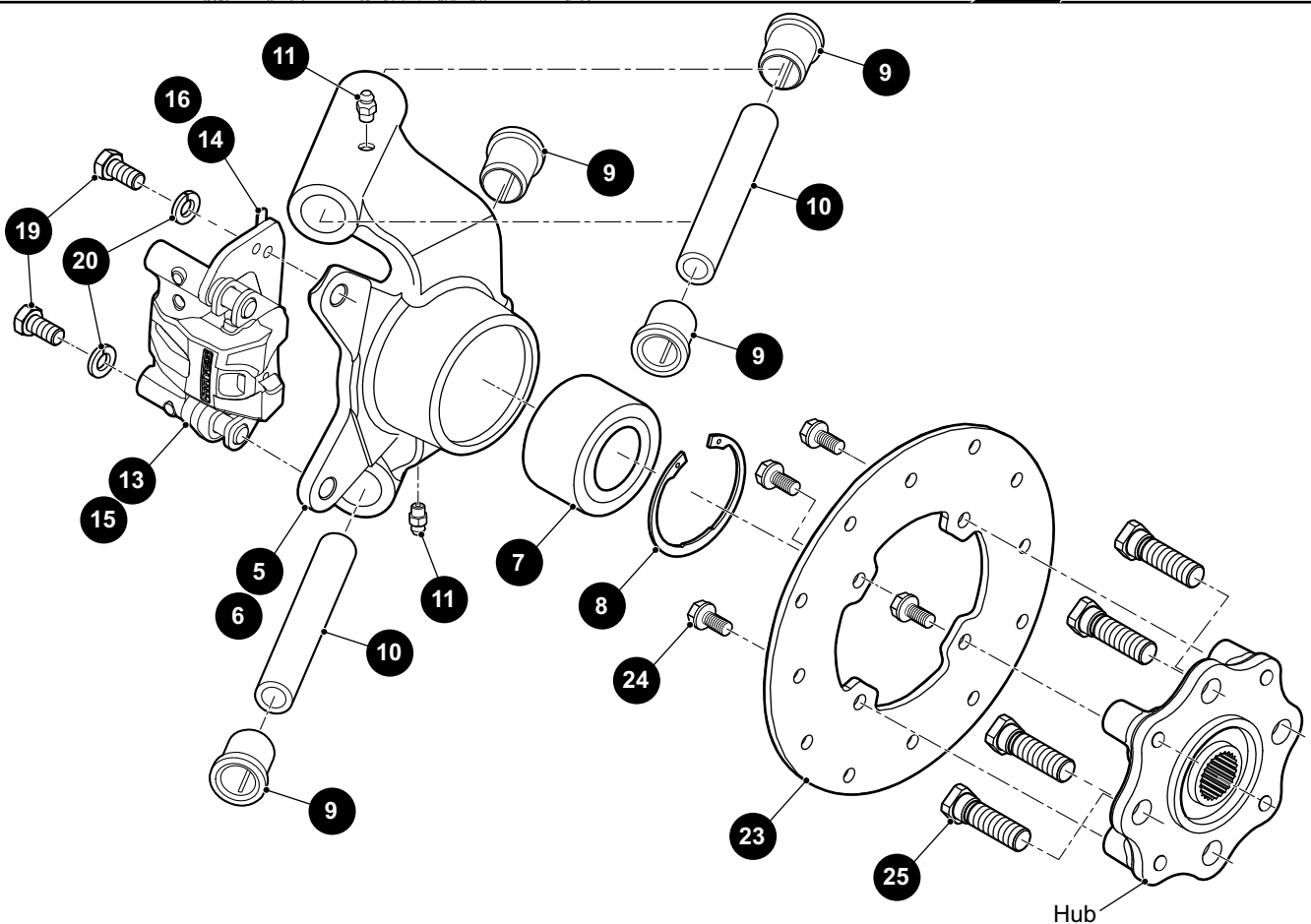
Notes:

A large grid of 20 columns and 25 rows, intended for handwritten notes.

REAR SUSPENSION



- 1 Rear Spindle Assembly (Driver Side) includes items 3, 13, 19 - 26
- 2 Rear Spindle Assembly (Passenger Side) includes items 4, 15, 19 - 26
- 3 Spindle Assembly (Driver Side) includes items 5, 7 - 11
- 4 Spindle Assembly (Passenger Side) includes items 6 - 11
- 13 Brake Caliper Assembly (Driver Side) includes item 14
- 15 Brake Caliper Assembly (Passenger Side) includes item 16
- 22 Hub Assembly includes items 23 - 25



REAR SUSPENSION

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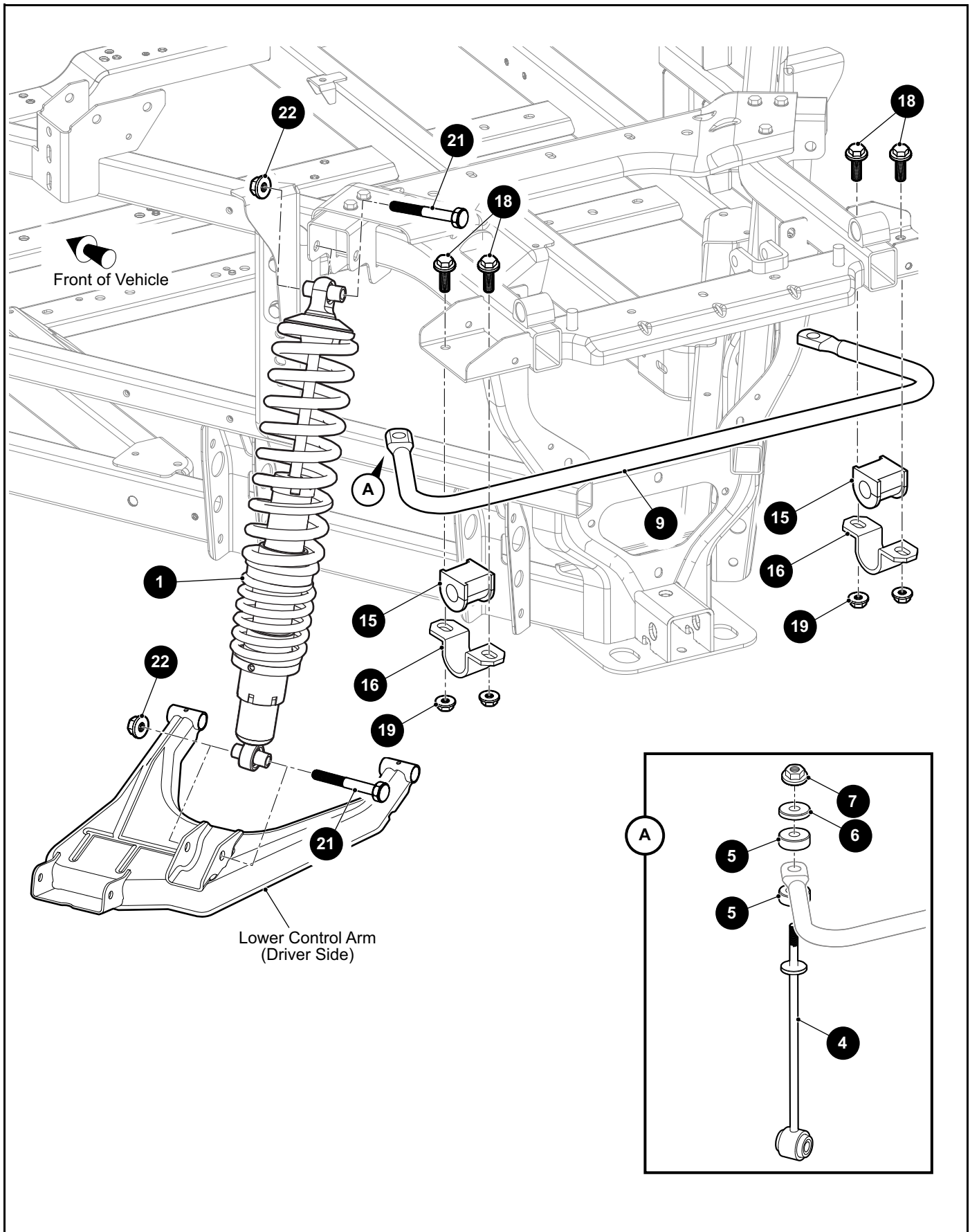
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	664163G01		Rear Spindle Assembly (Driver Side) (Includes Items 3, 13, 19 - 26)	1
2	664163G02		Rear Spindle Assembly (Passenger Side) (Includes Items 4, 15, 19 - 26)	1
3	672474G01		Spindle Assembly (Driver Side) (Includes Items 5, 7 - 11).....	1
4	672474G02		Spindle Assembly (Passenger Side) (Includes Items 6 - 11).....	1
5	650297G01		Spindle (Driver Side).....	1
6	650297G02		Spindle (Passenger Side)	1
7	650469		Bearing, 72mm O.D. x 42mm I.D.	1
8	651145		Retaining Ring (Internal), 72mm	1
9	647320		Flanged Bushing, 15.875mm I.D.....	4
10	672210G02		Tube, 10.54mm x 108.96mm Lg	2
11	400489J		Straight Grease Fitting	2
12				
13	662171G01		Brake Caliper Assembly (Driver Side) (Includes Item 14)	1
14	664092		Brake Pad Set (2 Pads)	1
15	662171G02		Brake Caliper Assembly (Passenger Side) (Includes Item 16).....	1
16	664092		Brake Pad Set (2 Pads)	1
17				
18				
19	00426G8		Hex Head Bolt, 3/8" - 16 x 1" Lg	2
20	00566G1		Lock Washer (Spring Type), 3/8"	2
21				
22	650227G01		Hub Assembly (Includes Items 23 - 25).....	1
23	650228		Rotor (Cross Drilled)	1
24	8409-821		Flanged Hex Head Bolt, M8 - 1.25 x 20mm Lg	4
25	19862G2		Wheel Hub Bolt, 1/2" - 20 x 1.718" Lg.....	4

REAR SUSPENSION



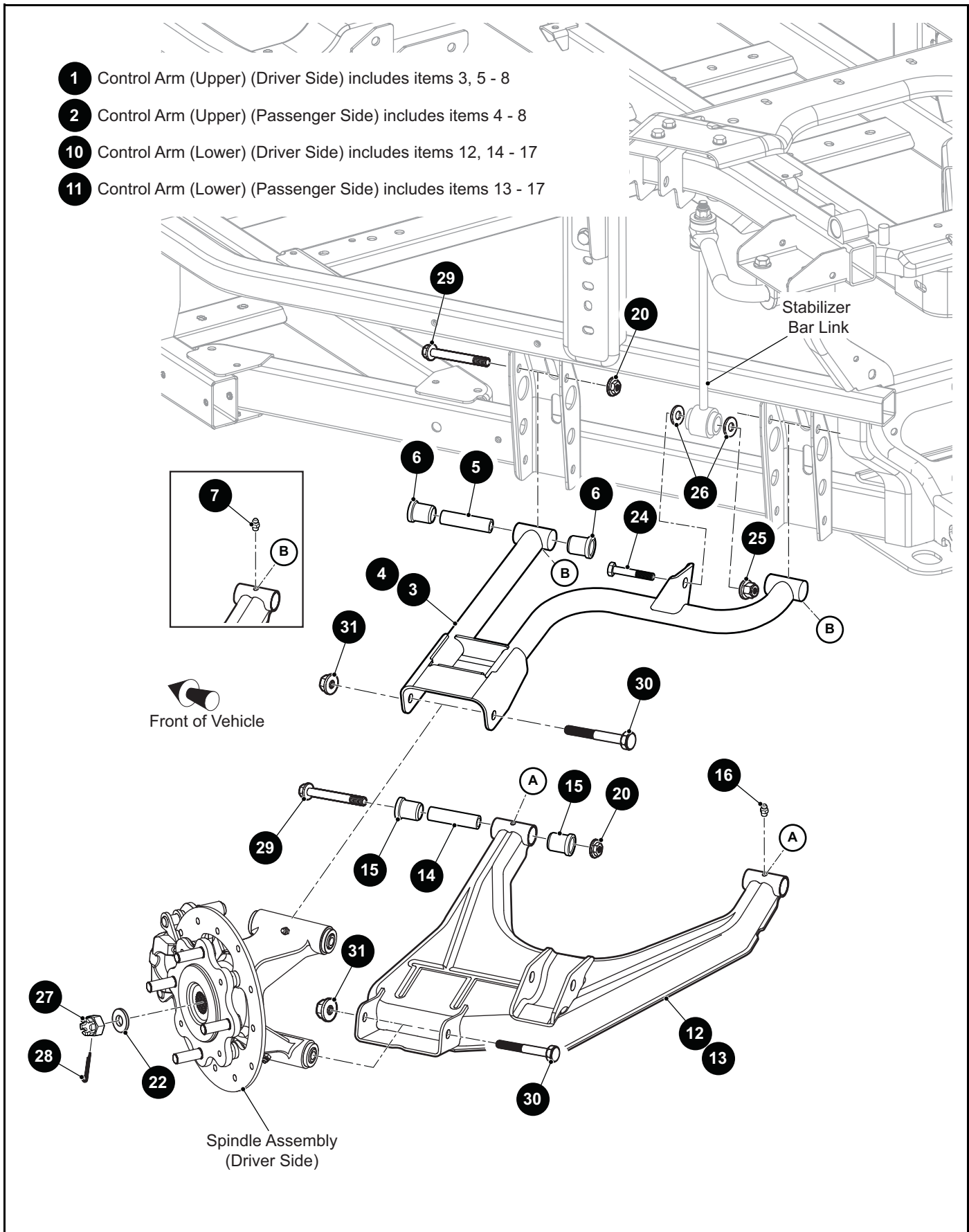
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	677385G92		Shock Absorber (White)	2
2				
3				
4	677666		Stabilizer Bar Link	1
5	656140		Stabilizer Bar Bushing.....	2
6	604066		Flat Washer, M10	1
7	648753		Flanged Hex Lock Nut (Heavy Duty), M10 - 1.25 (Grade 10).....	1
8				
9	666203G0390		Stabilizer Bar.....	1
10				
11				
12				
13				
14				
15	666543		Stabilizer Bar Bushing.....	2
16	657873G0390		Stabilizer Bar Bracket.....	2
17				
18	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg	4
19	648753		Lock Nut, M10 - 1.5.....	4
20				
21	01066G08		Hex Head Bolt, M12 - 1.75 x 80mm Lg	2
22	648198		Lock Nut, M12 - 1.75.....	2

REAR SUSPENSION

- 1** Control Arm (Upper) (Driver Side) includes items 3, 5 - 8
- 2** Control Arm (Upper) (Passenger Side) includes items 4 - 8
- 10** Control Arm (Lower) (Driver Side) includes items 12, 14 - 17
- 11** Control Arm (Lower) (Passenger Side) includes items 13 - 17



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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	656155G1XX		Control Arm (Upper) (Driver Side) (Includes Items 3, 5 - 8) 656155G190 (Black) 656155G199 (Metallic Orange)	1
2	656155G2XX		Control Arm (Upper) (Passenger Side) (Includes Items 4 - 8) 656155G290 (Black) 656155G299 (Metallic Orange)	1
3	640853G13XX		Control Arm (Driver Side) 640853G1390 (Black) 640853G1399 (Metallic Orange)	1
4	640853G23XX		Control Arm (Passenger Side) 640853G2390 (Black) 640853G2399 (Metallic Orange)	1
5	672210G01		Tube, 10.54mm x 60.95mm Lg.....	2
6	647320		Flanged Bushing, 15.875mm I.D.	4
7	400489J		Straight Grease Fitting.....	2
8				
9				
10	656152G1XX		Control Arm (Lower) (Driver Side) (Includes Items 12, 14 - 17) 656152G190 (Black) 656152G199 (Metallic Orange)	1
11	656152G2XX		Control Arm (Lower) (Passenger Side) (Includes Items 13 - 17) 656152G290 (Black) 656152G299 (Metallic Orange)	1
12	640857G13XX		Control Arm (Driver Side) 640857G1390 (Black) 640857G1399 (Metallic Orange)	1
13	640857G23XX		Control Arm (Passenger Side) 640857G2390 (Black) 640857G2399 (Metallic Orange)	1
14	672210G01		Tube, 10.54mm x 60.95mm Lg.....	2
15	647320		Flanged Bushing, 15.875mm I.D.	4
16	400489J		Straight Grease Fitting.....	2
17				
18				
19				
20	648753		Flanged Hex Nut, M10 - 1.5	4
21				

REAR SUSPENSION

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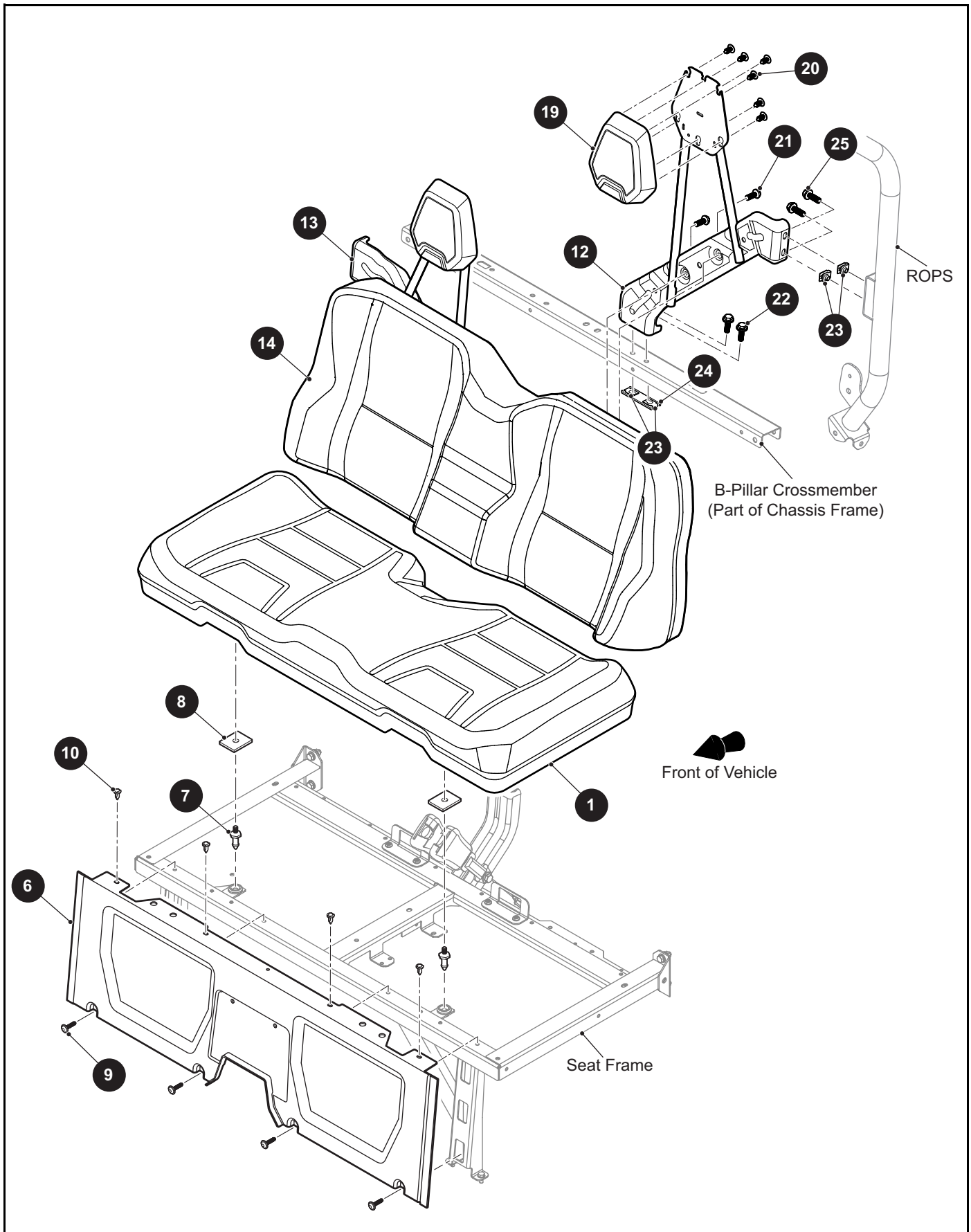
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ITEM	PART NO.	1	2	3	4	5	DESCRIPTION	QTY.
22	653546						Flat Washer, M18.....	1
23								
24	01066G05						Hex Head Bolt, M12 - 1.75 x 70mm Lg	2
25	648198						Lock Nut, M12 - 1.75	1
26	603182						Flat Washer, M12.....	2
27	653662						Castle Nut, M18 x 1.5mm	1
28	00798G8						Cotter Pin, 5/32" x 1 - 3/4"	1
29	648282						Hex Head Bolt, M10 - 1.5 x 95mm Lg	4
30	648283						Hex Head Bolt, M10 - 1.5 x 140mm Lg	2
31	648753						Flanged Hex Lock Nut (Heavy Duty), M10 - 1.25 (Grade 10)	2

SEATING



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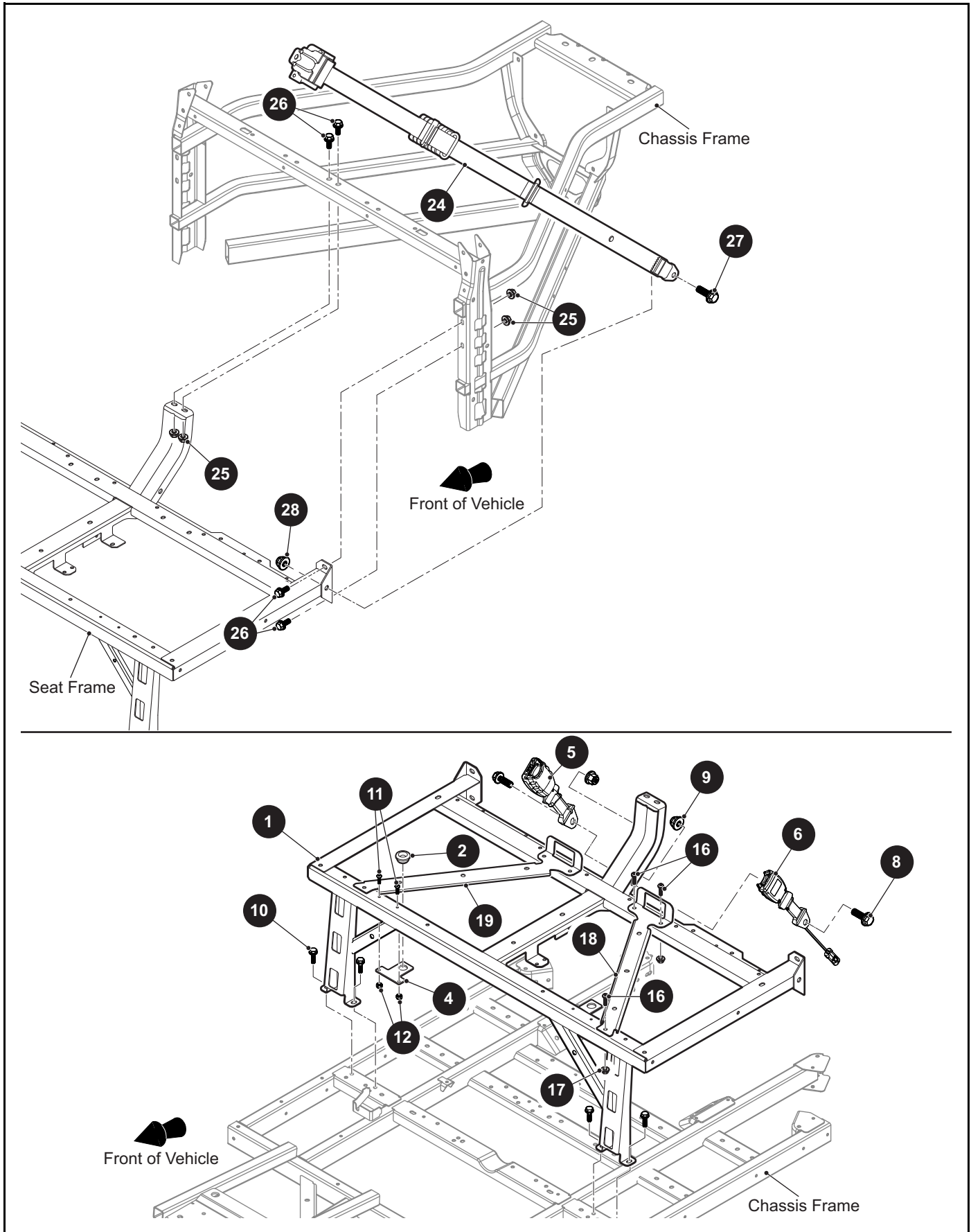
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	655916G02		Seat Bottom Assembly	1
2				
3				
4				
5				
6	641394		Seat Closeout.....	1
7	639904		Seat Retention Pin	2
8	646115		Backing Plate	2
9	645323		Pan Washer Head Torx Screw, M6 - 1 x 23.4mm Lg	4
10	667790		Removable Rivet, .320"	4
11				
12	644918G1397		Seat Back Support (Driver Side) (Black Texture)	1
13	644918G2397		Seat Back Support (Passenger Side) (Black Texture)	1
14	680502G01		Seat Back Assembly	1
15				
16				
17				
18				
19	655708		Headrest.....	1
20	16816G2		Ratchet Rivet, .25" x .887" Lg	6
21	600530		Button Head Torx Bolt, M10 - 1.5 x 25mm Lg	2
22	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg	2
23	603818		Barrel Clip, M10 - 1.5	4
24	654348G0390		Mounting Plate (Rear)	1
25	646561		Flanged Hex Head Bolt, M10 - 1.5 x 20mm Lg	2

SEATING



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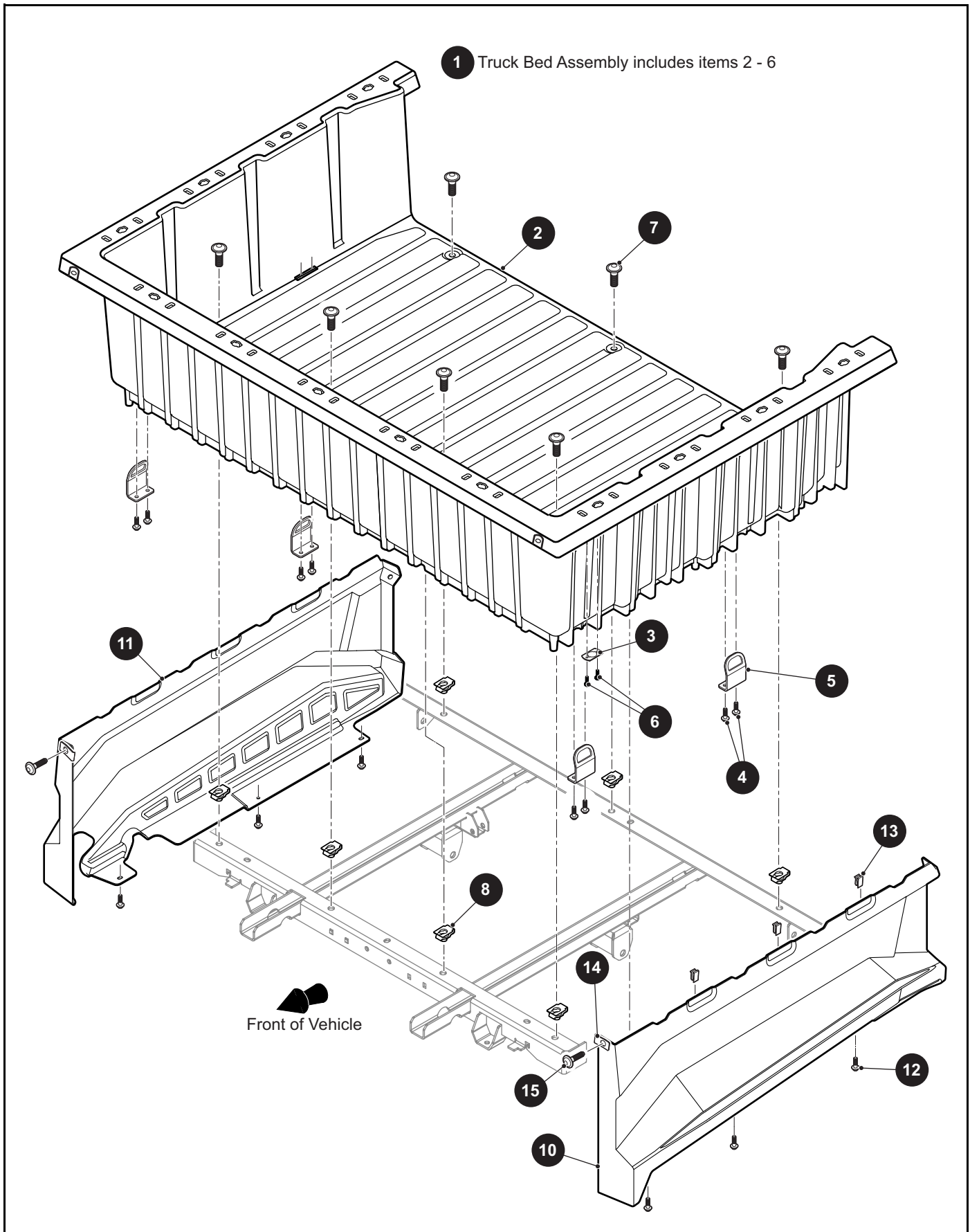
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	683030G0390		Seat Frame	1
2	638668		Seat Retention Grommet	1
3				
4	638697		Seat Retention Bracket	1
5	682411		Seat Belt Latch without Connector	1
6	682410		Seat Belt Latch with Connector	1
7				
8	649013		Flanged Hex Head Bolt, M12 - 1.75 x 30mm Lg	1
9	648198		Lock Nut, M12 - 1.75	2
10	640723		Self Tapping Screw, M8 - 1.25 x 20mm Lg	4
11	612859		Pan Head Torx Screw, M5 - .8 x 12mm Lg	4
12	610683		Lock Nut, M5 - .8	4
13				
14				
15				
16	646371		Pan Head Bolt, M8 - 1.25 x 20mm Lg	3
17	645956		Flanged Hex Nut, M8 - 1.25	3
18	645357G1390		Seat Frame Support Crossmember (Driver Side)	1
19	645357G2390		Seat Frame Support Crossmember (Passenger Side)	1
20				
21				
22				
23				
24	682415		Seat Belt Retractor, 112" Lg	1
25	600525		Lock Nut, M10 - 1.5	6
26	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg	6
27	649013		Flanged Hex Head Bolt, M12 - 1.75 x 30mm Lg	1
28	648198		Lock Nut, M12 - 1.75	1

TRUCK BED



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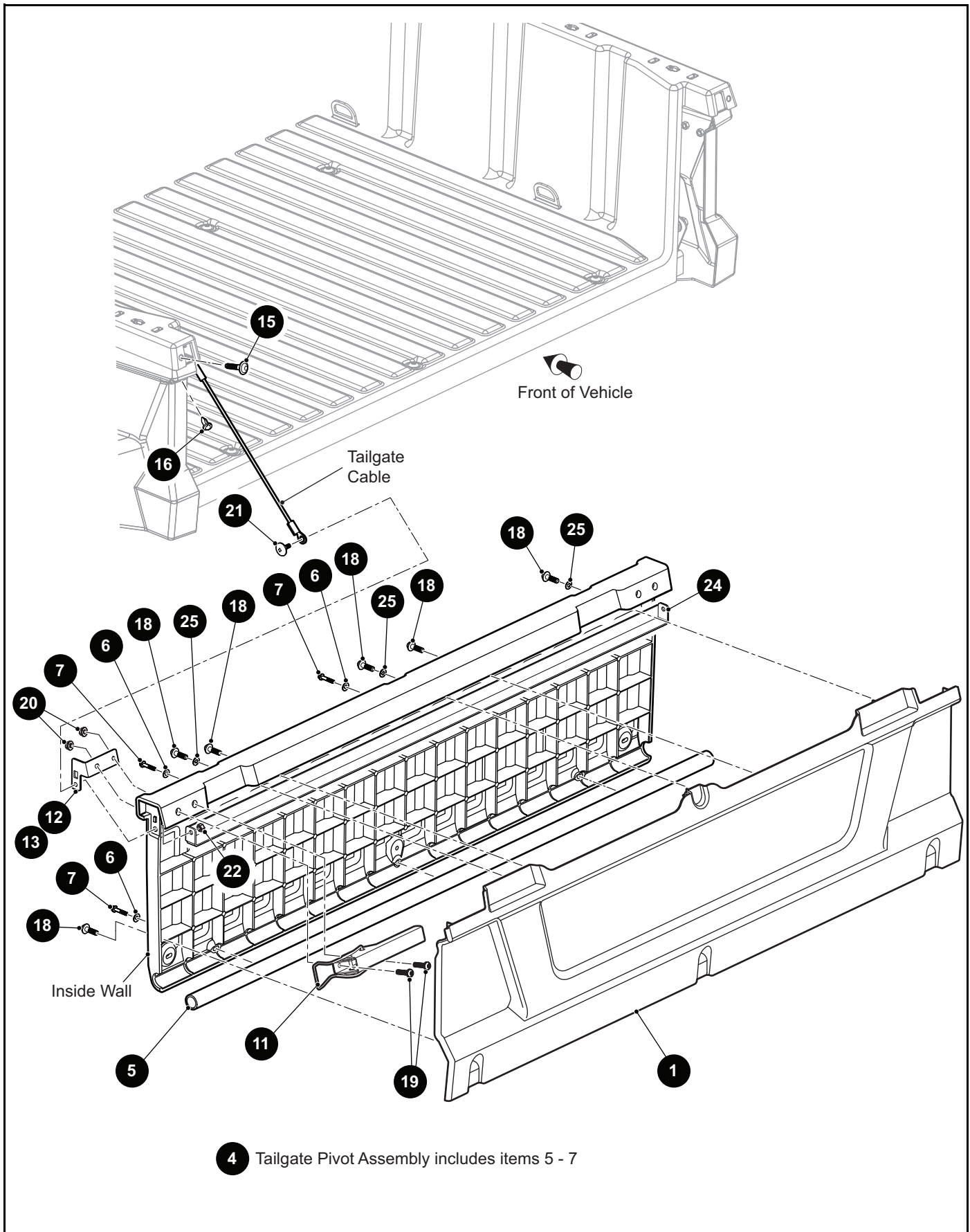
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	651966		Truck Bed Assembly (Includes Items 2 - 6).....	1
2	680834		Bed	1
3	644202		Receptacle Plate	2
4	646047		Button Head Torx Plastite Screw, M6 - 2 x 20mm Lg	8
5	645017		Tie-down Bracket.....	4
6	646140		Cheese Head Torx Thread Forming Screw, M4 - 1.79 x 16mm Lg.....	4
7	646528		Button Head Torx Screw, M10 - 1.5 x 30mm Lg.....	7
8	603818		Barrel Clip, M10 - 1.5	7
9				
10	655178G01		Side Panel (Driver Side).....	1
11	655178G02		Side Panel (Passenger Side)	1
12	646047		Button Head Torx Plastite Screw, M6 - 2.14 x 20mm Lg.....	3
13	646759		S-clip	3
14	602409		Barrel Clip, M6 - 1	1
15	645323		Button Head Torx Screw, M6 - 1 x 23.4mm Lg.....	1

TRUCK BED



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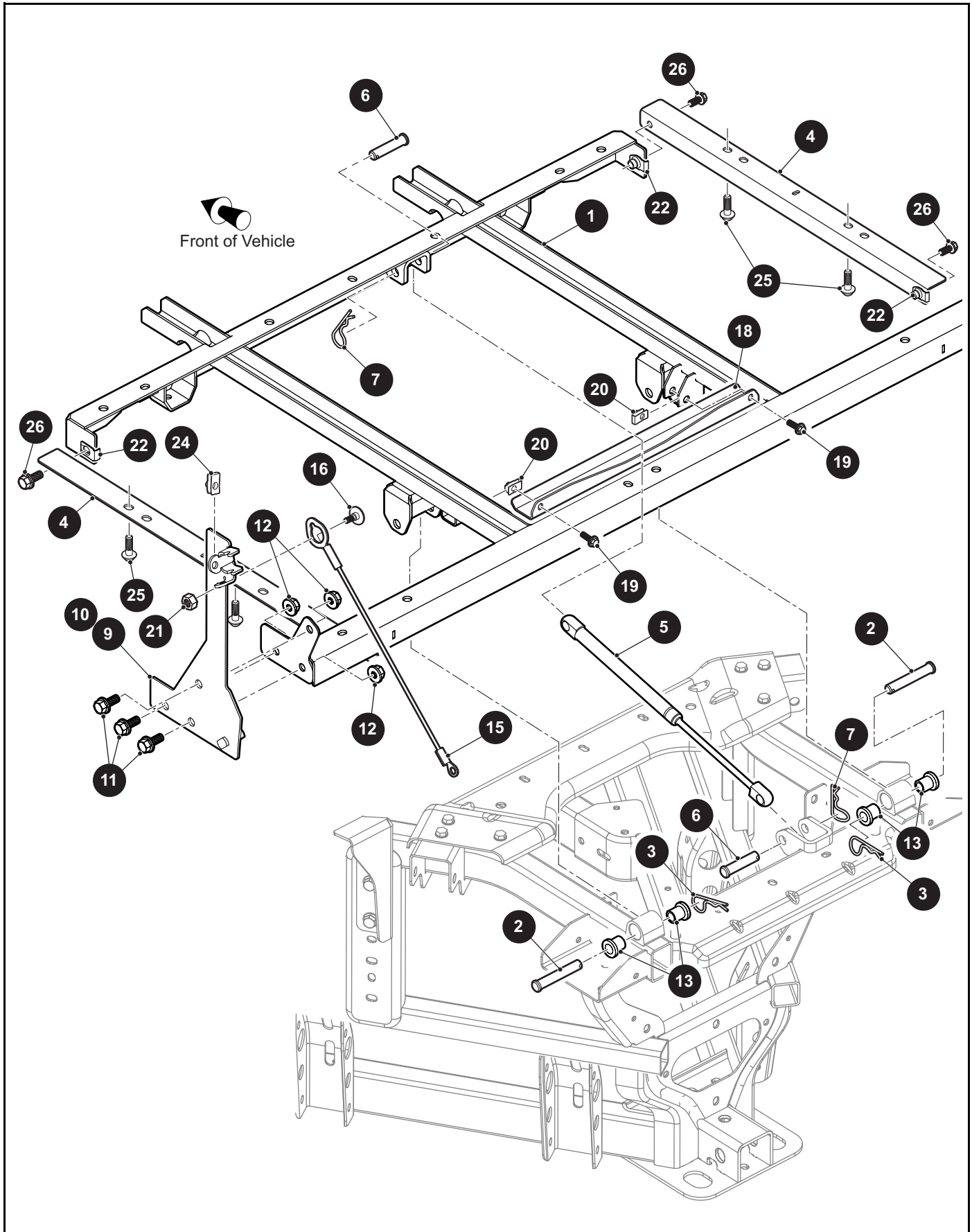
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	641184G02		Tailgate Panel.....	1
2				
3				
4	650968		Tailgate Pivot Assembly (Includes Items 5 - 7).....	1
5	642882		Pivot Tube.....	1
6	00559G5		Flat Washer, #10.....	3
7	635530		Hex Head Taptite Screw, #10 - 32 x 11/16" Lg	3
8				
9				
10				
11	663143		Tailgate Latch Assembly.....	2
12	644871G1390		Latch Mount Bracket (Driver Side).....	1
13	644871G2390		Latch Mount Bracket (Passenger Side)	1
14				
15	645323		Button Head Torx Screw, M6 - 1 x 23.4mm Lg.....	2
16	667790		Removable Rivet, .320"	2
17				
18	646047		Button Head Torx Plastite Screw, M6 - 2.14 x 20mm Lg.....	6
19	601326		Button Head Torx Bolt, M6 - 1 x 20mm Lg	2
20	601476		Lock Nut, M6 - 1.....	2
21	653691		Shoulder Bolt, .350" x .188" Lg	2
22	00550G1		Hex Nut (Internal Lock)	2
23				
24	653026G0390		Tailgate Support	1
25	608747		Flat Washer, M6 - 1.5.....	3

TRUCK BED



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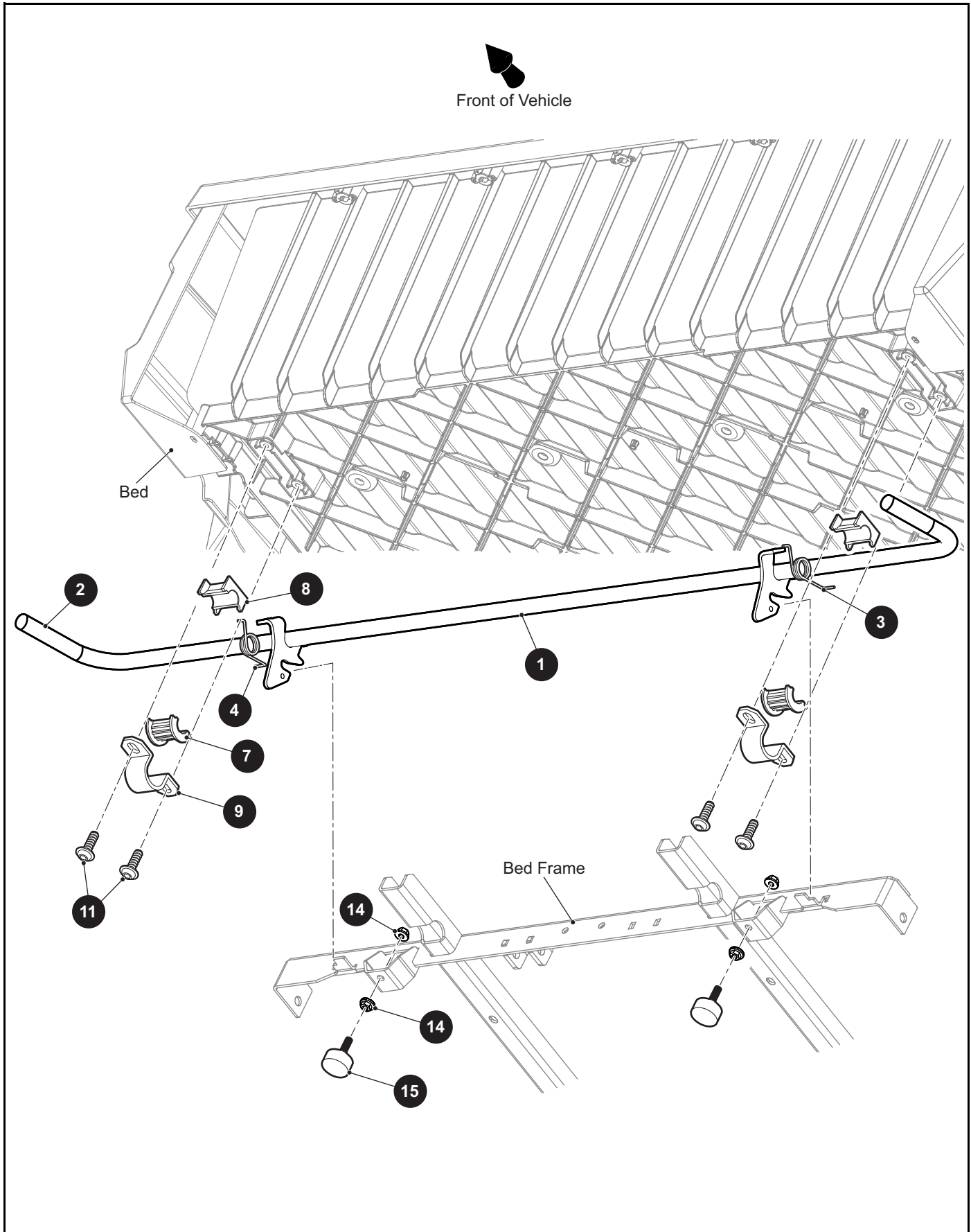
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	653088G0390		Bed Frame	1
2	14443G10		Clevis Pin, .50" x 3" Lg.....	2
3	21683G1		Cotter Pin, .320" x 2.969"	2
4	653645G0390		Reinforced Bracket (Bed Bottom)	2
5	655485		Gas Spring	1
6	14443G12		Clevis Pin, .50" x 2.22" Lg.....	2
7	21683G1		Cotter Pin, .320" x 2.969"	2
8				
9	644842G1390		Tailgate Bracket (Driver Side)	1
10	644842G2390		Tailgate Bracket (Passenger Side).....	1
11	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg.....	6
12	600525		Lock Nut, M10 - 1.5.....	6
13	624030		Flanged Bushing	4
14				
15	651635		Tailgate Cable Assembly.....	2
16	653691		Shoulder Bolt, .350"/ .188" Lg.....	2
17				
18	646493G0390		Bed Stop Center Bracket	1
19	606264		Flanged Hex Head Bolt, M6 - 1 x 20mm Lg.....	2
20	602409		Barrel Clip, M6 - 1	2
21	00550G1		Hex Nut (Internal Lock)	2
22	649696		Barrell Clip, M8 - 1.25	4
23				
24	602409		Barrel Clip, M6 - 1	2
25	654108		Self Tapping Screw, M8 x 20mm Lg.....	4
26	606261		Flanged Hex Head Bolt, M8 - 1.25 x 20mm Lg.....	4

TRUCK BED



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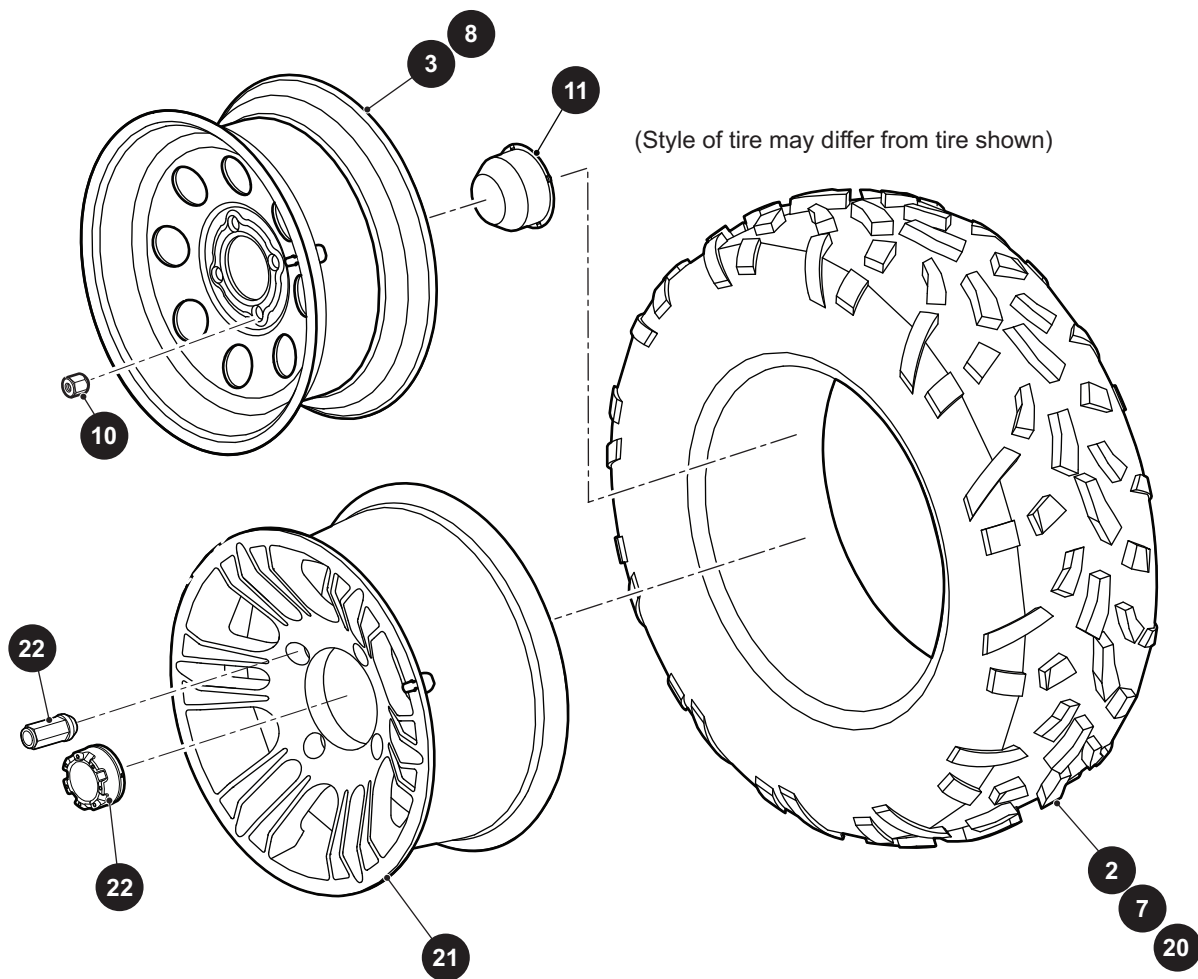
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	656856G0390		Handle.....	1
2	662334		Handle Grip.....	2
3	646136G01		Bed Latch Return Spring (Driver Side).....	1
4	646136G02		Bed Latch Return Spring (Passenger Side).....	1
5				
6				
7	647633		Bed Latch Bushing (Top).....	2
8	647635		Bed Latch Bushing (Bottom).....	2
9	657873G0390		Stabilizer Bar Bushing Bracket.....	2
10				
11	654108		Self Tapping Screw, M8 x 20mm Lg.....	4
12				
13				
14	11027G1		Flanged Lock Nut, 5/16" - 18.....	4
15	70113G01		Adjustable Rubber Bumper.....	2

WHEELS AND TIRES

- 1 Wheel and Tire Assembly, Front includes items 2, 3
- 6 Wheel and Tire Assembly, Rear includes items 7, 8
- 19 Wheel and Tire Assembly includes items 20, 21
- 21 Wheel (Aluminum), 14 x 7 includes item 22



WHEELS AND TIRES

THE USE OF NON U.L. PARTS WILL VOID ANY U.L. LISTING.

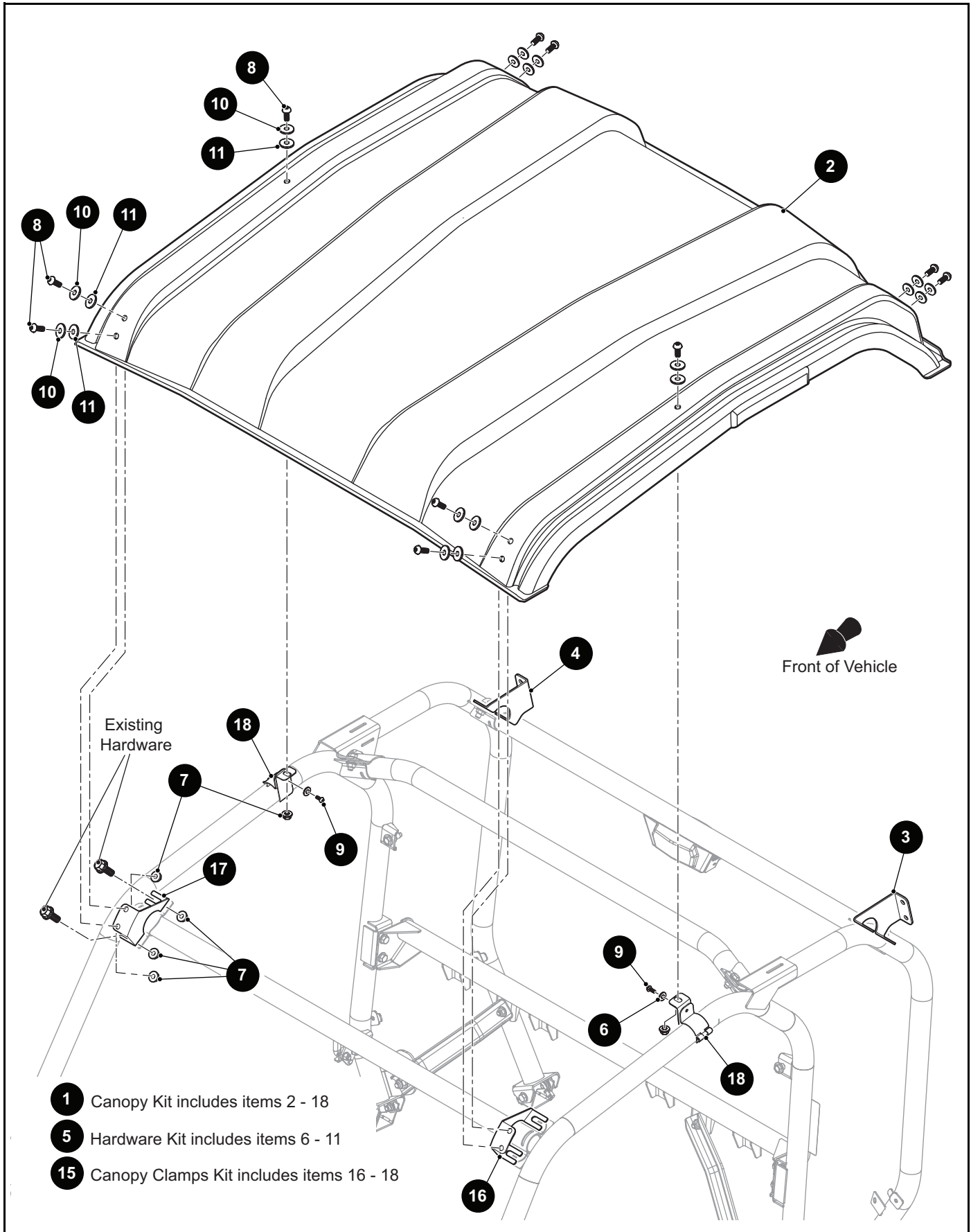
When ordering parts, please specify the model and serial number of the product.

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*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	678316G02		Wheel and Tire Assembly, Front (Includes Items 2, 3)	1
2	2402-287		Tire (Power Grip), 27 x 9 x 14.....	1
3	653744G01		Wheel (Steel), 14 x 6.5	1
4				
5				
6	678316G01		Wheel and Tire Assembly, Rear (Includes Items 7, 8)	1
7	2402-288		Tire (Power Grip), 27 x 11 x 14.....	1
8	653744G02		Wheel (Steel), 14 x 8	1
9				
10	14723G1		Lug Nut, 1/2" - 20 (For Use with Steel Wheels)	4
11	653751		Center Cap (For Use with Steel Wheels)	1
12				
13				
14				
15				
16				
17				
18				
19	677253		Wheel and Tire Assembly (Includes Items 20, 21)	1
20	664363		Tire (Ultracross), 28 x 10 x 14	1
21	660108G03		Wheel (Aluminum), 14 x 7 (Includes Item 22)	1
22	663128		Center Cap.....	1

WEATHER PROTECTION



WEATHER PROTECTION

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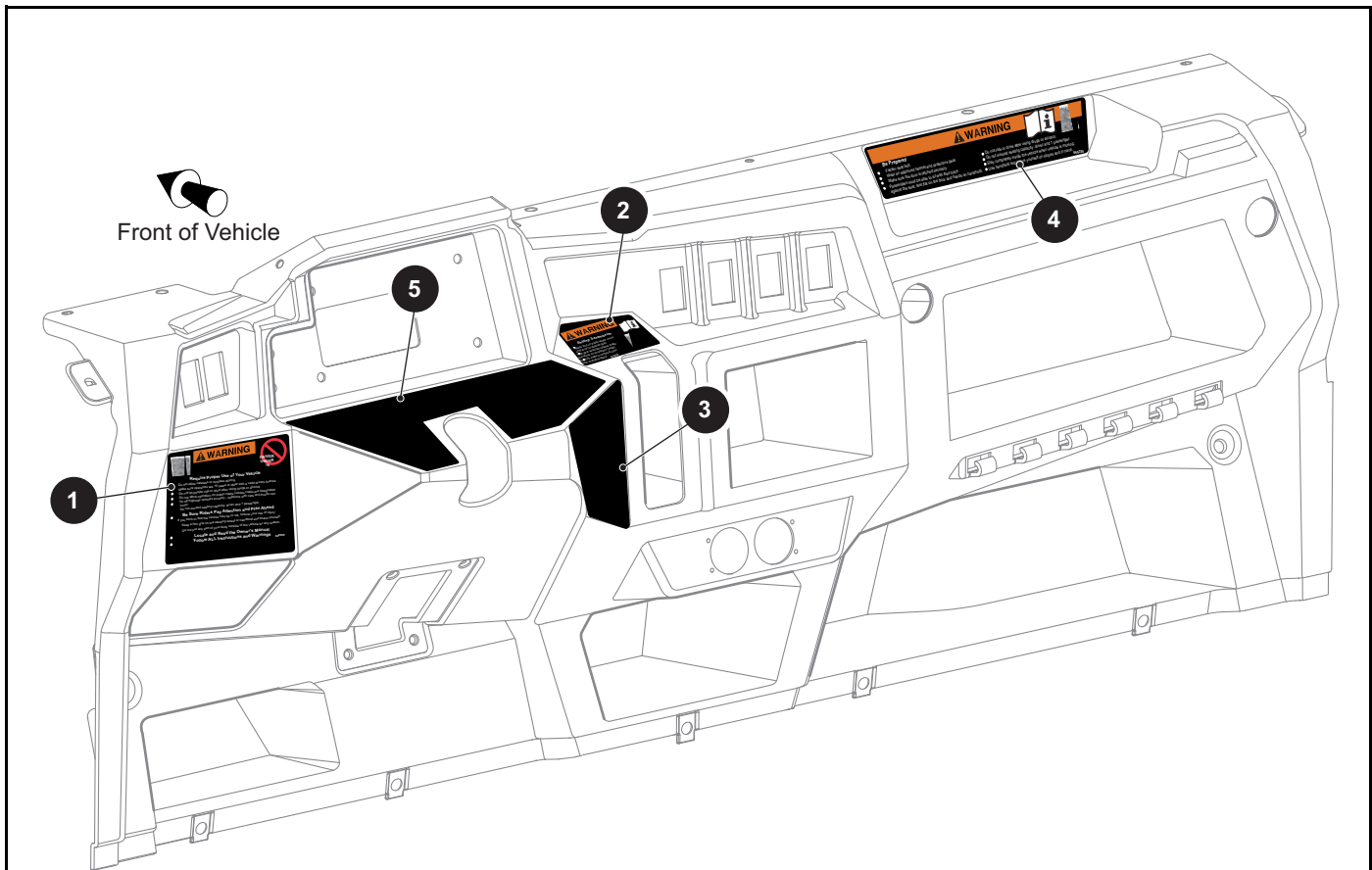
When ordering parts, please specify the model and serial number of the product.

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	750832PKG		Canopy Kit (Includes Items 2 - 18).....	1
2	645993		Canopy (Plastic)	1
3	649947G01		Rear Bracket (Driver Side)	1
4	649947G02		Rear Bracket (Passenger Side).....	1
5	646389		Hardware Kit (Includes Items 6 - 11)	1
6	00793G2		Flat Washer (SS), 1/4"	2
7	600525		Lock Nut, M10 - 1.5.....	18
8	600530		Button Head Torx Bolt, M10 - 1.5 x 25mm Lg	10
9	654682		Button Head Torx Bolt, M6 - 1 x 12mm Lg	2
10	604066		Flat Washer, M10	10
11	660573		Rubber Washer, M10	10
12				
13				
14				
15	646579		Canopy Clamps Kit (Includes Items 16 - 18).....	1
16	646653G01		Front Roof Bracket (Driver Side).....	1
17	646653G02		Front Roof Bracket (Passenger Side)	1
18	646019		Clamp.....	2

DECALS AND LABELS



1

WARNING

Require Proper Use of Your Vehicle

- Do not allow careless or reckless driving.
- Make sure operators are 16 years or older with a valid drivers license.
- Do not let people ride or drive after using drugs or alcohol.
- Do not allow operation on public roads (unless roads are designated for off-highway vehicles access) - collisions with cars and trucks can occur.
- Do not exceed seating capacity: driver and 1 passenger.

Be Sure Riders Pay Attention and Plan Ahead

If you think or feel the vehicle may tip or roll, reduce your risk of injury:

- Keep a firm grip on the steering wheel or handhold and brace yourself.
- Do not put any part of your body outside of the vehicle for any reason.

Locate and Read the Owner's Manual
Follow ALL Instructions and Warnings

642600

2

WARNING

Shifting Transmission

- Place foot on brake pedal, move shift lever to desired gear.
- With gear selected release brake and press on accelerator pedal.
- ALWAYS make a complete stop before changing gears.

643602

3

OFF

ON

START

645327

4

WARNING

Be Prepared

- Fasten seat belt.
- Wear an approved helmet and protective gear.
- Make sure the door is latched securely.
- Passengers must be able to sit with their back against the seat, feet flat on the floor and hands on handhold.
- Do not ride or drive after using drugs or alcohol.
- Do not exceed seating capacity: driver and 1 passenger.
- Stay completely inside the vehicle when vehicle is moving.
- Use handhold and brace yourself on slopes and in turns.

645330

5

WARNING

Be Prepared

- Fasten seat belt.
- Wear an approved helmet and protective gear.
- Make sure the door is latched securely.
- If there is a door latch, make sure it is locked against the seat, feet flat on the floor and hands on the steering wheel.
- Stay completely inside the vehicle.
- Passengers must be able to sit with their back against the seat, feet flat on the floor and hands on handhold.
- Use handhold and brace yourself on slopes and in turns.
- Stay completely inside the vehicle.

Drive Responsibly

This type of vehicle has a high risk of rollover.

- Avoid take of control and rollovers.
- Avoid sharp maneuvers: sideways sliding, steering or drifting and weaving on curves.
- Slow down when changing lanes.
- Avoid hard acceleration when leaving a stop.
- Plan your route, avoid potholes, ruts and other changes in terrain. Avoid gravel surfaces.
- Avoid side-impact collisions.
- Rollovers have caused serious injuries and deaths. Wear your seat belt.

645330

DECALS AND LABELS

THE USE OF NON U.L. PARTS WILL VOID ANY U.L. LISTING.

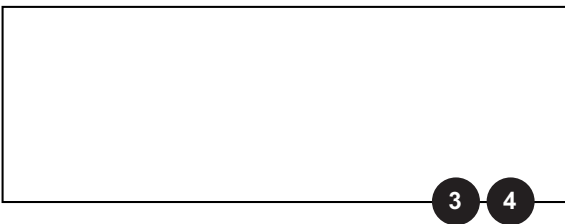
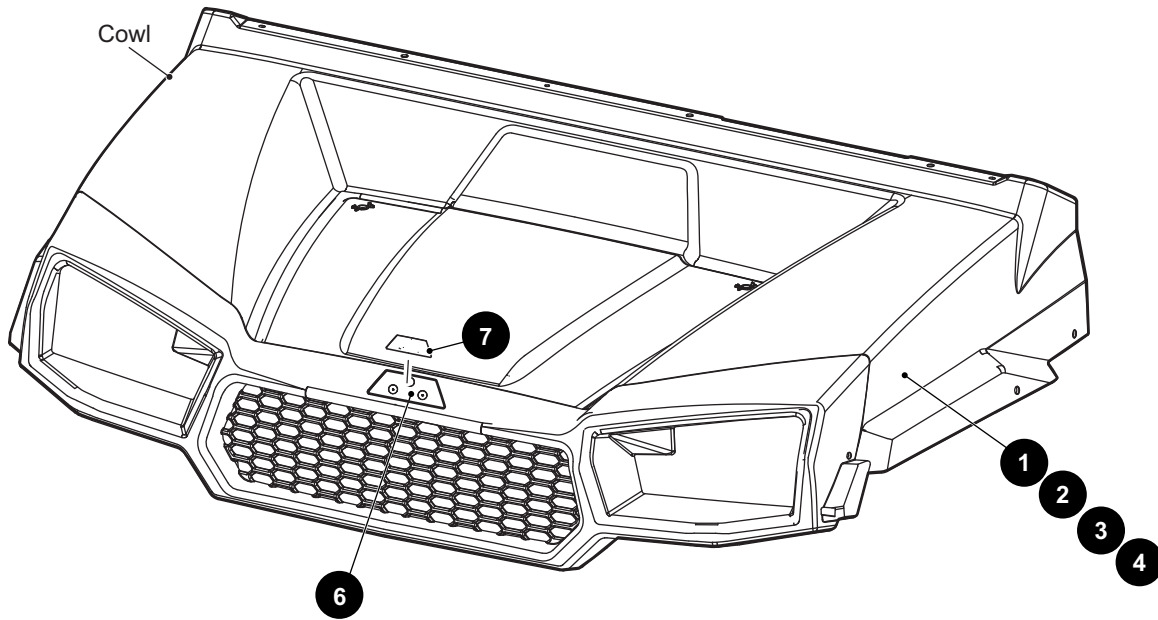
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	642600		Safety Label	1
2	643602		Gear Shifting Label	1
3	645327		Keyswitch Position Label	1
4	645330		Passenger Safety Label	1
5	642599		Operator Safety Label	1

DECALS AND LABELS



DECALS AND LABELS

THE USE OF NON U.L. PARTS WILL VOID ANY U.L. LISTING.

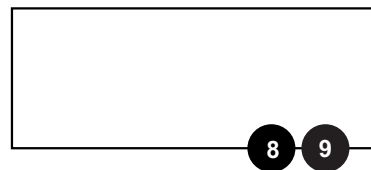
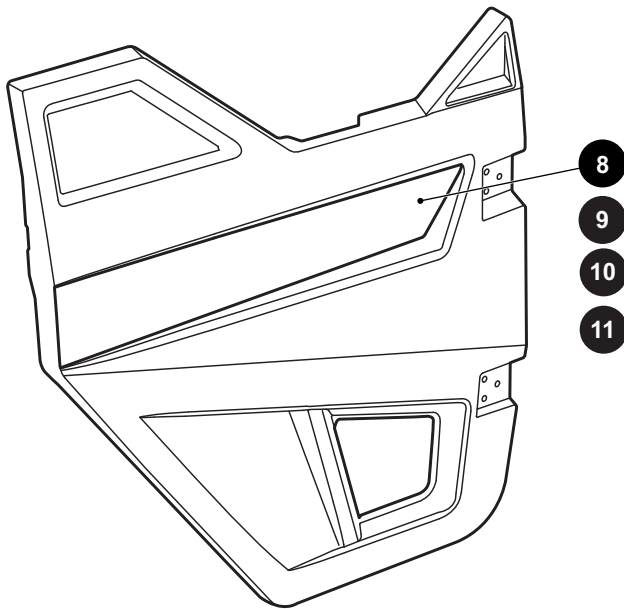
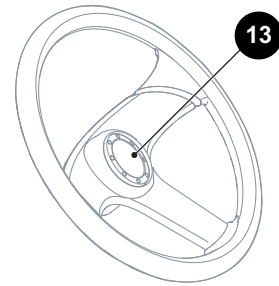
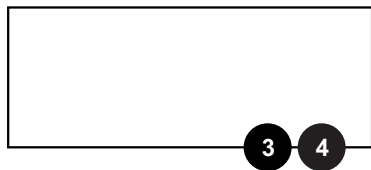
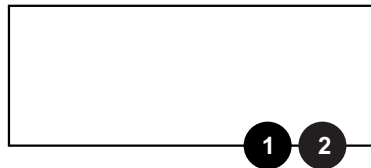
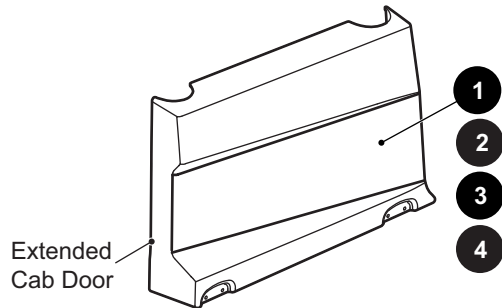
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	7411-266		Side Hood Decal (Passenger Side) (Red)	1
2	7411-267		Side Hood Decal (Driver Side) (Red).....	1
3	7411-274		Side Hood Decal (Passenger Side) (Black)	1
4	7411-275		Side Hood Decal (Driver Side) (Black).....	1
5				
6	650008		Badge.....	1
7	695326		Cowl Decal	1

DECALS AND LABELS



DECALS AND LABELS

THE USE OF NON U.L. PARTS WILL VOID ANY U.L. LISTING.

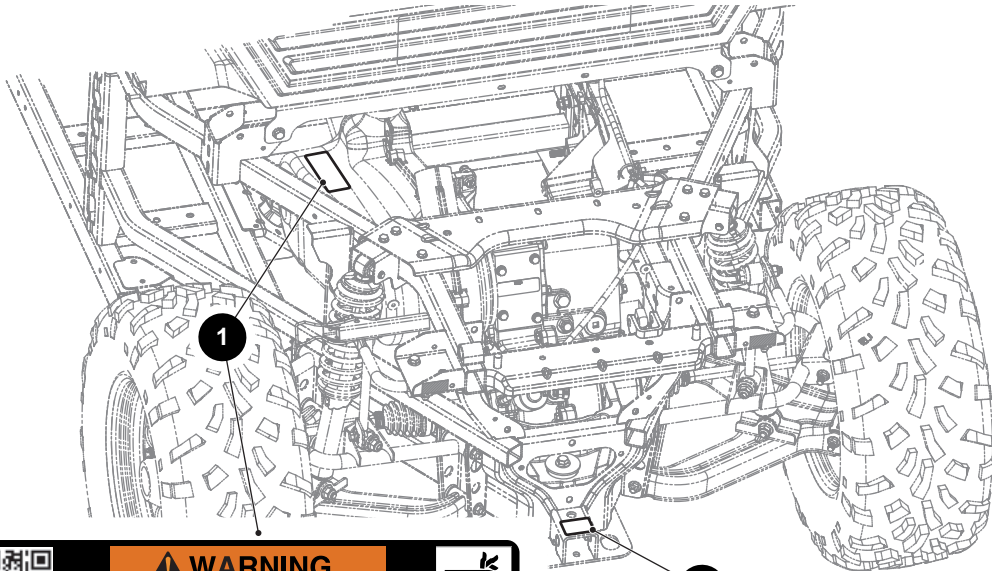
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	7411-271		Storage Panel Decal (Driver Side) (Red)	1
2	7411-270		Storage Panel Decal (Passenger Side) (Red)	1
3	7411-279		Storage Panel Decal (Driver Side) (Black)	1
4	7411-278		Storage Panel Decal (Passenger Side) (Black)	1
5				
6				
7				
8	7411-269		Door Decal (Driver Side) (Red)	1
9	7411-268		Door Decal (Passenger Side) (Red)	1
10	7411-277		Door Decal (Driver Side) (Black)	1
11	7411-276		Door Decal (Passenger Side) (Black)	1
12				
13	7411-264		Steering Wheel Decal	1

DECALS AND LABELS



⚠ WARNING

Clutch Cover

- Moving parts under clutch cover, do not operate vehicle with clutch cover removed.
- Do not modify engine or clutch. Modifications can cause part failure, possible imbalance, and excessive engine RPM which can result in serious injury or death.
- Read vehicle manuals for detailed information on maintenance safety procedures.

⚠ WARNING

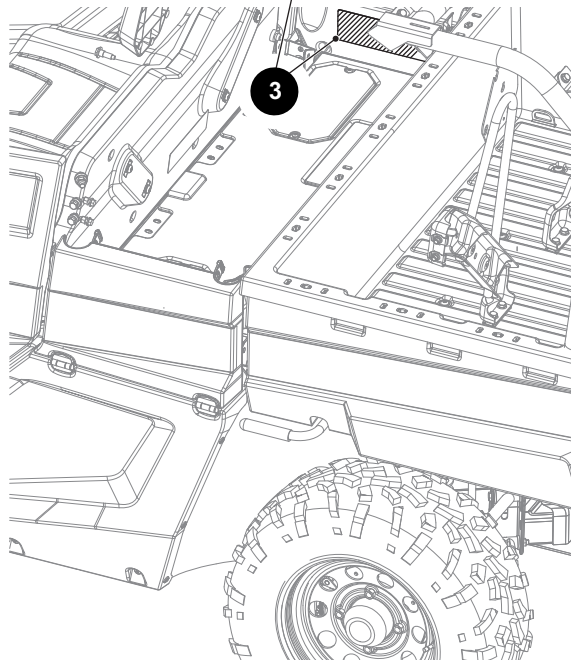
MAX GROSS TRLR WT	MAX TONGUE WT
1500 lb (680 kg)	150 lb (68 kg)

i Do not cut, drill, weld or modify hitch. 645329



⚠ WARNING

- No passengers allowed in this area.
- DO NOT fill fuel containers in this area.
- Always make sure the extended cab doors are latched securely.
- Always secure the cargo.
- Maximum load in this area is 170 lbs (77 kg).



DECALS AND LABELS

THE USE OF NON U.L. PARTS WILL VOID ANY U.L. LISTING.

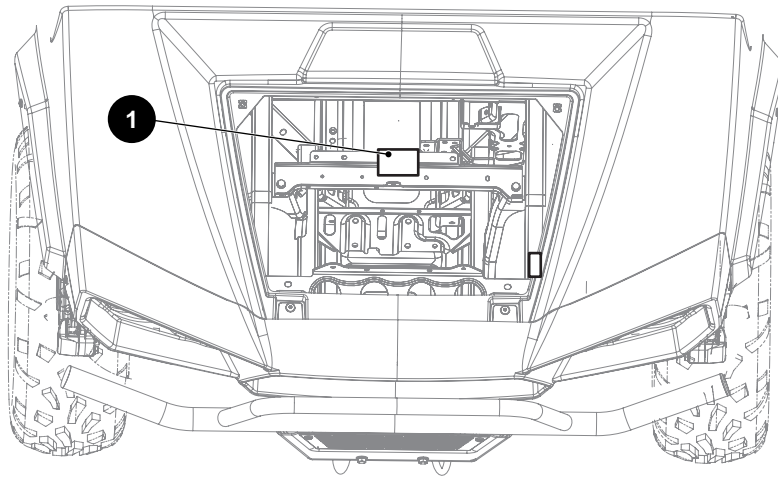
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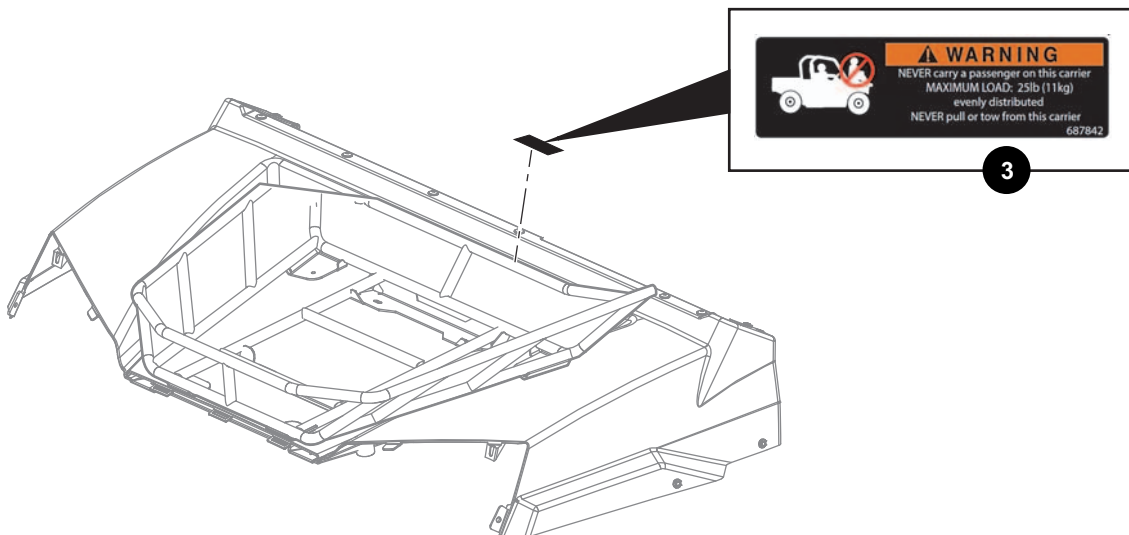
*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	643600		Clutch Cover Warning Label	1
2				
3	643606		Extended Cab Cargo Warning Label	1
4	645329		Hitch Warning Label	1

DECALS AND LABELS



↓
Front of Vehicle



DECALS AND LABELS

THE USE OF NON U.L. PARTS WILL VOID ANY U.L. LISTING.

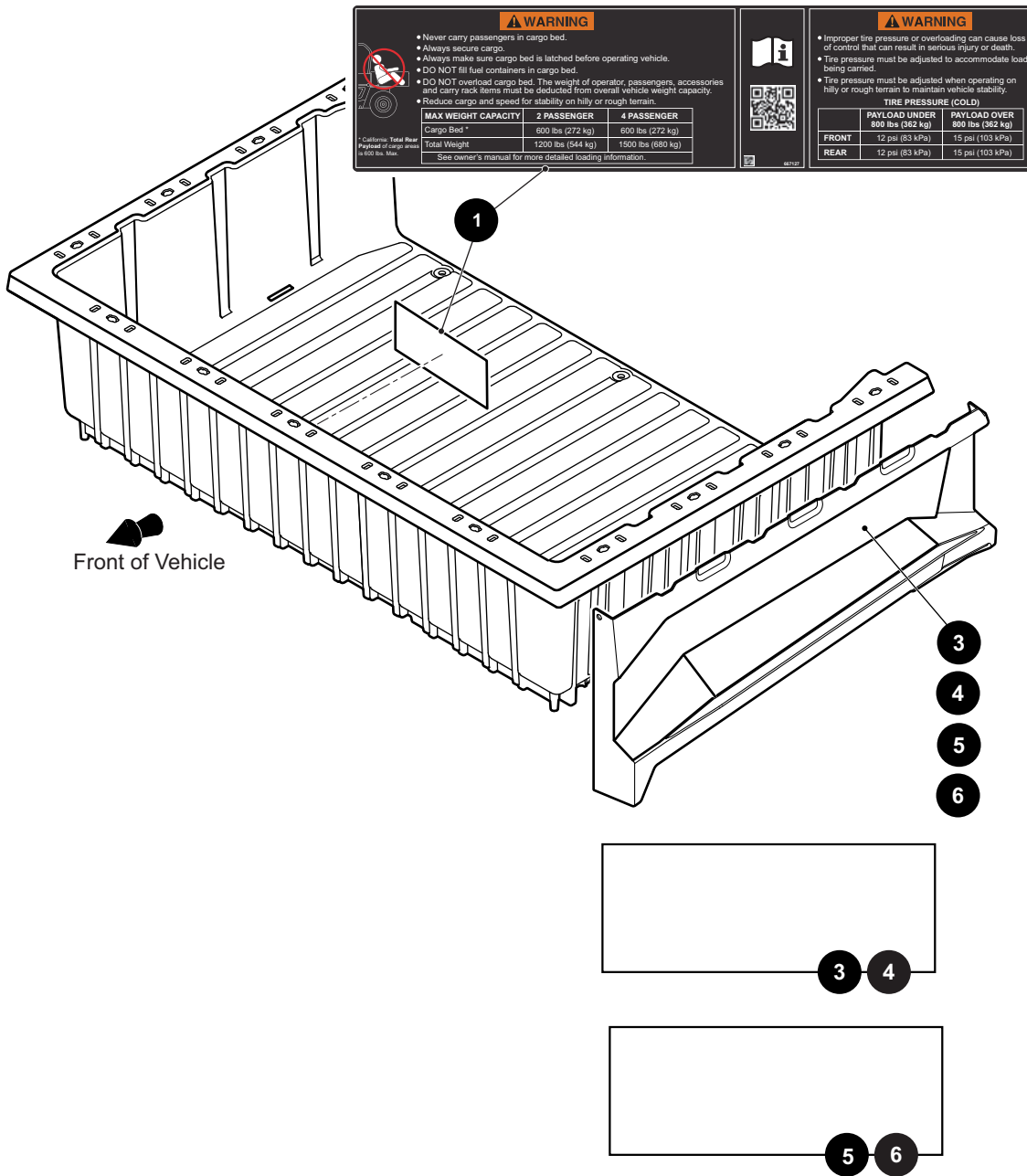
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	643605		Maintenance Label.....	1
2				
3	687842		Hood Rack Label.....	1

DECALS AND LABELS



DECALS AND LABELS

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	667127		Bed Capacity Label	1
2				
3	7411-273		Box Decal (Driver Side) (Red).....	1
4	7411-272		Box Decal (Passenger Side) (Red)	1
5	7411-281		Box Decal (Driver Side) (Black)	1
6	7411-280		Box Decal (Passenger Side) (Black).....	1



MANUFACTURER INFORMATION

Textron Specialized Vehicles, Inc.
1451 Marvin Griffin Road.
Augusta, Georgia, USA 30906-3852

Dealer: 800-296-4804
Consumer: 877-394-6727

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