



FIGURE 3-1. STEERING ASSEMBLY. SHEET 2 OF 2. INDEX NOS. 27-56. SEE LIST 3-1.

STEERING ASSEMBLY

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
- 27	1013053	1	.	BOLT, STOPPER, 12MM		
- 28	1013040	2	.	LOCKWASHER, TIE ROD		
- 29	1013039	2	.	WASHER, TIE ROD STOPPER		
- 30	1013034	2	.	BAND, BELLOWS		
- 31	1013035	2	.	SEAL, DUST		
- 32	1010138	4	.	LOCKNUT, 3/8-16		
- 33	1013036	1	.	BUSHING, RACK		
- 34	1013037	1	.	RING, SNAP		
- 35	NO NO.	1	.	RACK, STEERING (SEE ITEM 46)		
- 36	1013041	1	.	END, RACK		
- 37	1013042	1	.	NUT, HEX, 12MM		
- 38	1010116	1	.	FITTING, GREASE		
- 39	7540	1	.	SOCKET, VERTICAL, LEFT HAND		
				INCLUDES ITEMS 38, 41		
- 40	1035	1	.	PIN, COTTER		
- 41	7602	1	.	NUT, HEX, SLOTTED, 3/8-24		
- 42	7555	1	.	NUT, LEFT HAND, JAM, 1/2-20		
- 43	1012467	1	.	LINK, DRAG		
- 44	1624	4	.	BOLT, HEX, 3/8-16		
- 45	1012498	4	.	FLATWASHER, 3/8		
- 46	1012452	1	.	STEERING GEAR BOX ASSEMBLY		
				INCLUDES ITEMS 27, 28, 29, 30, 31, 33, 34, 35, 36, 37,		
				47, 48, 49, 50, 51, 52, 53, 54, 55, 56		
- 47	1013043	1	.	SCREW, RACK GUIDE		
- 48	1013044	1	.	LOCKNUT, RACK SCREW		
- 49	1013045	1	.	SPRING, RACK GUIDE PRESSURE		
- 50	1013046	1	.	GUIDE, STEERING RACK		
- 51	1013047	1	.	BOX, STEERING GEAR		
- 52	1013048	1	.	BUSHING, PINION		
- 53	NO NO.	1	.	PINION, STEERING (SEE ITEM 46)		
- 54	1013050	1	.	BEARING		
- 55	1013051	1	.	RING, SNAP		
- 56	1013052	1	.	DUST SEAL, STEERING PINION		



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